



DISCRETE POWER DIODES and THYRISTORS
DATA BOOK



ST223S SERIES

INVERTER GRADE THYRISTORS

Stud Version

Features

- All diffused design
- Center amplifying gate
- Guaranteed high dv/dt
- Guaranteed high di/dt
- High surge current capability
- Low thermal impedance
- High speed performance

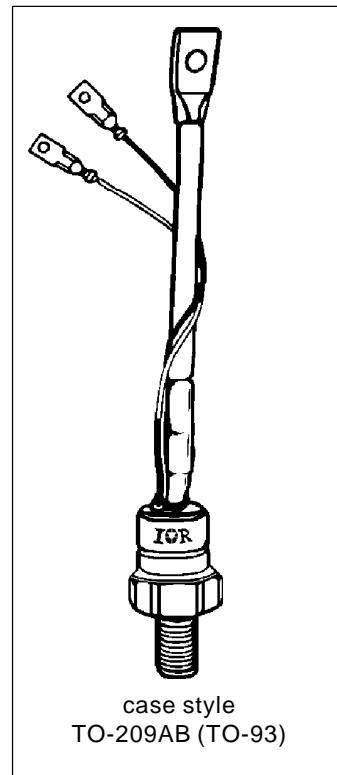
220A

Typical Applications

- Inverters
- Choppers
- Induction heating
- All types of force-commutated converters

Major Ratings and Characteristics

Parameters	ST223S	Units
$I_{T(AV)}$	220	A
@ T_c	85	°C
$I_{T(RMS)}$	345	A
I_{TSM}	5850	A
@ 50Hz	6120	A
I^2t	171	KA ² s
@ 60Hz	156	KA ² s
V_{DRM}/V_{RRM}	400 to 800	V
t_q range	10 to 20	μs
T_j	- 40 to 125	°C



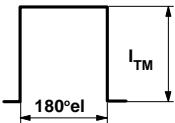
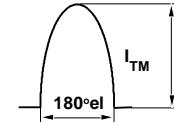
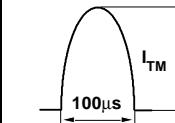
ST223S Series

ELECTRICAL SPECIFICATIONS

Voltage Ratings

Type number	Voltage Code	V_{DRM}/V_{RRM} , maximum repetitive peak voltage V	V_{RSM} , maximum non-repetitive peak voltage V	I_{DRM}/I_{RRM} max. @ $T_j = T_{j\max}$ mA
ST223S	04	400	500	40
	08	800	900	

Current Carrying Capability

Frequency				Units
50Hz	630	430	970	A
400Hz	630	420	1010	
1000Hz	580	370	1000	
2500Hz	420	250	860	
Recovery voltage V_r	50	50	50	
Voltage before turn-on V_d	V_{DRM}	V_{DRM}	V_{DRM}	V
Rise of on-state current di/dt	50	50	-	A/ μ s
Case temperature	60	85	60	°C
Equivalent values for RC circuit	47Ω / 0.22µF	47Ω / 0.22µF	47Ω / 0.22µF	

On-state Conduction

Parameter	ST223S	Units	Conditions			
$I_{T(AV)}$ Max. average on-state current @ Case temperature	220	A	180° conduction, half sine wave			
	85	°C				
$I_{T(RMS)}$ Max. RMS on-state current	345	A	DC @ 76°C case temperature			
I_{TSM} Max. peak, one half cycle, non-repetitive surge current	5850		t = 10ms	No voltage reapplied	Sinusoidal half wave, Initial $T_j = T_{j\max}$	
	6120		t = 8.3ms			
	4920		t = 10ms	100% V_{RRM} reapplied		
	5150		t = 8.3ms			
I^2t Maximum I^2t for fusing	171	KA ² s	t = 10ms	No voltage reapplied	Initial $T_j = T_{j\max}$	
	156		t = 8.3ms			
	121		t = 10ms	100% V_{RRM} reapplied		
	111		t = 8.3ms			
$I^{2\sqrt{t}}$ Maximum $I^{2\sqrt{t}}$ for fusing	1710	KA ² /s	t = 0.1 to 10ms, no voltage reapplied			

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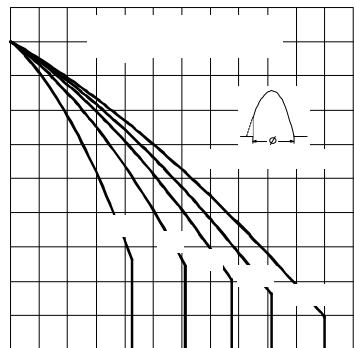


Fig. 1 - Current Ratings Characteristics

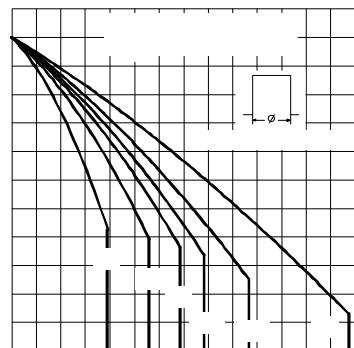


Fig. 2 - Current Ratings Characteristics

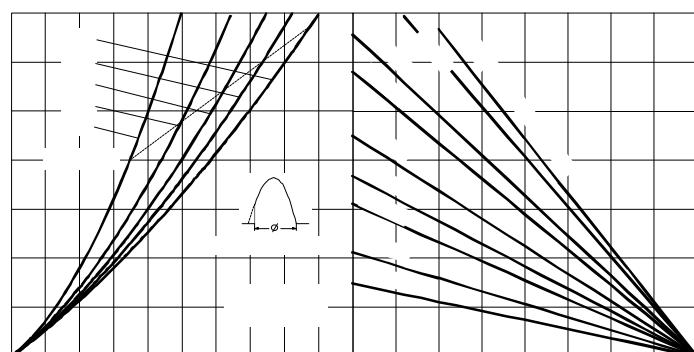


Fig. 3 - On-state Power Loss Characteristics

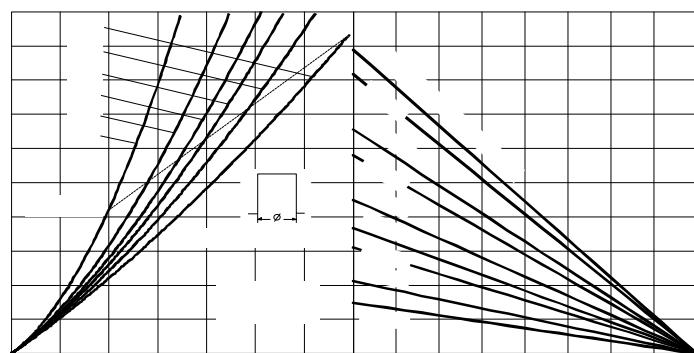


Fig. 4 - On-state Power Loss Characteristics

ST223S Series

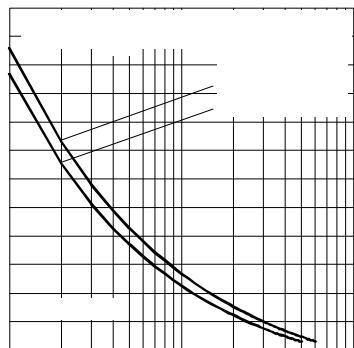


Fig. 5 - Maximum Non-repetitive Surge Current

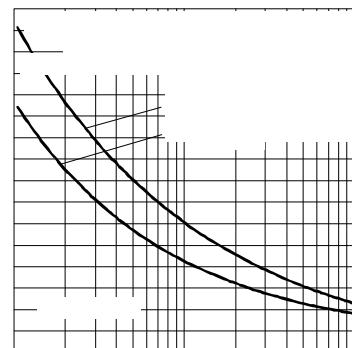


Fig. 6 - Maximum Non-repetitive Surge Current

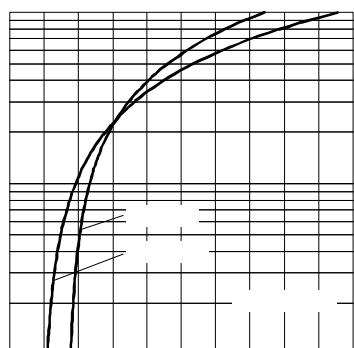


Fig. 7 - On-state Voltage Drop Characteristics

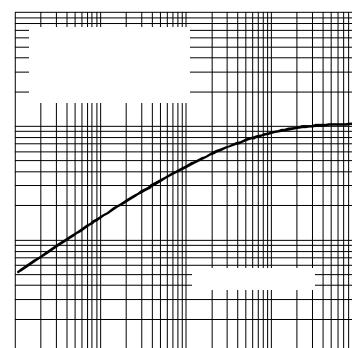


Fig. 8 - Thermal Impedance Z_{thJC} Characteristic

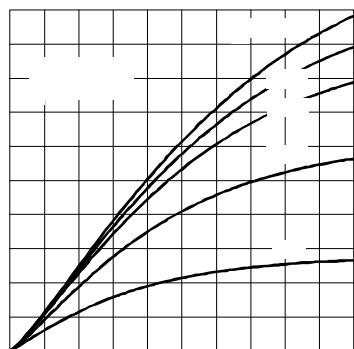


Fig. 9 - Reverse Recovered Charge Characteristics

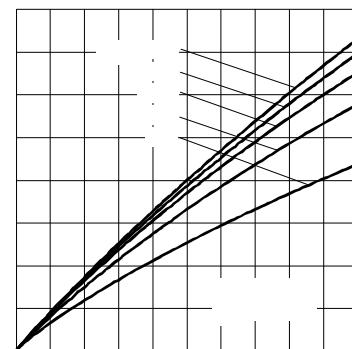


Fig. 10 - Reverse Recovery Current Characteristics

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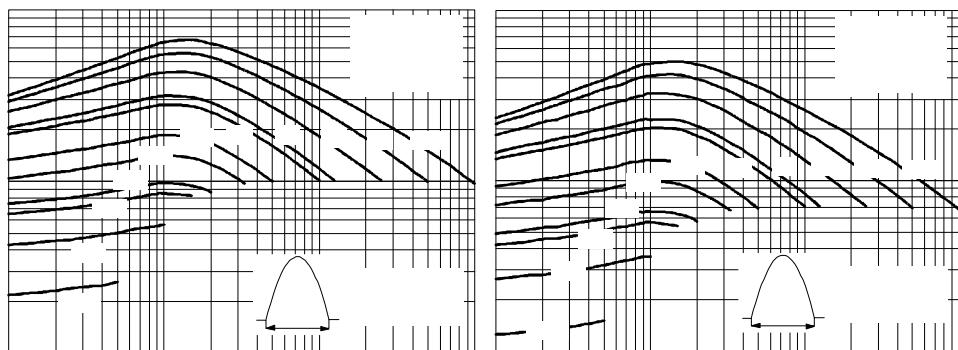


Fig. 11 - Frequency Characteristics

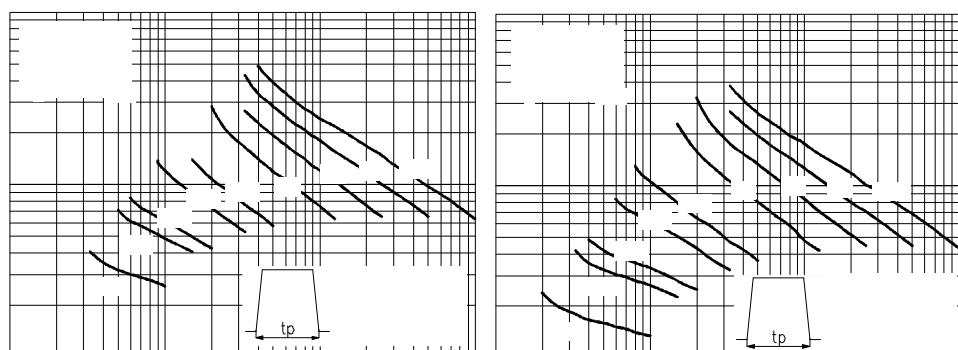


Fig. 12 - Frequency Characteristics

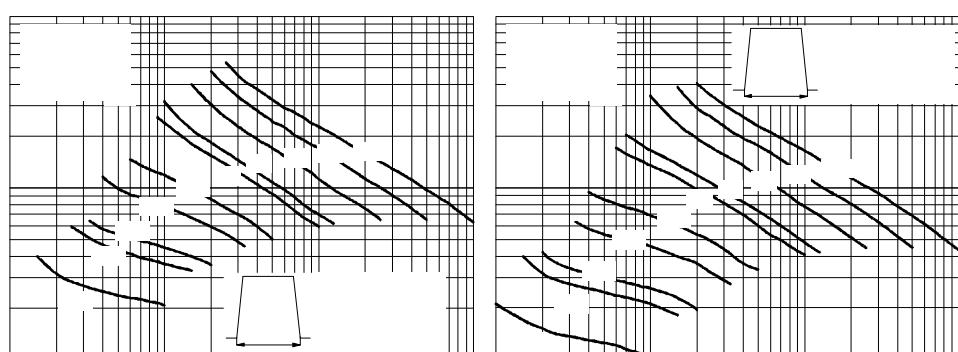


Fig. 13 - Frequency Characteristics

ST223S Series

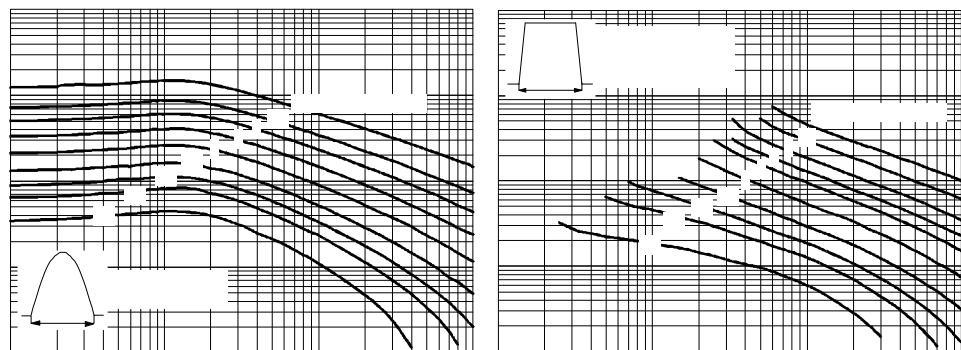


Fig. 14 - Maximum On-state Energy Power Loss Characteristics

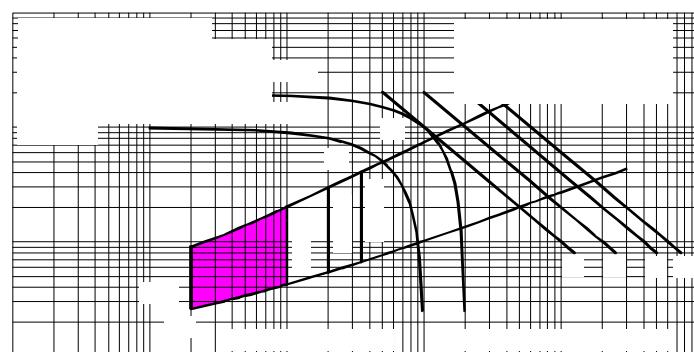


Fig. 15 - Gate Characteristics

ST223S Series

On-state Conduction

Parameter	ST223S	Units	Conditions
V_{TM}	Max. peak on-state voltage	1.58	$I_{TM} = 600A, T_J = T_J \text{ max}, t_p = 10\text{ms sine wave pulse}$ $(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$ $(I > \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$
$V_{T(TO)1}$	Low level value of threshold voltage	1.05	
$V_{T(TO)2}$	High level value of threshold voltage	1.09	
r_{t1}	Low level value of forward slope resistance	0.88	$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$ $(I > \pi \times I_{T(AV)}, T_J = T_J \text{ max.})$
r_{t2}	High level value of forward slope resistance	0.82	
I_H	Maximum holding current	600	$T_J = 25^\circ\text{C}, I_T > 30\text{A}$ $T_J = 25^\circ\text{C}, V_A = 12\text{V}, R_a = 6\Omega, I_G = 1\text{A}$
I_L	Typical latching current	1000	

Switching

Parameter	ST223S	Units	Conditions
di/dt	Max. non-repetitive rate of rise of turned-on current	1000	$T_J = T_J \text{ max}, V_{DRM} = \text{rated } V_{DRM}$ $I_{TM} = 2 \times di/dt$
t_d	Typical delay time	0.78	
t_q	Max. turn-off time	Min 10 Max 20	$T_J = 25^\circ\text{C}, V_{DM} = \text{rated } V_{DRM}, I_{TM} = 50\text{A DC}, t_p = 1\mu\text{s}$ Resistive load, Gate pulse: 10V, 5Ω source $T_J = T_J \text{ max}, I_{TM} = 300\text{A, commutating } di/dt = 20\text{A}/\mu\text{s}$ $V_R = 50\text{V}, t_p = 500\mu\text{s}, dv/dt: \text{see table in device code}$

Blocking

Parameter	ST223S	Units	Conditions
dv/dt	Maximum critical rate of rise of off-state voltage	500	$T_J = T_J \text{ max., linear to } 80\% V_{DRM}, \text{ higher value available on request}$
I_{RRM}	I_{DRM}	mA	$T_J = T_J \text{ max., rated } V_{DRM}/V_{RRM} \text{ applied}$

Triggering

Parameter	ST223S	Units	Conditions
P_{GM}	Maximum peak gate power	60	$T_J = T_J \text{ max, } f = 50\text{Hz, } d\% = 50$
$P_{G(AV)}$	Maximum average gate power	10	
I_{GM}	Max. peak positive gate current	A	
$+V_{GM}$	Maximum peak positive gate voltage	20	$T_J = T_J \text{ max, } t_p \leq 5\text{ms}$
$-V_{GM}$	Maximum peak negative gate voltage	5	
I_{GT}	Max. DC gate current required to trigger	200	$T_J = 25^\circ\text{C, } V_A = 12\text{V, } R_a = 6\Omega$
V_{GT}	Max. DC gate voltage required to trigger	3	
I_{GD}	Max. DC gate current not to trigger	20	$T_J = T_J \text{ max, rated } V_{DRM} \text{ applied}$
V_{GD}	Max. DC gate voltage not to trigger	0.25	

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Thermal and Mechanical Specifications

Parameter	ST223S	Units	Conditions
T _J Max. junction operating temperature range	-40 to 125	°C	
T _{stg} Max. storage temperature range	-40 to 150		
R _{thJC} Max. thermal resistance, junction to case	0.105	K/W	DC operation
R _{thCS} Max. thermal resistance, case to heatsink	0.04		Mounting surface, smooth, flat and greased
T Mounting torque, ± 10%	31 (275)	Nm (lbf-in)	Non lubricated threads
	24.5 (210)	Nm (lbf-in)	Lubricated threads
wt Approximate weight	280	g	
Case style	TO-209AB (TO-93)		See Outline Table

ΔR_{thJC} Conduction

(The following table shows the increment of thermal resistance R_{thJC} when devices operate at different conduction angles than DC)

Conduction angle	Sinusoidal conduction	Rectangular conduction	Units	Conditions
180°	0.016	0.012		
120°	0.019	0.020		
90°	0.025	0.027		
60°	0.036	0.037		
30°	0.060	0.060		

Ordering Information Table

Device Code	 ST 22 3 S 08 P F N 0 1 2 3 4 5 6 7 8 9 10																																																
1	- Thyristor																																																
2	- Essential part number																																																
3	- 3 = Fast turn off																																																
4	- S = Compression bonding Stud																																																
5	- Voltage code: Code x 100 = V _{RRM} (See Voltage Ratings table)																																																
6	- P = Stud base 3/4" 16UNF-2A																																																
7	M = Stud base metric threads M16 x 1.5																																																
8	- Reapplied dv/dt code (for t _q test condition)																																																
9	- t _q code																																																
10	- 0 = Eyelet terminals (Gate and Aux. Cathode Leads) 1 = Fast-on terminals (Gate and Aux. Cathode Leads) 2 = Flag terminals (For Cathode and Gate Terminals)																																																
	dv/dt - t_q combinations available <table border="1"> <thead> <tr> <th>dv/dt (V/μs)</th> <th>20</th> <th>50</th> <th>100</th> <th>200</th> <th>400</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>CN</td> <td>DN</td> <td>EN</td> <td>FN *</td> <td>--</td> </tr> <tr> <td>12</td> <td>CM</td> <td>DM</td> <td>EM</td> <td>FM</td> <td>--</td> </tr> <tr> <td>15</td> <td>CL</td> <td>DL</td> <td>EL</td> <td>FL *</td> <td>HL</td> </tr> <tr> <td>18</td> <td>CP</td> <td>DP</td> <td>EP</td> <td>FP</td> <td>HP</td> </tr> <tr> <td>20</td> <td>CK</td> <td>DK</td> <td>EK</td> <td>FK</td> <td>HK</td> </tr> <tr> <td>25</td> <td>--</td> <td>--</td> <td>--</td> <td>--</td> <td>HJ</td> </tr> <tr> <td>30</td> <td>--</td> <td>--</td> <td>--</td> <td>--</td> <td>HH</td> </tr> </tbody> </table>	dv/dt (V/μs)	20	50	100	200	400	10	CN	DN	EN	FN *	--	12	CM	DM	EM	FM	--	15	CL	DL	EL	FL *	HL	18	CP	DP	EP	FP	HP	20	CK	DK	EK	FK	HK	25	--	--	--	--	HJ	30	--	--	--	--	HH
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	*Standard part number. All other types available only on request.																																																

ST223S Series

Outline Table

