The GP1600FSS12 is a single switch 1200 V , robust n channel enhancement mode insulated gate bipolar transistor (IGBT) module. Designed for low power loss, the module is suitable for a variety of high voltage applications in motor drives and power conversion. The high impedance gate simplifies gate drive considerations enabling operation directly from low power control circuitry.

Fast switching times allow high frequency operation making the device suitable for the latest drive designs employing pwm and high frequency switching. The IGBT has a wide reverse bias safe operating area (RBSOA) for ultimate reliability in demanding applications.

These modules incorporate electrically isolated base plates and low inductance construction enabling circuit designers to optimise circuit layouts and utilise earthed heat sinks for safety.

The powerline range of high power modules includes dual and single switch configurations with a range of current and voltage capabilities to match customer system demands.

Typical applications include dc motor drives, ac pwm drives, main traction drives and auxiliaries, large ups systems and resonant inverters.

## FEATURES

■ n - Channel

- Enhancement Mode
- High Input Impedance
- Optimised For High Power High Frequency Operation
- Isolated Base
- Full 1200V Capability

■ 1600A Per Module

## APPLICATIONS

- High Power Switching
- Motor Control
- Inverters
- Traction Systems

KEY PARAMETERS

$\mathrm{V}_{\mathrm{CE} \text { (sat) }}^{\text {CES }} \quad$ (typ)
1200V
$I_{c}^{\text {CE(sat) }} \quad$ (max) 1600 A
(max) 3200A


Fig. 1 Electrical connections - (not to scale)


Fig. 2 Single switch circuit diagram

## ORDERING INFORMATION

Order As: GP1600FSS12
Note: When ordering, please use the whole part number.

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

## GP1600FSS12

## ABSOLUTE MAXIMUM RATINGS

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may inlcude potentially hazardous rupture of the package. Appropriate safety precautions should always be followed.
$\mathrm{T}_{\text {case }}=25^{\circ} \mathrm{C}$ unless stated otherwise.

| Symbol | Parameter | Test Conditions | Max. | Units |
| :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\text {CES }}$ | Collector-emitter voltage | $\mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V}$ | 1200 | V |
| $V_{\text {GES }}$ | Gate-emitter voltage | - | $\pm 20$ | V |
| $\mathrm{I}_{\mathrm{c}}$ | Collector current | DC, $\mathrm{T}_{\text {case }}=25^{\circ} \mathrm{C}$ | 2100 | A |
|  |  | DC, $\mathrm{T}_{\text {case }}=75^{\circ} \mathrm{C}$ | 1600 | A |
| $\mathrm{I}_{\mathrm{C} \text { (PK) }}$ |  | $1 \mathrm{~ms}, \mathrm{~T}_{\text {case }}=75^{\circ} \mathrm{C}$ | 3200 | A |
| $P_{\text {max }}$ | Maximum power dissipation | $\mathrm{T}_{\text {case }}=25^{\circ} \mathrm{C}$ (Transistor) | 11400 | W |
| $\mathrm{V}_{\text {isol }}$ | Isolation voltage | Commoned terminals to base plate. AC RMS, $1 \mathrm{~min}, 50 \mathrm{~Hz}$ | 2500 | V |

## THERMAL AND MECHANICAL RATINGS

| Symbol | Parameter | Conditions | Min. | Max. | Units |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{R}_{\text {th( }(\mathrm{c})}$ | Thermal resistance - transistor | DC junction to case | - | 11 | ${ }^{\circ} \mathrm{C} / \mathrm{kW}$ |
| $\mathrm{R}_{\text {thf(ic) }}$ | Thermal resistance - diode | DC junction to case | - | 20 | ${ }^{\circ} \mathrm{C} / \mathrm{kW}$ |
| $\mathrm{R}_{\text {th( }(\text {-h) }}$ | Thermal resistance - Case to heatsink (per module) | Mounting torque 5 Nm (with mounting grease) | - | 8 | ${ }^{\circ} \mathrm{C} / \mathrm{kW}$ |
| T | Junction temperature | Transistor | - | 150 | ${ }^{\circ} \mathrm{C}$ |
|  |  | Diode | - | 125 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {stg }}$ | Storage temperature range | - | -40 | 125 | ${ }^{\circ} \mathrm{C}$ |
| - | Screw torque | Mounting - M6 | - | 5 | Nm |
|  |  | Electrical connections - M4 | - | 2 | Nm |
|  |  | Electrical connections - M8 | - | 10 | Nm |

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

## ELECTRICAL CHARACTERISTICS

$\mathrm{T}_{\text {case }}=25^{\circ} \mathrm{C}$ unless stated otherwise.

| Symbol | Parameter | Conditions | Min. | Typ. | Max. | Units |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $I_{\text {ces }}$ | Collector cut-off current | $\mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V}, \mathrm{~V}_{\text {CE }}=\mathrm{V}_{\text {CES }}$ | - | - | 2 | mA |
|  |  | $\mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V}, \mathrm{~V}_{\text {CE }}=\mathrm{V}_{\text {CES }}, \mathrm{T}_{\text {case }}=125^{\circ} \mathrm{C}$ | - | - | 75 | mA |
| $I_{\text {ges }}$ | Gate leakage current | $\mathrm{V}_{\mathrm{GE}}= \pm 20 \mathrm{~V}, \mathrm{~V}_{\text {CE }}=0 \mathrm{~V}$ | - | - | 8 | $\mu \mathrm{A}$ |
| $\mathrm{V}_{\text {GE(TH) }}$ | Gate threshold voltage | $\mathrm{I}_{\mathrm{C}}=120 \mathrm{~mA}, \mathrm{~V}_{\mathrm{GE}}=\mathrm{V}_{\mathrm{CE}}$ | 4 | - | 7.5 | V |
| $\mathrm{V}_{\text {CEISAT }}$ | Collector-emitter saturation voltage | $\mathrm{V}_{\mathrm{GE}}=15 \mathrm{~V}, \mathrm{I}_{\mathrm{C}}=1600 \mathrm{~A}$ | - | 2.7 | 3.5 | V |
|  |  | $\mathrm{V}_{\text {GE }}=15 \mathrm{~V}, \mathrm{I}_{\mathrm{C}}=1600 \mathrm{~A}, \mathrm{~T}_{\text {case }}=125^{\circ} \mathrm{C}$ | - | 3.2 | 4.0 | V |
| $I_{\text {F }}$ | Diode forward current | DC | - | - | 1600 | A |
| $I_{\text {FM }}$ | Diode maximum forward current | $\mathrm{t}_{\mathrm{p}}=1 \mathrm{~ms}$ | - | - | 3200 | A |
| $V_{\text {F }}$ | Diode forward voltage | $\mathrm{I}_{\mathrm{F}}=1600 \mathrm{~A}$ | - | 2.2 | 2.4 | V |
|  |  | $\mathrm{I}_{\mathrm{F}}=1600 \mathrm{~A}, \mathrm{~T}_{\text {case }}=125^{\circ} \mathrm{C}$ | - | 2.3 | 2.5 | V |
| $\mathrm{C}_{\text {ies }}$ | Input capacitance | $\mathrm{V}_{\mathrm{CE}}=25 \mathrm{~V}, \mathrm{~V}_{\mathrm{GE}}=0 \mathrm{~V}, \mathrm{f}=1 \mathrm{MHz}$ | - | 180 | - | nF |
| $\mathrm{L}_{\text {M }}$ | Module inductance | - | - | 15 | - | nH |

## GP1600FSS12

## INDUCTIVE SWITCHING CHARACTERISTICS

For definition of switching waveforms, refer to figure 3 and 4.
$\mathrm{T}_{\text {case }}=25^{\circ} \mathrm{C}$ unless stated otherwise

| Symbol | Parameter | Conditions | Min. | Typ. | Max. | Units |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{t}_{\mathrm{d}(\text { (ff) }}$ | Turn-off delay time | $\begin{gathered} \mathrm{I}_{\mathrm{C}}=1600 \mathrm{~A} \\ \mathrm{~V}_{\mathrm{GE}}= \pm 15 \mathrm{~V} \\ \mathrm{~V}_{\mathrm{CE}}=600 \\ \mathrm{R}_{\mathrm{G}(\mathrm{ON})}=\mathrm{R}_{\mathrm{G}(\mathrm{OFF})}=3.3 \Omega \\ \mathrm{~L} \sim 100 \mathrm{nH} \end{gathered}$ | - | 1650 | 1800 | ns |
| $\mathrm{t}_{\text {f }}$ | Fall time |  | - | 200 | 250 | ns |
| $\mathrm{E}_{\text {OFF }}$ | Turn-off energy loss |  | - | 350 | 450 | mJ |
| $\mathrm{t}_{\mathrm{d}(\mathrm{on})}$ | Turn-on delay time |  | - | 1600 | 1750 | ns |
| $t_{r}$ | Rise time |  | - | 450 | 550 | ns |
| $\mathrm{E}_{\mathrm{ON}}$ | Turn-on energy loss |  | - | 160 | 200 | mJ |
| $Q_{\text {rr }}$ | Diode reverse recovery charge | $\begin{gathered} I_{F}=1600 \mathrm{~A} \\ V_{R}=50 \% V_{C E S}, \\ d l_{F} / \mathrm{dt}=2000 \mathrm{~A} / \mu \mathrm{s} \end{gathered}$ | - | 100 | 130 | $\mu \mathrm{C}$ |
|  |  |  |  |  |  |  |

$\mathrm{T}_{\text {case }}=125^{\circ} \mathrm{C}$ unless stated otherwise.

| $\mathrm{t}_{\text {dof(t) }}$ | Turn-off delay time | $\begin{gathered} \mathrm{I}_{\mathrm{C}}=1600 \mathrm{~A} \\ \mathrm{~V}_{\mathrm{GE}}= \pm 15 \mathrm{~V} \\ \mathrm{~V}_{\mathrm{CE}}=600 \\ \mathrm{R}_{\mathrm{G}(\mathrm{ON})}=\mathrm{R}_{\mathrm{G}(\mathrm{OFF})}=3.3 \Omega \\ \mathrm{~L} \sim 100 \mathrm{H} \end{gathered}$ | - | 1900 | 2100 | ns |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{t}_{\mathrm{t}}$ | Fall time |  | - | 250 | 300 | ns |
| $\mathrm{E}_{\text {OFF }}$ | Turn-off energy loss |  | - | 400 | 500 | mJ |
| $t_{\text {d(0n) }}$ | Turn-on delay time |  | - | 1750 | 2000 | ns |
| $\mathrm{t}_{\mathrm{r}}$ | Rise time |  | - | 500 | 550 | ns |
| $\mathrm{E}_{\text {on }}$ | Turn-on energy loss |  | - | 250 | 350 | mJ |
| $\mathrm{Q}_{\text {rr }}$ | Diode reverse recovery charge | $\begin{gathered} \mathrm{I}_{\mathrm{F}}=1600 \mathrm{~A} \\ \mathrm{~V}_{\mathrm{P}}=50 \% \mathrm{~V}_{\text {CES }}, \\ \mathrm{dI}_{F} / \mathrm{dt}=2000 \mathrm{~A} / \mu \mathrm{s} \end{gathered}$ | - | 250 | 350 | $\mu \mathrm{C}$ |
|  |  |  |  |  |  |  |

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

## SWITCHING DEFINITIONS



Fig. 3 Definition of turn-on switching times


Fig. 4 Definition of turn-off switching times

## GP1600FSS12

## CURVES



Fig. 5 Typical output characteristics


Fig. 7 Typical turn-on energy vs collector current


Fig. 6 Typical output characteristics


Fig. 8 Typical turn-on energy vs collector current

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.


Fig. 9 Typical turn-off energy vs collector current


Fig. 11 Typical diode turn-off energy vs collector current

Fig. 10 Typical turn-off energy vs collector current


Fig. 12 Typical switching times


Fig. 13 Diode typical forward characteristics


Fig. 15 Forward bias safe operating area


Fig. 14 Reverse bias safe operating area


Fig. 16 Transient thermal impedance

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.


Fig. 17 3-Phase inverter operating frequency

## GP1600FSS12

## PACKAGE DETAILS

For further package information, please contact your local Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.


ASSOCIATED PUBLICATIONS

| Title | Application Note |
| :--- | :--- |
|  | Number |
| Electrostatic handling precautions | AN4502 |
| An introduction to IGBTs | AN4503 |
| IGBT ratings and characteristics | AN4504 |
| Heatsink requirements for IGBT modules AN4505 <br> Calculating the junction temperature of power semiconductors AN4506 <br> Gate drive considerations to maximise IGBT efficiency AN4507 <br> Parallel operation of IGBTs - punch through vs non-punch through characteristics AN4508 <br> Guidance notes for formulating technical enquiries AN4869 <br> Principle of rating parallel connected IGBT modules AN5000 <br> Short circuit withstand capability in IGBTs AN5167 <br> Driving high power IGBTs with concept gate drivers AN5190 |  |

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## POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of our semiconductors.
We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the up to date CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete solution (PACs).

## HEATSINKS

Power Assembly has it's own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance or our semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest Sales Representative or the factory.

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