

DCR1020SF

Phase Control Thyristor

Replaces January 2000 version, DS4245-4.0

DS4245-5.0 July 2001

FEATURES

- Double Side Cooling
- High Surge Capability

APPLICATIONS

- High Power Drives
- High Voltage Power Supplies
- DC Motor Control
- Welding
- Battery Chargers

VOLTAGE RATINGS

| Type Number | Repetitive Peak Voltages V _{DRM} V V | Conditions |
|-------------|--|--|
| DCR1020SF65 | 6500 | $T_{v_j} = 0^{\circ} \text{ to } 125^{\circ}\text{C},$ |
| DCR1020SF64 | 6400 | $I_{DRM} = I_{RRM} = 150 \text{mA},$ |
| DCR1020SF63 | 6300 | V_{DRM} , V_{RRM} $t_p = 10ms$, |
| DCR1020SF62 | 6200 | $V_{DSM}^{NAM} & V_{RSM}^{NAM} =$ |
| DCR1020SF61 | 6100 | V _{DRM} & V _{RRM} + 100V |
| DCR1020SF60 | 6000 | respectively |

Lower voltage grades available.

ORDERING INFORMATION

When ordering, select the required part number shown in the Voltage Ratings selection table.

For example:

DCR1020SF63

Note: Please use the complete part number when ordering and quote this number in any future correspondance relating to your order.

KEY PARAMETERS

 V_{DRM} 6500V $I_{T(AV)}$ 640A I_{TSM} 10700A dVdt 1000V/ μ s dI/dt 100A/ μ s

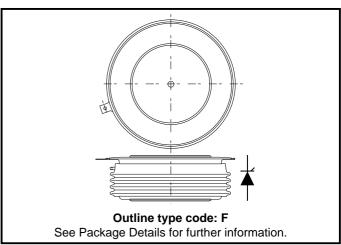


Fig. 1 Package outline



CURRENT RATINGS

 $T_{case} = 60$ °C unless stated otherwise.

| Symbol | Parameter | Conditions | Max. | Units | | | |
|---------------------------------|--------------------------------------|--------------------------|------|-------|--|--|--|
| Double Sid | Double Side Cooled | | | | | | |
| I _{T(AV)} | Mean on-state current | Half wave resistive load | 640 | Α | | | |
| I _{T(RMS)} | RMS value | - | 1005 | А | | | |
| I _T | Continuous (direct) on-state current | - | 967 | А | | | |
| Single Side Cooled (Anode side) | | | | | | | |
| I _{T(AV)} | Mean on-state current | Half wave resistive load | 473 | А | | | |
| I _{T(RMS)} | RMS value | - | 742 | А | | | |
| I _T | Continuous (direct) on-state current | - | 682 | А | | | |

CURRENT RATINGS

 $T_{case} = 80^{\circ}C$ unless stated otherwise.

| Symbol | Parameter | Conditions | Max. | Units | | | |
|---------------------|--------------------------------------|--------------------------|------|-------|--|--|--|
| Double Sid | Double Side Cooled | | | | | | |
| I _{T(AV)} | Mean on-state current | Half wave resistive load | 515 | А | | | |
| I _{T(RMS)} | RMS value | - | 809 | А | | | |
| I _T | Continuous (direct) on-state current | - | 765 | А | | | |
| Single Side | Single Side Cooled (Anode side) | | | | | | |
| I _{T(AV)} | Mean on-state current | Half wave resistive load | 377 | А | | | |
| I _{T(RMS)} | RMS value | - | 592 | А | | | |
| I _T | Continuous (direct) on-state current | - | 530 | А | | | |



SURGE RATINGS

| Symbol | Parameter | Conditions | Max. | Units |
|------------------|---|---|-------------------------|------------------|
| I _{TSM} | Surge (non-repetitive) on-state current | 10ms half sine; T _{case} = 125°C | 8.5 | kA |
| l²t | I ² t for fusing | $V_{R} = 50\% V_{RRM} - 1/4 \text{ sine}$ | 0.36 x 10 ⁶ | A²s |
| I _{TSM} | Surge (non-repetitive) on-state current | 10ms half sine; T _{case} = 125°C | 10.7 | kA |
| l ² t | I ² t for fusing | V _R = 0 | 0.562 x 10 ⁶ | A ² s |

THERMAL AND MECHANICAL DATA

| Symbol | Parameter | Conditions | Min. | Max. | Units | |
|------------------|---------------------------------------|------------------------|-------------|------|---------|------|
| | Thermal resistance - junction to case | Double side cooled | dc | - | 0.022 | °C/W |
| $R_{th(j-c)}$ | | Cinale side analed | Anode dc | - | 0.038 | °C/W |
| | | Single side cooled | Cathode dc | - | - 0.052 | °C/W |
| 6 | | Clamping force 19.5kN | Double side | - | 0.004 | °C/W |
| $R_{th(c-h)}$ | Thermal resistance - case to heatsink | with mounting compound | Single side | - | - 0.008 | °C/W |
| T | Virtual junction temperature | On-state (conducting) | | - | 135 | °C |
| $T_{v_{j}}$ | | Reverse (blocking) | | - | 125 | °C |
| T _{stg} | Storage temperature range | | | -55 | 125 | °C |
| - | Clamping force | | | 18.0 | 22.0 | kN |



DYNAMIC CHARACTERISTICS

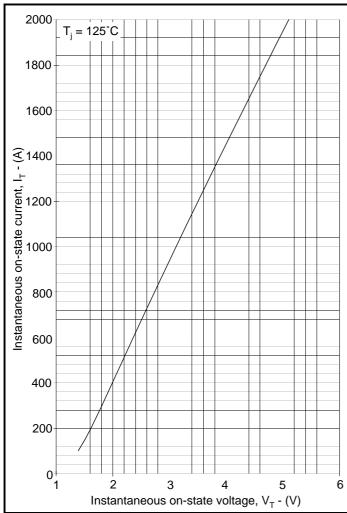
| Symbol | Parameter | Conditions | | Тур. | Max. | Units |
|------------------------------------|--|--|-----------------|------|------|-------|
| V _{TM} | Maximum on-state voltage | At 1800A peak, T _{case} = 25°C | | - | 3.6 | ٧ |
| I _{RRM} /I _{DRM} | Peak reverse and off-state current | At V_{RRM}/V_{DRM} , $T_{case} = 125^{\circ}C$ | | - | 150 | mA |
| dV/dt | Maximum linear rate of rise of off-state voltage | To 67% V_{DRM} $T_j = 125$ °C. | | - | 1000 | V/µs |
| dl/dt | Data of vice of an atota august | Gate source 30V, 15Ω | Repetitive 50Hz | - | 30 | A/μs |
| ai/at | Rate of rise of on-state current | | Non-repetitive | - | 100 | A/μs |
| V _{T(TO)} | Threshold voltage | At T _{vj} = 125°C | | • | 1.2 | V |
| r _T | On-state slope resistance | At T _{vj} = 125°C | | - | 1.92 | mΩ |
| t _{gd} | Delay time | $V_D = 67\% V_{DRM}$, Gate source 30V, 15Ω Rise time 0.5μs, $T_j = 25^{\circ}C$ | | 0.5 | 1.5 | μs |
| t _q | Turn-off time | $I_{T} = 1000A$, $t_{p} = 1$ ms, $T_{j} = 125$ °C, $V_{RM} = 100V$, $dI_{RR}/dt = 10A/\mu$ s, $V_{DR} = 67\% V_{DRM}$, $dV_{DR}/dt = 25V/\mu$ s | | 600 | - | μs |
| I _L | Latching current | $T_{j} = 25^{\circ}C, V_{D} = 10V$ | | - | 600 | mA |
| I _H | Holding current | T _j = 25°C | | - | 200 | mA |

GATE TRIGGER CHARACTERISTICS AND RATINGS

| Symbol | Parameter | Conditions | | Max. | Units |
|------------------|---------------------------|---|---|------|-------|
| V_{GT} | Gate trigger voltage | $V_{DRM} = 5V$, $T_{case} = 25^{\circ}C$ | - | 3.0 | V |
| I _{GT} | Gate trigger current | $V_{DRM} = 5V$, $T_{case} = 25^{\circ}C$ | - | 300 | mA |
| $V_{\sf GD}$ | Gate non-trigger voltage | At V _{DRM} T _{case} = 125°C | - | 0.25 | V |
| V_{FGM} | Peak forward gate voltage | Anode positive with respect to cathode | - | 30 | V |
| V_{FGN} | Peak forward gate voltage | Anode negative with respect to cathode | - | 0.25 | V |
| V_{RGM} | Peak reverse gate voltage | | - | 5 | V |
| I _{FGM} | Peak forward gate current | Anode positive with respect to cathode | - | 10 | А |
| $P_{G(M)}$ | Peak gate power | See Gate Characteristics curve/table | - | 150 | W |
| $P_{G(AV)}$ | Mean gate power | | - | 5 | W |



CURVES



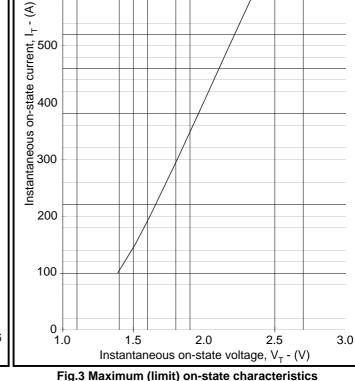


Fig.2 Maximum (limit) on-state characteristics

Fig.3 Maximum (limit) on-state characteristics

 V_{TM} Equation:-

$$V_{TM} = A + Bln (I_T) + C.I_T + D.\sqrt{I_T}$$

Where
$$A = 0.25863$$

 $B = 0.322589$
 $C = 0.002564$
 $D = -0.061059$

800

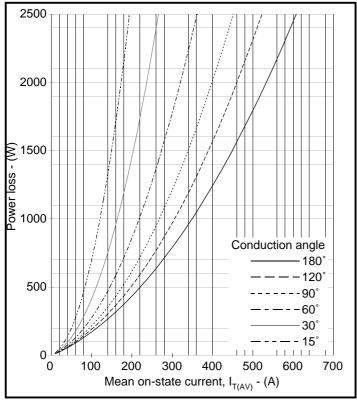
700

600

 $T_{j}^{'} = 125^{\circ}C^{-1}$

these values are valid for $T_i = 125$ °C for $I_T 100$ A to 2000A





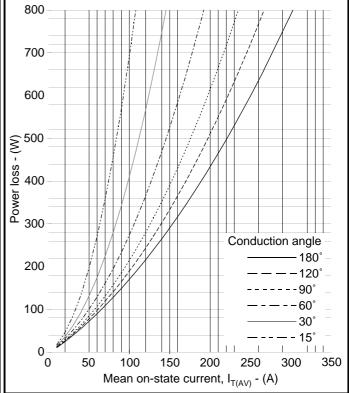
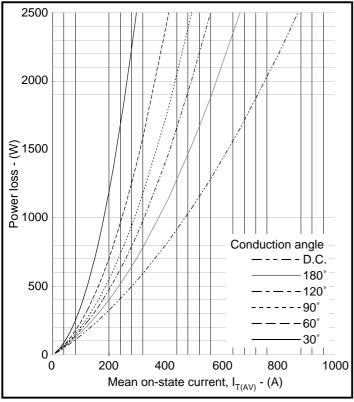


Fig.4 Sine wave power dissipation curves

Fig.5 Sine wave power dissipation curves

800



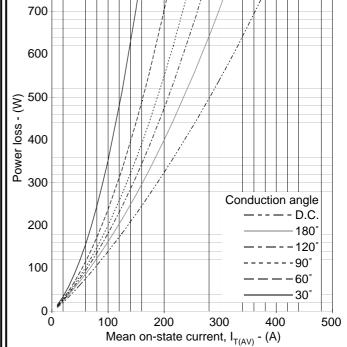


Fig.6 Square wave power dissipation curves

Fig.7 Square wave power dissipation curves



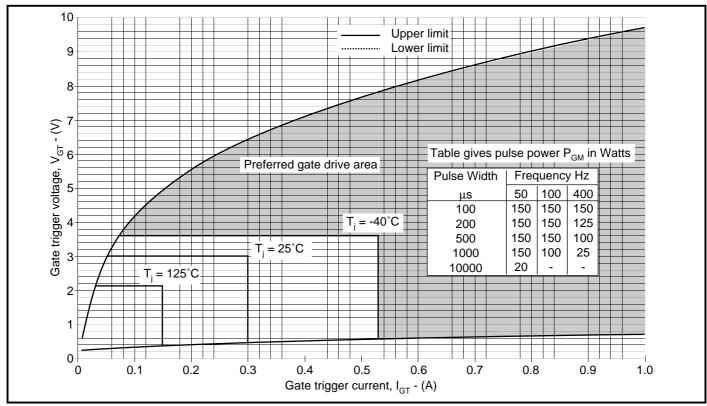


Fig.8 Gate characteristics

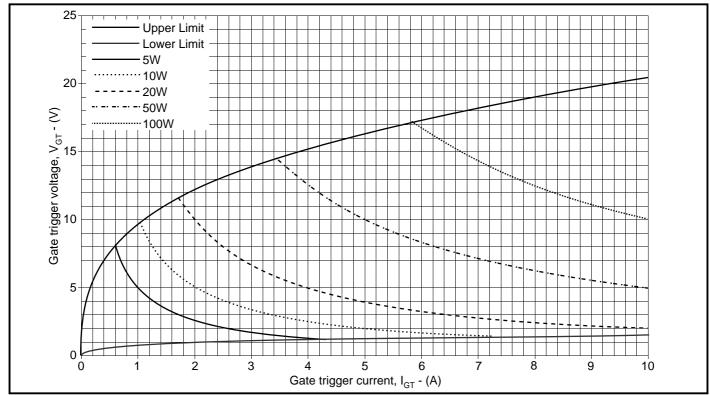
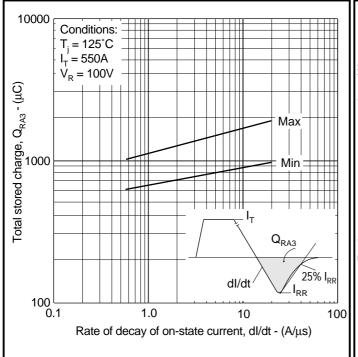


Fig.9 Gate characteristics





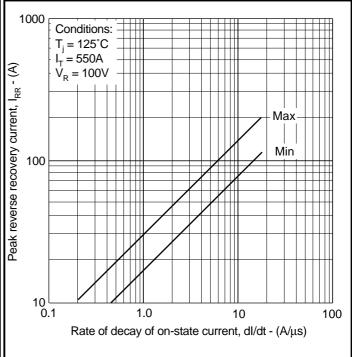


Fig.10 Stored charge

Fig.11 Reverse recovery current

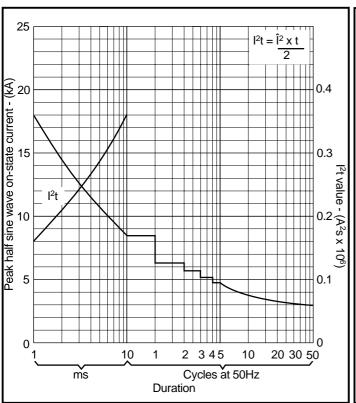


Fig.12 Surge (non-repetitive) on-state current vs time (with 50% V_{RRM} @ T_{case} = 125°C)

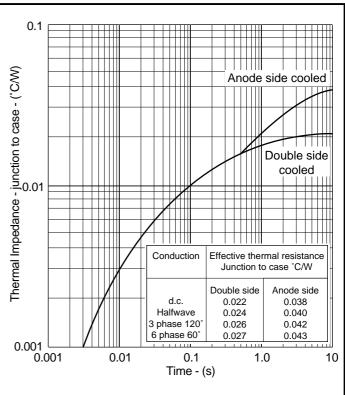
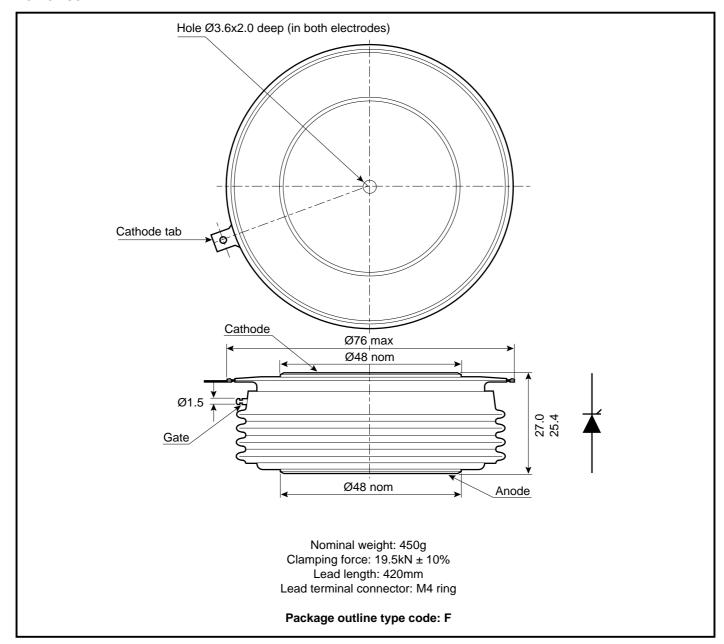


Fig.13 Transient thermal impedance - junction to case



PACKAGE DETAILS

For further package information, please contact your nearest Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.





POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink and clamping systems in line with advances in device voltages and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers

Using the latest CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete Solution (PACs).

DEVICE CLAMPS

Disc devices require the correct clamping force to ensure their safe operation. The PACS range includes a varied selection of pre-loaded clamps to suit all of our manufactured devices. Types available include cube clamps for single side cooling of 'T' 23mm and 'E' 30mm discs, and bar clamps right up to 83kN for our 'Z' 100mm thyristors and diodes.

Clamps are available for single or double side cooling, with high insulation versions for high voltage assemblies.

Please refer to our application note on device clamping, AN4839

HEATSINKS

The Power Assembly group has its own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or customer service office.



http://www.dynexsemi.com

e-mail: power solutions@dynexsemi.com

HEADQUARTERS OPERATIONS
DYNEX SEMICONDUCTOR LTD

Doddington Road, Lincoln. Lincolnshire. LN6 3LF. United Kingdom. Tel: 00-44-(0)1522-500500

Fax: 00-44-(0)1522-500550

DYNEX POWER INC.

99 Bank Street, Suite 410, Ottawa, Ontario, Canada, K1P 6B9

Tel: 613.723.7035 Fax: 613.723.1518

Toll Free: 1.888.33.DYNEX (39639)

CUSTOMER SERVICE CENTRES

Mainland Europe Tel: +33 (0)1 58 04 91 00. Fax: +33 (0)1 46 38 51 33

North America Tel: (613) 723-7035. Fax: (613) 723-1518.

UK, Scandinavia & Rest Of World Tel: +44 (0)1522 500500. Fax: +44 (0)1522 500020

SALES OFFICES

Mainland Europe Tel: +33 (0)1 58 04 91 00. Fax: +33 (0)1 46 38 51 33

North America Tel: (613) 723-7035. Fax: (613) 723-1518. Toll Free: 1.888.33.DYNEX (39639) /

Tel: (949) 733-3005. Fax: (949) 733-2986.

UK, Scandinavia & Rest Of World Tel: +44 (0)1522 500500. Fax: +44 (0)1522 500020

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