



# Surface Mount Varistors

Multilayer High Speed Transient Voltage Surge Suppressor

## MHS Varistor Series

### Device Ratings and Specifications

PART NUMBER	MAX RATINGS (125°C)		PERFORMANCE SPECIFICATIONS (25°C)							
	MAXIMUM NON-REPETITIVE SURGE ENERGY (10/1000 $\mu$ S)	MAXIMUM CLAMPING VOLTAGE AT 1A (8X20 $\mu$ S)	MAXIMUM ESD CLAMP VOLTAGE (NOTE 1)		MAXIMUM LEAKAGE CURRENT AT SPECIFIED DC VOLTAGE				TYPICAL CAPACITANCE AT 1MHz (1V p-p)	TYPICAL INDUCTANCE (from Impedance Analysis)
			(Note 2) 8kV CONTACT	(Note 3) 15kV AIR	3.5V	5.5V	9V	15V		
	$W_{TM}$		Clamp	Clamp	P	$I_L$	$I_L$	$I_L$	(NOTE 4) C	L
(J)	(Vc)	(V)	(V)	( $\mu$ A)	( $\mu$ A)	( $\mu$ A)	( $\mu$ A)	(pF)	(nH)	
V0402MHS03	0.010	110	300	400	0.1	0.15	0.25	0.50	3	<1.0
V0603MHS03	0.010	110	300	400	0.1	0.15	0.25	0.50	3	<1.0
V0402MHS12	0.025	55	125	160	0.1	0.15	1.00	5.00	12	<1.0
V0603MHS12	0.025	55	125	160	0.1	0.15	1.00	5.00	12	<1.0

- NOTES:
1. Tested to IEC-61000-4-2 Human Body Model (HBM) discharge test circuit.
  2. Direct discharge to device terminals (IEC preferred test method).
  3. Corona discharge through air (represents actual ESD event).
  4. Capacitance may be customized, contact your Littelfuse Sales Representative.

### Temperature De-rating

For applications exceeding 125°C ambient temperature, the peak surge current and energy ratings must be reduced as shown in Figure 1.

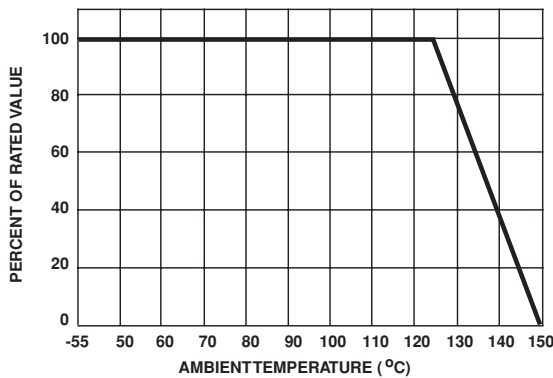


FIGURE 1. PEAK CURRENT AND ENERGY DERATING CURVE

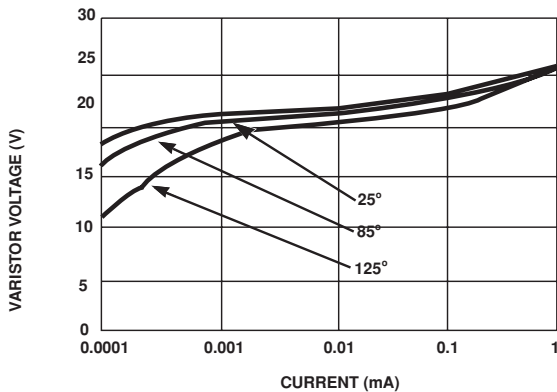


FIGURE 2: STANDBY CURRENT AT NORMALIZED VARISTOR VOLTAGE AND TEMPERATURE

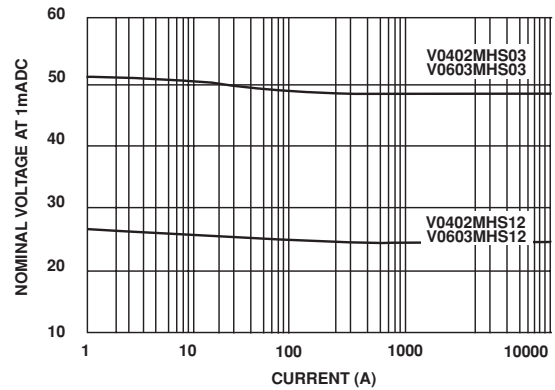


FIGURE 3. NOMINAL VOLTAGE STABILITY TO MULTIPLE ESD IMPULSES (8KV CONTACT DISCHARGES PER IEC 61000-4-2)

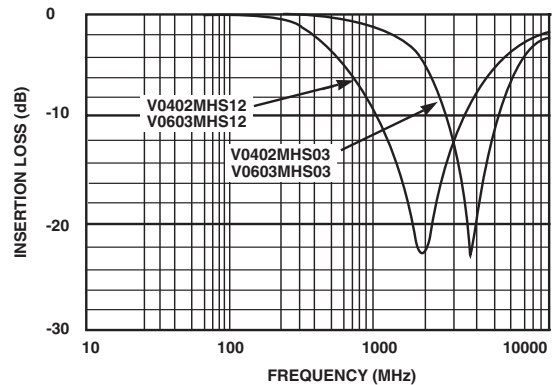


FIGURE 4. INSERTION LOSS (S21) CHARACTERISTICS

### MHS Varistor Series

#### Soldering Recommendations

The principal techniques used for the soldering of components in surface mount technology are infrared (IR) re-flow, vapour phase re-flow and wave soldering. Typical profiles are shown in Figures 5, 6 and 7. When wave soldering, the MHS suppressor is attached to the circuit board by means of an adhesive. The assembly is then placed on a conveyor and run through the soldering process to contact the wave. With IR and vapour phase re-flow, the device is placed in a solder paste on a substrate. As the solder paste is heated, it re-flows and solders the unit to the board.

The recommended solder for the MHS suppressor is a 63/36/2 (Sn/Pb/Ag), 60/40 (Sn/Pb) or 63/37 (Sn/Pb). Littelfuse also recommends an RMA solder flux.

Wave soldering is the most strenuous of the processes. To avoid the possibility of generating stresses due to thermal shock, a preheat stage in the soldering process is recommended, and the peak temperature of the solder process should be rigidly controlled. For 0402-size devices, IR reflow is recommended.

When using a re-flow process, care should be taken to ensure that the MHS chip is not subjected to a thermal gradient steeper than 4 degrees per second; the ideal gradient being 2 degrees per second. During the soldering process, preheating within 100 degrees of the solder's peak temperature is essential to minimize thermal shock. Examples of the soldering conditions for the MHS suppressor are given in the tables below.

Once the soldering process has been completed, it is still necessary to ensure that any further thermal shocks are avoided. One possible cause of thermal shock is hot printed circuit boards being removed from the solder process and subjected to cleaning solvents at room temperature. The boards must be allowed to cool gradually to less than 50°C before cleaning.

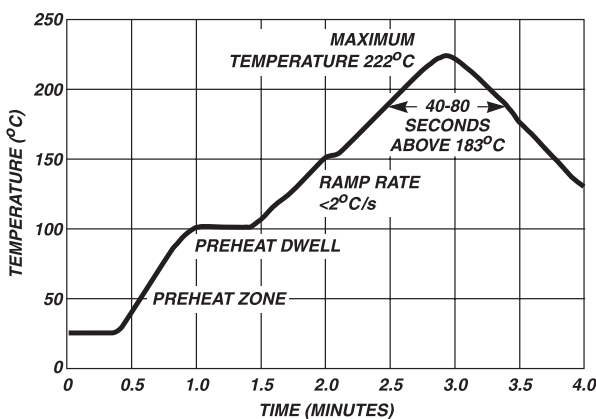


FIGURE 5. REFLOW SOLDER PROFILE

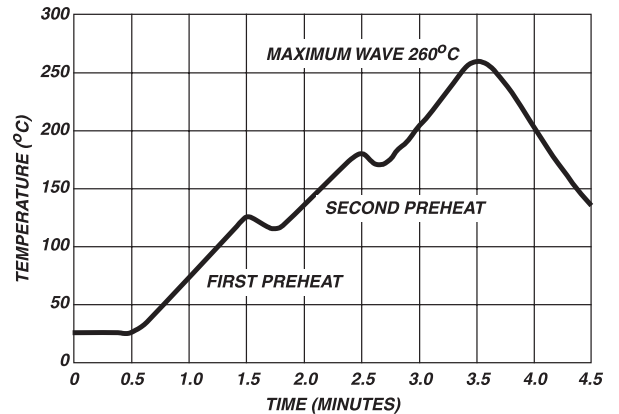


FIGURE 6. WAVE SOLDER PROFILE

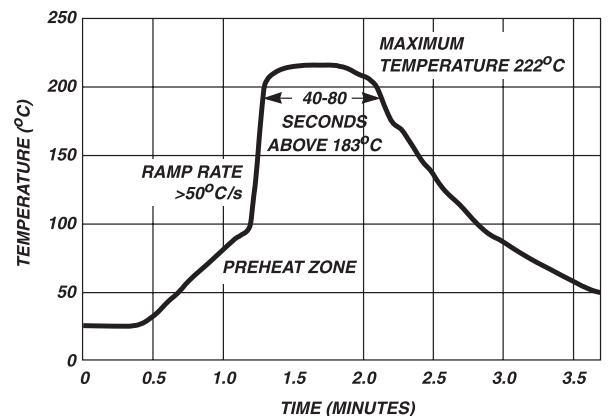


FIGURE 7. VAPOR PHASE SOLDER PROFILE

#### Recommended Pad Outline

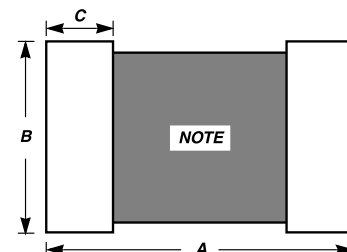


TABLE 1: PAD LAYOUT DIMENSIONS

DIMENSION	A		B		C	
	mm	in	mm	in	mm	in
0402	1.70	0.067	0.510	0.020	0.610	0.024
0603	2.54	0.100	0.760	0.030	0.890	0.035

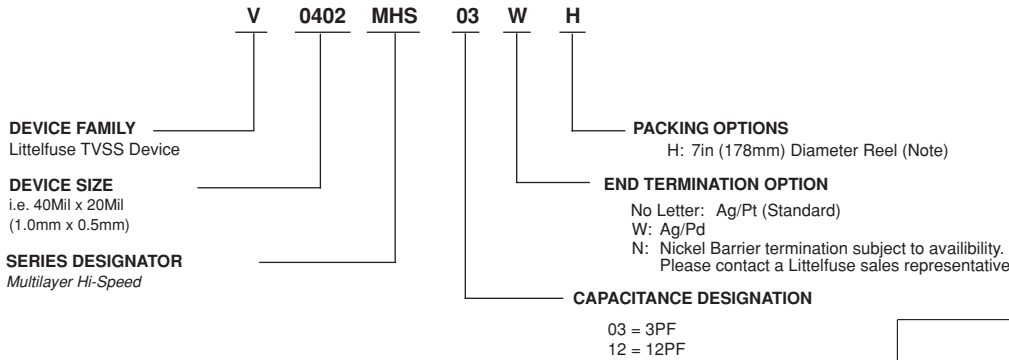
# Surface Mount Varistors

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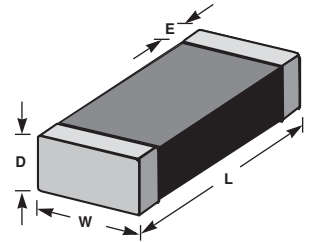
## MHS Varistor Series

### Ordering Information

#### Multilayer High Speed - MHS Series



### Mechanical Dimensions



### Standard Shipping Quantities

SIZE	7 INCH REEL ("H" OPTION)	13 IN REEL "T" OPTION
0402	10,000	—
0603	2,500	10,000

DIMENSION	DEVICE DIMENSIONS			
	0402 SIZE		0603 SIZE	
	INCH	MM	INCH	MM
<b>D Max.</b>	0.024	0.60	0.035	0.9
<b>E</b>	0.10±0.006	0.25±0.15	0.015±0.008	0.4±0.2
<b>L</b>	0.039±0.004	1.00±0.10	0.063±0.006	1.6±1.5
<b>W</b>	0.020±0.004	0.50±0.10	0.032±0.006	0.8±1.5

### Tape and Reel Specifications

- Conforms to EIA-481-1, Revision A
- Can be supplied to IEC publication 286-3

SYMBOL	DESCRIPTION	DIMENSIONS IN MILLIMETERS
A <sub>0</sub>	Width of Cavity	Dependant on chip size to minimize rotation
B <sub>0</sub>	Length of Cavity	Dependant on chip size to minimize rotation
K <sub>0</sub>	Depth of Cavity	Dependant on chip size to minimize rotation
W	Width of Tape	8 ±0.2
F	Distance Between Drive Hole Centers and Cavity Centers	3.5±0.05
E <sub>1</sub>	Distance Between Drive Hole Centers and Tape Edge	1.75±0.1
P <sub>1</sub>	Distance Between Cavity Center	2±0.05
P <sub>2</sub>	Axial Drive Distance Between Drive Hole Centers & Cavity Hole Centers	2 ±0.1
P <sub>0</sub>	Axial Drive Distance Between Drive Hole Centers	4 ±0.1
D <sub>0</sub>	Drive Hole Diameter	1.55 ±0.05
D <sub>1</sub>	Nominal Paper Thickness	0.61
T <sub>1</sub>	Top & Bottom Tape Thickness	0.10 Max

