### **General Description**

The MAX793/MAX794/MAX795 microprocessor ( $\mu$ P) supervisory circuits monitor and control the activities of +3.0V/+3.3V  $\mu$ Ps by providing backup-battery switchover, among other features such as low-line indication,  $\mu$ P reset, write protection for CMOS RAM, and a watchdog (see the *Selector Guide* below). The backup-battery voltage can exceed VCC, permitting the use of 3.6V lithium batteries in systems using 3.0V to 3.3V for VCC.

The MAX793/MAX795 offer a choice of reset threshold voltage range (denoted by suffix letter): 3.00V to 3.15V (T), 2.85V to 3.00V (S), and 2.55V to 2.70V (R). The MAX794's reset threshold is set externally with a resistor divider. The MAX793/MAX794 are available in 16-pin DIP and narrow SO packages, and the MAX795 comes in 8-pin DIP and SO packages. For similar devices designed for 5V systems, see the  $\mu P$  Supervisory Circuits table at the back of this data sheet.

FEATURE	<b>MAX793</b>	MAX794	MAX795
Active-Low Reset	~	~	~
Active-High Reset	~	~	
Programmable Reset Threshold		~	
Low-Line Early Warning Output	~	~	
Backup-Battery Switchover	~	~	1
External Switch Driver	~	~	~
Power-Fail Comparator	~	~	
Battery OK Output	~		
Watchdog Input	~	~	
Battery Freshness Seal	~	<b>v</b>	
Manual Reset Input	~	<b>v</b>	
Chip-Enable Gating	~	~	~
Pins-Package	16-DIP/SO	16-DIP/SO	8-DIP/SO

### Selector Guide

### Applications

Battery-Powered Computers and Controllers Embedded Controllers Intelligent Controllers Critical µP Power Monitoring Portable Equipment

Pin Configurations appear at end of data sheet.

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### \_Features

#### MAX793/MAX794/MAX795

- Precision Supply-Voltage Monitor: Fixed Reset Trip Voltage (MAX793/MAX795) Adjustable Reset Trip Voltage (MAX794)
- Guaranteed Reset Assertion to Vcc = 1V
- Backup-Battery Power Switching—Battery Voltage Can Exceed V<sub>CC</sub>
- On-Board Gating of Chip-Enable Signals—7ns Max Propagation Delay

MAX793/MAX794 Only

- Battery Freshness Seal
- Battery OK Output (MAX793)
- Uncommitted Voltage Monitor for Power-Fail or Low-Battery Warning
- Independent Watchdog Timer (1.6sec timeout)
- Manual Reset Input

### Ordering Information

PART*	TEMP. RANGE	PIN-PACKAGE
MAX793_CPE	0°C to +70°C	16 Plastic DIP
MAX793_CSE	0°C to +70°C	16 Narrow SO
MAX793_EPE	-40°C to +85°C	16 Plastic DIP
MAX793_ESE	-40°C to +85°C	16 Narrow SO

#### Ordering Information continued on last page.

\* The MAX793/MAX795 offer a choice of reset threshold voltage. Select the letter corresponding to the desired reset threshold voltage range (T = 3.00V to 3.15V, S = 2.85V to 3.00V, R = 2.55V to 2.70V) and insert it into the blank to complete the part number. The MAX794's reset threshold is adjustable.

### \_Typical Operating Circuit



### **ABSOLUTE MAXIMUM RATINGS**

Terminal Voltage (with respect to GND)

reminal voltage (with respect to GND)		COntinuous Powe
V <sub>CC</sub>	0.3V to 6.0V	8-Pin Plastic DI
VBATT	0.3V to 6.0V	8-Pin SO (derate
All Other Inputs0.3V to the h	igher of V <sub>CC</sub> or V <sub>BATT</sub>	16-Pin Plastic D
Continuous Input Current		16-Pin Narrow S
Vcc	200mA	Operating Tempe
VBATT	50mA	MAX793_C/N
GND	20mA	MAX793_E/N
Output Current		Storage Tempera
Vout	200mA	Lead Temperatur
All Other Outputs	20mA	

Continuous Power Dissipation ( $T_A = +70^{\circ}C$ )

8-Pin Plastic DIP (derate 9.09mW/°C above +70°C) .....727mW 8-Pin SO (derate 5.88mW/°C above +70°C) .....471mW 16-Pin Plastic DIP (derate 10.53mW/°C above +70°C) .842mW 16-Pin Narrow SO (derate 9.52mW/°C above +70°C) ...696mW Operating Temperature Ranges

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### ELECTRICAL CHARACTERISTICS

(V<sub>CC</sub> = 3.17V to 5.5V for the MAX793T/MAX795T, V<sub>CC</sub> = 3.02V to 5.5V for the MAX793S/MAX795S, V<sub>CC</sub> = 2.72V to 5.5V for the MAX793R/MAX795R, V<sub>BATT</sub> = 3.6V, T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> =  $+25^{\circ}$ C.)

PARAMETER	SYMBOL	COND	ITIONS	MIN	ТҮР	MAX	UNITS	
Operating Voltage Range,		MAX79_C		1.0		5.5	V	
V <sub>CC</sub> , V <sub>BATT</sub> (Note 1)		MAX79_E		1.1		5.5	v	
		MAX793/MAX794,	V <sub>CC</sub> < 3.6V		46	60		
Vcc Supply Current		$\overline{MR} = V_{CC}$	$V_{CC} < 5.5V$		62	80		
(excluding IOUT, ICE OUT)	ISUPPLY	MAX705	$V_{CC} < 3.6V$		35	50	μΑ	
		WAX795	V <sub>CC</sub> < 5.5V		49	70		
V <sub>CC</sub> Supply Current in Battery Backup Mode		Vcc = 2.1V,	MAX793/MAX794		32	45		
(excluding I <sub>OUT</sub> )	ISUPPLY	$V_{BATT} = 2.3V$	MAX795		24	35	μΑ	
BATT Supply Current (excluding I <sub>OUT</sub> ) (Note 2)						1	μΑ	
BATT Leakage Current, Freshness Seal Enabled		V <sub>CC</sub> = 0V, V <sub>OUT</sub> = 0V				1	μΑ	
Battery Leakage Current (Note 3)						0.5	μA	
OLIT Output Valtage in	Vout	$I_{OUT} = 75 mA$		V <sub>CC</sub> - 0.3	V <sub>CC</sub> - 0.125			
Normal Mode		IOUT = 30mA (Note 4)	)	Vcc - 0.12	V <sub>CC</sub> - 0.050		V	
		Iout = 250µA (Note 4	4)	V <sub>CC</sub> - 0.001	V <sub>CC</sub> - 0.5mV			
OUT Output Voltage in	Vout	νουτ	VBATT = 2.3V	Ιουτ = 250μΑ	Vbatt - 0.1	Vbatt - 0.034		v
Battery-Backup Mode		BATT 200	I <sub>OUT</sub> = 1mA		V <sub>BATT</sub> - 0.14		-	
	V <sub>CC</sub> - V <sub>BATT</sub>	V <sub>SW</sub> > V <sub>CC</sub> > 1.75V (	Note 5)		20	65	mV	
Battery Switch Threshold			MAX793T/MAX795T	2.69	2.82	2.95		
(V <sub>CC</sub> falling)	Vsw	VBATT > VCC	MAX793S/MAX795S	2.55	2.68	2.80	V	
	\$200	\$200	(1	(Note 6)	MAX793R/MAX795R/ MAX794	2.30	2.41	2.52
Battery Switch Threshold	V <sub>CC</sub> -	This value is identical V <sub>CC</sub> rising for V <sub>BATT</sub> :	to the reset threshold, > V <sub>RST</sub>					
(V <sub>CC</sub> rising) (Note 7)	VBATT	VBATT < VRST			25	65	mV	

### **ELECTRICAL CHARACTERISTICS (continued)**

(V<sub>CC</sub> = 3.17V to 5.5V for the MAX793T/MAX795T, V<sub>CC</sub> = 3.02V to 5.5V for the MAX793S/MAX795S, V<sub>CC</sub> = 2.72V to 5.5V for the MAX793R/MAX795R, V<sub>BATT</sub> = 3.6V, T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CONE	DITIONS	MIN	TYP	MAX	UNITS
			MAX793T/MAX795T	3.00	3.075	3.15	
		V <sub>CC</sub> Falling	MAX793S/MAX795S	2.85	2.925	3.00	1
			MAX793R/MAX795R	2.55	2.625	2.70	
Reset Infeshold (Note 8)	VRST		MAX793T/MAX795T	3.00	3.085	3.17	V
		Vcc Rising	MAX793S/MAX795S	2.85	2.935	3.02	
			MAX793R/MAX795R	2.55	2.635	2.72	
RESET IN Threshold	VDCT IN	V <sub>CC</sub> Falling		1.212	1.240	1.262	V
(MAX794 only)	VRSTIN	Vcc Rising		1.212	1.250	1.282	v
RESET IN Leakage Current (MAX794 only)				-25	2	25	nA
Reset Timeout Period	t <sub>RP</sub>	$V_{CC} < 3.6V$		140	200	280	ms
LOWLINE-to-Reset Threshold, (V LOWLINE -	V <sub>LR</sub>	MAX793		30	45	60	mV
VRST), VCC Failing		MAX794		5	15	25	
Low-Line Comparator		MAX793			10		mV
Hysteresis					10	2.22	mv
		MAX7931/MAX7951				3.23	
LOWLINE Threshold,	VLL	MAX7935/MAX7935				3.08	- V
VCCRISING		MAX793R/MAX795R				2.78	
		MAX794		1 212	1 240	1.317	
PFI Input Threshold	V <sub>TH</sub>			1.212	1.240	1.202	V
PEL Input Current		VPFITISING		-25	2	25	nA
PEL Hysteresis, PEL Rising					10	20	mV
BATT OK Threshold							
(MAX793)	VBOK			2.00	2.25	2.50	V
INPUT AND OUTPUT LEVE	LS						
RESET Output Voltage High	Voh	ISOURCE =300µA, VC	c = V <sub>RST</sub> min	0.8V <sub>CC</sub>	0.86V <sub>CC</sub>		V
BATT OK, BATT ON, WDO, LOWLINE Output Voltage High	V <sub>OH</sub>	ISOURCE = 300µA, V(	CC = V <sub>RST</sub> max	0.8V <sub>CC</sub>	0.86V <sub>CC</sub>		V
PFO Output Voltage High	Voh	ISOURCE = 65µA, VC	c = VRST max	0.8Vcc			V
BATT ON Output Voltage High	Vон	ISOURCE = $100\mu$ A, V <sub>CC</sub> = 2.3V, V <sub>BATT</sub> = 3V		0.8Vbatt			V
RESET Output Leakage Current (Note 9)	ILEAK	V <sub>CC</sub> = V <sub>RST</sub> max		-1		-1	μA
PFO Output Short to GND Current	I <sub>SC</sub>	$V_{CC} = 3.3V, V \overline{PFO} =$	0V		180	500	μA
PFO, RESET, RESET, WDO, LOWLINE Output Voltage Low	Vol	$\label{eq:ISINK} \begin{split} &I_{SINK} = 1.2 m A; \ \overline{RESE} \\ & \mbox{with } V_{CC} = V_{RST} \ \mbox{min} \\ \hline \ \overline{WDO} \ \mbox{tested with } V_{CC} \end{split}$	T, LOWLINE tested RESET, BATTOK, C = V <sub>RST</sub> max		0.08	0.2Vcc	V

### **ELECTRICAL CHARACTERISTICS (continued)**

(V<sub>CC</sub> = 3.17V to 5.5V for the MAX793T/MAX795T, V<sub>CC</sub> = 3.02V to 5.5V for the MAX793S/MAX795S, V<sub>CC</sub> = 2.72V to 5.5V for the MAX793R/MAX795R, V<sub>BATT</sub> = 3.6V, T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
		MAX79_C, $V_{BATT} = V_{CC} = 1.0V$ , $I_{SINK} = 40\mu A$		0.13	0.3	
RESET Output voltage Low VOL		MAX79_E, $V_{BATT} = V_{CC} = 1.2V$ , $I_{SINK} = 200\mu A$		0.17	0.3	V
BATT ON Output Voltage Low	V <sub>OL</sub>	I <sub>SINK</sub> = 3.2mA, V <sub>CC</sub> = V <sub>RST</sub> max			0.2V <sub>CC</sub>	V
All Inputs Including PFO	ViH	VEST MAY - VOC - 5 5V			0.7V <sub>CC</sub>	V
(Note 10)	VIL	VRSI IIIdX < VCC < 5.5V	0.3Vcc			v
MANUAL RESET INPUT						
MR Pulse Width	t <sub>MR</sub>	MAX793/MAX794 only	100	50		ns
MR-to-Reset Delay	t <sub>MD</sub>	MAX793/MAX794 only		75	250	ns
MR Pull-Up Current		MAX793/MAX794 only, $\overline{MR} = 0V$	25	70	250	μA
CHIP-ENABLE GATING	1		I			I
CE IN Leakage Current	ILEAK	Disable mode		±10		nA
CE IN-to-CE OUT Resistance		Enable mode, V <sub>CC</sub> = V <sub>RST</sub> max		46		Ω
CE IN-to-CE OUT Propagation Delay		V <sub>CC</sub> = V <sub>RST</sub> max, Figure 9		2	7	ns
	Voh	$V_{CC} = V_{RST} max$ , $I_{OUT} = -1mA$ , $V \overline{CE} IN = V_{CC}$	0.8V <sub>CC</sub>			N/
CE OUT Drive from CE IN	Vol	$V_{CC} = V_{RST} max$ , $I_{OUT} = 1.6 mA$ , $V \overline{CE} IN = 0V$			0.2Vcc	V
Reset to CE OUT High Delay				10		μs
CE OUT Output Voltage High (reset active)	Voн	IOH = 500µA, V <sub>CC</sub> < 2.3V	0.8Vbatt			V
WATCHDOG (MAX793/MA)	(794 only)	l	1			
WDI Input Current		$0V < V_{CC} < 5.5V$	-1	0.01	1	μA
Watchdog Timeout Period	twp		1.00	1.60	2.25	sec
WDI Pulse Width			1.00			ns

Note 1: V<sub>CC</sub> supply current, logic input leakage, watchdog functionality (MAX793/MAX794), MR functionality (MAX793/MAX794), PFI functionality (MAX793/MAX794), state of RESET and RESET (MAX793/MAX794) tested at V<sub>BATT</sub> = 3.6V and V<sub>CC</sub> = 5.5V. The state of RESET is tested at V<sub>CC</sub> = V<sub>CC</sub> min.

**Note 2:** Tested at  $V_{BATT} = 3.6V$ ,  $V_{CC} = 3.5V$  and 0V. The battery current will rise to  $10\mu A$  over a narrow transition window around  $V_{CC} = 1.9V$ .

Note 3: Leakage current into the battery is tested under the worst-case conditions at  $V_{CC} = 5.5V$ ,  $V_{BATT} = 1.8V$  and  $V_{CC} = 1.5V$ ,  $V_{BATT} = 1.0V$ .

Note 4: Guaranteed by design.

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Note 5: When V<sub>SW</sub> > V<sub>CC</sub> > V<sub>BATT</sub>, OUT remains connected to V<sub>CC</sub> until V<sub>CC</sub> drops below V<sub>BATT</sub>. The V<sub>CC</sub>-to-V<sub>BATT</sub> comparator has a small 15mV typical hysteresis to prevent oscillation. For V<sub>CC</sub> < 1.75V (typical), OUT switches to BATT regardless of V<sub>BATT</sub>.

**Note 6:** When  $V_{BATT} > V_{CC} > V_{SW}$ , OUT remains connected to  $V_{CC}$  until  $V_{CC}$  drops below the battery switch threshold ( $V_{SW}$ ).

Note 7: OUT switches from BATT to V<sub>CC</sub> when V<sub>CC</sub> rises above the reset threshold, if V<sub>BATT</sub> > V<sub>RST</sub>. In this case, switchover back to V<sub>CC</sub> occurs at the exact voltage that causes reset to be asserted, however switchover occurs 200ms prior to reset. If V<sub>BATT</sub> < V<sub>RST</sub>, OUT switches from BATT to V<sub>CC</sub> when V<sub>CC</sub> exceeds V<sub>BATT</sub>.

M/XI/M

Note 8: The reset threshold tolerance is wider for V<sub>CC</sub> rising than for V<sub>CC</sub> falling to accommodate the 10mV typical hysteresis, which prevents internal oscillation.

Note 9: The leakage current into or out of the RESET pin is tested with RESET not asserted (RESET output high impedance).

Note 10: PFO is normally an output, but is used as an input when activating the battery freshness seal.

 $(T_A = +25^{\circ}C, unless otherwise noted.)$ 



**Typical Operating Characteristics** 

M/IXI/M



Typical Operating Characteristics (continued)

/N/XI/N

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### Pin Description

PIN				
MAX793/ MAX794	MAX795	NAME	FUNCTION	
1	1	OUT	Supply Output for CMOS RAM. When $V_{CC}$ rises above the reset threshold or above $V_{BATT}$ , OUT is connected to $V_{CC}$ through an internal P-channel MOSFET switch. When $V_{CC}$ falls below $V_{SW}$ and $V_{BATT}$ , BATT connects to OUT.	
2	2	Vcc	Main Supply Input	
3		BATT OK (MAX793)	Battery Status Output. High in normal operating mode when $V_{BATT}$ exceeds $V_{BOK}$ , otherwise low. $V_{BATT}$ is checked continuously. Disabled and logic low while $V_{CC}$ is below $V_{SW}$ .	
		RESET IN (MAX794)	Reset Input. Connect to an external resistor divider to select the reset threshold. The reset threshold can be programmed anywhere in the Vsw to 5.5V range.	
4	_	PFI	Power-Fail Comparator Input. When PFI is less than V <sub>PFT</sub> or when V <sub>CC</sub> falls below V <sub>SW</sub> , PFO goes low; otherwise, PFO remains high (see <i>Power-Fail Comparator</i> section). Connect to V <sub>CC</sub> if unused.	
5	3	BATT ON	Logic Output/External Bypass Switch-Driver Output. High when OUT switches to BATT. Low when OUT switches to $V_{CC}$ . Connect the base/gate of PNP/PMOS transistor to BATT ON for $I_{OUT}$ requirements exceeding 75mA.	
6	4	GND	Ground	
7	_	PFO	Power-Fail Comparator Output. When PFI is less than V <sub>PFT</sub> or when V <sub>CC</sub> falls below V <sub>SW</sub> , PFO goes low; otherwise, PFO remains high. PFO is also used to enable the battery freshness seal (see Battery Freshness Seal, and Power-Fail Comparator sections).	
8	_	MR	Manual Reset Input. A logic low on MR asserts reset. Reset remains asserted as lo MR is low and for 200ms after MR returns high. The active-low input has an interna 70μA pull-up current. In can be driven from a TTL- or CMOS-logic line or shorted to ground with a switch. Leave open if unused.	
9	_	WDO	Watchdog Output. WDO goes low if WDI remains either high or low for longer than the watchdog timeout period. WDO returns high on the next transition of WDI. WDO is a logic high for $V_{SW} < V_{CC} < V_{RST}$ , and low when $V_{CC}$ is below $V_{SW}$ .	
10	_	WDI	Watchdog Input. If WDI remains either high or low for longer than the watchdog timeout period, the internal watchdog timer runs out and WDO goes low. WDO returns high on the next transition of WDI. Connect WDO to MR to generate a reset due to a watchdog fault.	
11	5	CE IN	Chip-Enable Input. The input to the chip-enable gating circuit. Connect to GND if unused	
12	6	CE OUT	Chip-Enable Output. $\overline{CE}$ OUT goes low only when $\overline{CE}$ IN is low and reset is not asserted. If $\overline{CE}$ IN is low when reset is asserted, $\overline{CE}$ OUT will remain low for 10µs or until $\overline{CE}$ IN goes high, whichever occurs first. $\overline{CE}$ OUT is pulled up to OUT.	
13	_	RESET	Active-High Reset Output. Sources and sinks current. RESET is the inverse of RESET.	
14		LOWLINE	Early Power-Fail Warning Output. Low when $V_{CC}$ falls to $V_{LR}$ . This output can be used to generate an NMI to provide early warning of imminent power-failure.	
15	7	RESET	Open-Drain, Active-Low Reset Output. Pulses low for 200ms when triggered, and stays low whenever $V_{CC}$ is below the reset threshold or when $\overline{MR}$ is a logic low. It remains low for 200ms after either $V_{CC}$ rises above the reset threshold, the watchdog triggers a reset (WDO connected to $\overline{MR}$ ), or $\overline{MR}$ goes low to high.	
16	8	BATT	Backup-Battery Input. When $V_{CC}$ falls below $V_{SW}$ and $V_{BATT}$ , OUT switches from $V_{CC}$ to BATT. When $V_{CC}$ rises above the reset threshold or above $V_{BATT}$ , OUT reconnects to $V_{CC}$ . VBATT may exceed $V_{CC}$ . Connect $V_{CC}$ , OUT, and BATT together if no battery is used.	

### \_\_Detailed Description

### **General Timing Characteristics**

The MAX793/MAX794/MAX795 are designed for 3.3V and 3V systems, and provide a number of supervisory functions (see the *Selector Guide* on the front page). Figures 1 and 2 show the typical timing relationships of the various outputs during power-up and power-down with typical V<sub>CC</sub> rise and fall times.

### Manual Reset Input (MAX793/MAX794)

Many microprocessor-based products require manualreset capability, allowing the operator, a test technician, or external logic circuitry to initiate a reset. On the MAX793/MAX794, a logic low on MR asserts reset. Reset remains asserted while MR is low, and for t<sub>RP</sub> (200ms) after it returns high. During the first half of the reset timeout period (t<sub>RP</sub>), the state of MR is ignored if PFO is externally forced low, to facilitate enabling the battery freshness seal. MR has an internal 70µA pull-up current, so it can be left open if it is not used. This input can be driven with TTL- or CMOS-logic levels, or with open-drain/collector outputs. Connect a normally open momentary switch from MR to GND to create a manual-reset function; external debounce circuitry is not required. If MR is driven from long cables or the device is used in a noisy environment, connect a 0.1µF capacitor from MR to ground to provide additional noise immunity.

#### **Reset Outputs**

A microprocessor's ( $\mu$ P's) reset input starts the  $\mu$ P in a known state. These MAX793/MAX794/MAX795  $\mu$ P supervisory circuits assert a reset to prevent code execution errors during power-up, power-down, and



Figure 1. Timing Diagram, V<sub>CC</sub> Rising

/M/IXI/M

brownout conditions. RESET is guaranteed to be a logic low for 0V < V<sub>CC</sub> < V<sub>RST</sub>, provided V<sub>BATT</sub> is greater than 1V. Without a backup battery (V<sub>BATT</sub> = V<sub>CC</sub> = V<sub>OUT</sub>), RESET is guaranteed valid for V<sub>CC</sub> ≥ 1V. Once V<sub>CC</sub> exceeds the reset threshold, an internal timer keeps RESET low for the reset timeout period (t<sub>RP</sub>); after this interval, RESET becomes high impedance (Figure 2). RESET is an open-drain output, and requires a pull-up resistor to V<sub>CC</sub> (Figure 3). Use a 4.7k $\Omega$  to 1M $\Omega$  pull-up resistor that will provide sufficient current to assure the proper logic levels to the µP.

If a brownout condition occurs (V<sub>CC</sub> dips below the reset threshold),  $\overline{\text{RESET}}$  goes low. Each time  $\overline{\text{RESET}}$  is asserted, it stays low for the reset timeout period. Any time V<sub>CC</sub> goes below the reset threshold, the internal timer restarts.

The watchdog output (WDO) can also be used to initiate a reset. See the *Watchdog Output* section.

The RESET output is the inverse of the RESET output, and it can both source and sink current.



Figure 2. Timing Diagram, V<sub>CC</sub> Falling





Figure 3. MAX794 Standard Application Circuit

#### **Reset Threshold**

The MAX793T/MAX795T are intended for 3.3V systems with a  $\pm$ 5% power-supply tolerance and a 10% systems tolerance. Except when  $\overline{\text{MR}}$  is asserted, reset will not assert as long as the power supply remains above 3.15V (3.3V - 5%). Reset is guaranteed to assert before the power supply falls below 3.0V (3.3V - 10%).

The MAX793S/MAX795S are designed for  $3.3V \pm 10\%$  power supplies. Except when MR is asserted, they are guaranteed not to assert reset as long as the supply remains above 3.0V (3.0V is just above 3.3V - 10%). Reset is guaranteed to assert before the power supply falls below 2.85V (3.3V - 14%).

The MAX793R/MAX795R are optimized to monitor 3.0V  $\pm 10\%$  power supplies. Reset will not occur until V<sub>CC</sub> falls below 2.7V (3.0V - 10%), but is guaranteed to occur before the supply falls below 2.55V (3.0V - 15%).

Program the MAX794's reset threshold with an external voltage divider to RESET IN. The reset-threshold tolerance will be a combination of the RESET IN tolerance and the tolerance of the resistors used to make the external voltage divider. Calculate the reset threshold as follows:

 $V_{RST} = V_{RST IN} (R1 / R2 + 1)$ 



Figure 4. Battery Freshness Seal Enable Timing

Using the standard application circuit (Figure 3), the reset threshold may be programmed anywhere in the range of  $V_{SW}$  (the battery switch threshold) to 5.5V. Reset is asserted when V<sub>CC</sub> falls below V<sub>SW</sub>.

#### **Battery Freshness Seal**

The MAX793/MAX794's battery freshness seal disconnects the backup battery from internal circuitry until it is needed. This allows an OEM to ensure that the backup battery connected to BATT will be fresh when the final product is put to use. To enable the freshness seal, connect a battery to BATT, ground PFO, bring V<sub>CC</sub> above the reset threshold and hold it there until reset is deasserted following the reset timeout period, then bring V<sub>CC</sub> back down again (Figure 4). Once the battery freshness seal is enabled (disconnecting the backup battery from the internal circuitry and anything connected to OUT), it remains enabled until V<sub>CC</sub> is brought above V<sub>RST</sub>. Note that connecting PFO to MR will not interfere with battery freshness seal operation.

#### BATT OK Output (MAX793)

/M/IXI/M

BATT OK indicates the status of the backup battery. When reset is not asserted, the MAX793 checks the battery voltage continuously. If VBATT is below VBOK (2.0V min), BATT OK goes low; otherwise, it remains pulled up to VCC. BATT OK also goes low when VCC goes below VSW.

**Watchdog Input (MAX793/MAX794)** In the MAX793/MAX794, the watchdog circuit monitors the  $\mu$ P's activity. If the  $\mu$ P does not toggle the watchdog input (WDI) within 1.6sec, WDO goes low. The internal 1.6sec timer is cleared and WDO returns high



Figure 5. Watchdog Timing Relationship

either when a reset occurs or when a transition (low-tohigh or high-to-low) takes place at WDI. As long as reset is asserted, the timer remains cleared and does not count. As soon as reset is released or WDI changes state, the timer starts counting (Figure 5). WDI can detect pulses as short as 100ns. Unlike the 5V MAX690 family, the watchdog function **cannot** be disabled.

#### Watchdog Output (MAX793/MAX794)

In the MAX793/MAX794, WDO remains high (WDO is pulled up to V<sub>CC</sub>) if there is a transition or pulse at WDI during the watchdog timeout period. WDO goes low if no transition occurs at WDI during the watchdog timeout period. The watchdog function is disabled and WDO is a logic high when reset is asserted if V<sub>CC</sub> is above V<sub>SW</sub>. WDO is a logic low when V<sub>CC</sub> is below V<sub>SW</sub>.

If a system reset is desired on every watchdog fault, simply diode-OR connect WDO to MR (Figure 6). When a watchdog fault occurs in this mode, WDO goes low, pulling MR low, which causes a reset pulse to be issued. Ten microseconds after reset is asserted, the watchdog timer clears and WDO returns high. This delay results in a 10µs pulse at WDO, allowing external circuitry to "capture" a watchdog fault indication. A continuous high or low on WDI will cause 200ms reset pulses to be issued every 1.6sec.



Figure 6. Generating a Reset on Each Watchdog Fault

#### **Chip-Enable Signal Gating**

Internal gating of chip-enable (CE) signals prevents erroneous data from corrupting CMOS RAM in the event of an undervoltage condition. The MAX793/MAX794/MAX795 use a series transmission gate from CE IN to CE OUT (Figure 7). During normal operation (reset not asserted), the CE transmission gate is enabled and passes all CE transitions. When reset is asserted, this path becomes disabled, preventing erroneous data from corrupting the CMOS RAM. The short CE propagation delay from CE IN to CE OUT enables these  $\mu$ P supervisors to be used with most  $\mu$ Ps. If CE IN is low when reset asserts, CE OUT remains low for typically 10 $\mu$ s to permit completion of the current write cycle.

#### Chip-Enable Input

The CE transmission gate is disabled and  $\overline{CE}$  IN is high impedance (disabled mode) while reset is asserted. During a power-down sequence when V<sub>CC</sub> passes the reset threshold, the CE transmission gate disables and  $\overline{CE}$  IN immediately becomes high impedance if the voltage at CE IN is high. If CE IN is low when reset asserts, the CE transmission gate will disable at the moment CE IN goes high, or 10µs after reset asserts, whichever occurs first (Figure 8). This permits the current write cycle to complete during power-down.

MAX793/MAX794/MAX795



Figure 7. Chip-Enable Transmission Gate

The CE transmission gate remains disabled and  $\overline{CE}$  IN remains high impedance (regardless of  $\overline{CE}$  IN activity) for the first half of the reset timeout period (t<sub>RP</sub> / 2), any time a reset is generated. While disabled,  $\overline{CE}$  IN is high impedance. When the CE transmission gate is enabled, the impedance of  $\overline{CE}$  IN appears as a 46 $\Omega$  resistor in series with the load at  $\overline{CE}$  OUT.

The propagation delay through the CE transmission gate depends on V<sub>CC</sub>, the source impedance of the drive connected to CE IN, and the loading on CE OUT (see the Chip-Enable Propagation Delay vs. CE OUT Load Capacitance graph in the *Typical Operating Characteristics*). The CE propagation delay is production tested from the 50% point on CE IN to the 50% point on CE OUT using a 50 $\Omega$  driver and 50pF of load capacitance (Figure 9). For minimum propagation delay, minimize the capacitive load at CE OUT, and use a low-output-impedance driver.

#### Chip-Enable Output

When the CE transmission gate is enabled, the impedance of CE OUT is equivalent to a 46 $\Omega$  resistor in series with the source driving CE IN. In the disabled mode, the transmission gate is off and an active pull-up connects CE OUT to OUT (Figure 8). This pull-up turns off when the transmission gate is enabled.

#### Early Power-Fail Warning (MAX793/MAX794)

Critical systems often require an early warning indicating that power is failing. This warning provides time for the  $\mu$ P to store vital data and take care of any additional "housekeeping" functions, before the power supply gets too far out of tolerance for the  $\mu$ P to operate reliably. The MAX793/MAX794 offer two methods of achieving this early warning. If access to the unregulated supply is feasible, the power-fail comparator input (PFI) can be connected to the unregulated supply



Figure 8. Chip-Enable Timing



Figure 9. CE Propagation Delay Test Circuit

through a voltage divider, with the power-fail comparator output (PFO) providing the NMI to the  $\mu$ P (Figure 10). If there is no easy access to the unregulated supply, the LOWLINE output can be used to generate an NMI to the  $\mu$ P (see LOWLINE Output section).

#### LOWLINE Output (MAX793/MAX794)

The low-line comparator monitors VCC with a threshold voltage typically 45mV above the reset threshold (10mV of hysteresis) for the MAX793, and 15mV above RESET IN (4mV of hysteresis) for the MAX794. For normal operation (V<sub>CC</sub> above the reset threshold), LOWLINE is



Figure 10. Using the Power-Fail Comparator to Generate Power-Fail Warning

pulled to V<sub>CC</sub>. Use  $\overline{\text{LOWLINE}}$  to provide an NMI to the  $\mu\text{P}$  when power begins to fall.

In most battery-operated portable systems, reserve energy in the battery provides ample time to complete the shutdown routine once the low-line warning is encountered and before reset asserts. If the system must also contend with a more rapid V<sub>CC</sub> fall time, such as when the main battery is disconnected or a highside switch is opened during normal operation, use capacitance on the V<sub>CC</sub> line to provide time to execute the shutdown routine (Figure 11).

First, calculate the worst-case time required for the system to perform its shutdown routine. Then, with the worst-case shutdown time, the worst-case load current, and the minimum low-line to reset threshold ( $V_{LR}$  min), calculate the amount of capacitance required to allow the shutdown routine to complete before reset is asserted:

#### CHOLD > ILOAD X TSHDN / VLR

where  $I_{LOAD}$  is the current being drained from the capacitor,  $V_{LR}$  is the low-line to reset threshold difference ( $V_{LL} - V_{RST}$ ), and  $t_{SHDN}$  is the time required for the system to complete an orderly shutdown routine.

#### Power-Fail Comparator (MAX793/MAX794)

The MAX793/MAX794's PFI input is compared to an internal reference. If PFI is less than the power-fail threshold (VPFT), PFO goes low. The power-fail comparator is intended for use as an undervoltage detector to signal a failing power supply (Figure 12). However, the comparator does not need to be dedicated to this function because it is completely separate from the rest of the circuitry.



Figure 11. Using  $\overline{LOWLINE}$  to Provide Power-Fail Warning to the  $\mu P$ 



Figure 12. Using the Power-Fail Comparator to Monitor an Additional Power Supply: (a) VIN Is Negative, (b) VIN Is Positive

The power-fail comparator turns off and  $\overline{PFO}$  goes low when V<sub>CC</sub> falls below V<sub>SW</sub> on power-down. During the first half of the reset timeout period (t<sub>RP</sub>),  $\overline{PFO}$  is forced high, irrespective of V<sub>PFI</sub>. At the beginning of the second half of t<sub>RP</sub>, the power-fail comparator is enabled and  $\overline{PFO}$  follows PFI. If the comparator is unused, connect PFI to V<sub>CC</sub> and leave PFO unconnected.  $\overline{PFO}$  may be connected to  $\overline{MR}$  so that a low voltage on PFI will generate a reset (Figure 12b). In this configuration, when the monitored voltage causes PFI to fall below V<sub>PFT</sub>,  $\overline{PFO}$  pulls  $\overline{MR}$  low, causing a reset to be asserted. Reset remains asserted as long as  $\overline{PFO}$  holds  $\overline{MR}$ low, and for 200ms after  $\overline{PFO}$  pulls  $\overline{MR}$  high when the monitored supply is above the programmed threshold.

#### **Backup-Battery Switchover**

In the event of a brownout or power failure, it may be necessary to preserve the contents of RAM. With a backup battery installed at BATT, the devices automatically switch RAM to backup power when V<sub>CC</sub> falls. In order to allow the backup battery (e.g., a 3.6V lithium cell) to have a higher voltage than V<sub>CC</sub>, this family of  $\mu$ P supervisors (designed for 3.3V and 3V systems) does not always connect BATT to OUT when V<sub>BATT</sub> is greater than V<sub>CC</sub>. BATT connects to OUT (through a 140 $\Omega$  switch) either when V<sub>CC</sub> falls below V<sub>SW</sub> and

VBATT is greater than VCC, **or** when VCC falls below 1.75V (typ) regardless of the BATT voltage.

Switchover at V<sub>SW</sub> ensures that battery-backup mode is entered before V<sub>OUT</sub> gets too close to the 2.0V minimum required to reliably retain data in most CMOS RAM, (switchover at higher V<sub>CC</sub> voltages would decrease backup-battery life). When V<sub>CC</sub> recovers, switchover is deferred either until V<sub>CC</sub> crosses V<sub>BATT</sub> if V<sub>BATT</sub> is below V<sub>RST</sub>, or when V<sub>CC</sub> rises above the reset threshold (V<sub>RST</sub>) if V<sub>BATT</sub> is above V<sub>RST</sub>. This power-up switchover technique prevents V<sub>CC</sub> from charging the backup battery through OUT when using an external transistor driven by BATT ON. OUT connects to V<sub>CC</sub> through a 4 $\Omega$  (max) PMOS power switch when V<sub>CC</sub> crosses the reset threshold (Figure 13).

#### BATT ON (MAX793/MAX794)

/M/IXI/M

BATT ON is high when OUT is connected to BATT. Although BATT ON can be used as a logic output to indicate the battery switchover status, it is most often used as a gate or base drive for an external pass transistor for high-current applications (see *Driving an External Switch with BATT ON* in the *Applications Information* section). When V<sub>CC</sub> exceeds V<sub>RST</sub> on power-up, BATT ON sinks 3.2mA at 0.4V. In batterybackup mode, this terminal sources 100µA from BATT.



Figure 13. Battery Switchover Timing

# Table 1. Input and Output Status inBattery-Backup Mode

PIN NAME	STATUS
OUT	Connected to BATT through an internal 140 $\Omega$ switch
Vcc	Disconnected from OUT
BATT ON	Pulled up to BATT
BATT OK	Logic low
PFI	Disabled
PFO	Logic low
MR	Disabled, but still pulled up to $V_{CC}$
WDO	Logic low
WDI	Disabled
RESET	Logic low
RESET	Pulled up to V <sub>CC</sub>
BATT	Connected to OUT
LOWLINE	Logic low
CE IN	High impedance
CE OUT	Pulled to BATT

### Applications Information

These  $\mu P$  supervisory circuits are not short-circuit protected. Shorting  $V_{OUT}$  to ground, excluding power-up transients such as charging a decoupling capacitor, destroys the device. Decouple both  $V_{CC}$  and BATT pins to ground by placing  $0.1\mu F$  ceramic capacitors as close to the device as possible.

**Driving an External Switch with BATT ON** BATT ON can be directly connected to the base of a PNP transistor or the gate of a PMOS transistor. The PNP connection is straightforward: connect the emitter to V<sub>CC</sub>, the collector to OUT, and the base to BATT ON (Figure 14a). No current-limiting resistor is required, but a resistor connecting the base of the PNP to BATT ON can be used to limit the current drawn from V<sub>CC</sub>, prolonging battery life in portable equipment.

If you are using a PMOS transistor, however, it must be connected backwards from the traditional method. Connect the gate to BATT ON, the drain to V<sub>CC</sub>, and the source to OUT (Figure 14b). This method orients the body diode from V<sub>CC</sub> to OUT and prevents the backup battery from discharging through the FET when its gate is high. Two PMOS transistors in the Siliconix LITTLE FOOT<sup>TM</sup> series are specified with V<sub>GS</sub> down to -2.7V. The Si9433DY has a maximum 100m $\Omega$  drain-source on-resistance with 2.7V of gate drive and a 2A drain-source on-resistance with 2.7V of gate drive and a 5.1A drain-source current.

#### Using a SuperCap<sup>™</sup> as a Backup Power Source

SuperCaps<sup>TM</sup> are capacitors with extremely high capacitance values (e.g., order of 0.47F) for their size. Figure 15 shows two ways to use a SuperCap as a backup power source. The SuperCap can be connected through a diode to the 3V input (Figure 15a); or, if a 5V supply is also available, the SuperCap can be charged up to the 5V supply (Figure 15b), allowing a longer backup period. Since V<sub>BATT</sub> can exceed V<sub>CC</sub> while V<sub>CC</sub> is above the reset threshold, there are no special precautions when using these  $\mu$ P supervisors with a SuperCap.

#### Operation without a Backup Power Source

These  $\mu$ P supervisors were designed for batterybacked applications. If a backup battery is not used, connect BATT, OUT, and V<sub>CC</sub> together, or use a different  $\mu$ P supervisor. See the  $\mu$ P Supervisory Circuits table at the end of this data sheet.

#### **Replacing the Backup Battery**

The backup power source can be removed while V<sub>CC</sub> remains valid, without danger of triggering a reset pulse, provided that BATT is decoupled with a  $0.1\mu$ F capacitor to ground. As long as V<sub>CC</sub> stays above the reset threshold, battery-backup mode cannot be entered.

™ LITTLE FOOT is a trademark of Siliconix Inc. SuperCap is a trademark of Baknor Industries.



Figure 15. Using a SuperCap<sup>™</sup> as a Backup Source

#### \_Erratum

Initial versions of the MAX793 and MAX794 have a logic design error that can cause the loss of output voltage (OUT) when V<sub>CC</sub> is absent even though a backup battery is connected to the BATT input. Applications that do not use the MR input (including all MAX795 applications) are unaffected by this phenomenon. Also, applications that do not use PFO are unaffected if PFI is tied to V<sub>CC</sub>.

The loss of output voltage is caused by the IC incorrectly entering the battery "freshness seal" mode. Normally, freshness seal mode is activated by grounding PFO during a power-up reset timeout period. Then, the removal of V<sub>CC</sub> powers the IC down without connecting the backup battery to OUT. The IC decides whether or not to enter freshness seal mode during all reset timeout periods. During a powerup reset timeout period (which occurs when  $V_{CC}$  is raised above the MAX793's reset threshold or the voltage on the MAX794's RESET IN pin is raised above the RESET IN threshold), the IC momentarily disconnects the PFO pin from the comparator output and lightly pulls PFO up to  $V_{CC}$ . The voltage level on the PFO pin is then tested and, if it is low, freshness seal mode is chosen. (PFO is reconnected to the comparator output before the end of the reset timeout period.)

However, when a reset is initiated by  $\overline{MR}$ , the  $\overline{PFO}$  pin incorrectly remains connected to the comparator output during the entire timeout period and is not pulled up. If the comparator is driving  $\overline{PFO}$  low during an  $\overline{MR}$  reset





Figure 16. Adding Hysteresis to the Power-Fail Comparator: (a) Symmetrical Hysteresis, (b) Hysteresis Only on Rising VIN

timeout period (because PFI is below the PFI threshold), the IC will test the voltage level on  $\overrightarrow{PFO}$ , find that it is low, and incorrectly decide to enter freshness seal mode. If  $V_{CC}$  is later removed, the backup battery will not be connected to OUT and any devices powered by OUT will lose power.

Applications that do not use the  $\overline{PFO}$  comparator need not be affected by this problem. Simply connect PFI to  $V_{CC}$  and  $\overline{PFO}$  will be driven high during all reset timeout periods. Freshness seal mode can be entered only when  $\overline{PFO}$  is low.

The IC is under revision to correct this problem. The revised IC will disable  $\overrightarrow{PFO}$  during all reset timeout periods including  $\overrightarrow{MR}$ -initiated ones. This revision will not affect applications that either do not use  $\overrightarrow{MR}$  or do not use  $\overrightarrow{PFO}$ , but could affect applications that require the use of the  $\overrightarrow{PFO}$  output during  $\overrightarrow{MR}$ -initiated reset timeout periods. The revised ICs are expected to be available in late 1996. For technical assistance, please contact Maxim Applications at 1-800-998-8800 or at http:// www. maxim-ic.com.



Figure 17. Interfacing to µPs with Bidirectional Reset I/O

#### Adding Hysteresis to the Power-Fail Comparator (MAX793/MAX794)

The power-fail comparator has a typical input hysteresis of 10mV. This is sufficient for most applications where a power-supply line is being monitored through an external voltage divider (see the section Monitoring an Additional Power Supply).

If additional noise margin is desired, connect a resistor between PFO and PFI as shown in Figure 16a. Select the ratio of R1 and R2 such that PFI sees VPFT when VIN falls to its trip point (VTRIP). R3 adds the additional hysteresis and should typically be more than 10 times the value of R1 or R2. The hysteresis window extends both above (V<sub>H</sub>) and below (V<sub>L</sub>) the original trip point (VTRIP).

Connecting an ordinary signal diode in series with R3, as shown in Figure 16b, causes the lower trip point (VL) to coincide with the trip point without hysteresis (VTRIP), so the entire hysteresis window occurs above VTRIP. This method provides additional noise margin without compromising the accuracy of the power-fail threshold when the monitored voltage is falling. It is useful for accurately detecting when a voltage falls past a threshold. The current through R1 and R2 should be at least 1µA to ensure that the 25nA (max over temperature) PFI input current does not shift the trip point. R3 should be larger than  $82k\Omega$  so it does not load down the PFO pin. Capacitor C1 is optional, and adds noise rejection.

#### Monitoring an Additional Power Supply

These µP supervisors can monitor either positive or negative supplies using a resistor voltage divider to



Figure 18. Maximum Transient Duration without Causing a Reset Pulse vs. Reset Comparator Overdrive

PFI. PFO can be used to generate an interrupt to the µP or to cause reset to assert (Figure 12).

#### Interfacing to µPs with **Bidirectional Reset Pins**

Since the RESET output is open drain, the MAX793/ MAX794/MAX795 interface easily with µPs that have bidirectional reset pins, such as the Motorola 68HC11. Connecting the RESET output of the  $\mu$ P supervisor directly to the RESET input of the microcontroller with a single pull-up resistor allows either device to assert reset (Figure 17).

#### Negative-Going VCC Transients

These supervisors are relatively immune to short-duration negative-going V<sub>CC</sub> transients (glitches) while issuing resets to the µP during power-up, power-down, and brownout conditions. Therefore, resetting the  $\mu P$  when V<sub>CC</sub> experiences only small glitches is usually not recommended.

Figure 18 shows maximum transient duration vs. resetcomparator overdrive, for which reset pulses are not generated. The graph was produced using negativegoing VCC pulses, starting at 3.3V and ending below the reset threshold by the magnitude indicated (reset comparator overdrive). The graph shows the maximum pulse width a negative-going V<sub>CC</sub> transient can typically



Figure 19. Watchdog Flow Diagram

have without causing a reset pulse to be issued. As the amplitude of the transient increases (i.e., goes farther below the reset threshold), the maximum allowable pulse width decreases. Typically, a V<sub>CC</sub> transient that goes 40mV below the reset threshold and lasts for 10 $\mu$ s or less will not cause a reset pulse to be issued.

A 0.1 $\mu$ F bypass capacitor mounted close to the V<sub>CC</sub> pin provides additional transient immunity.

#### Watchdog Software Considerations

There is a way to help the watchdog timer monitor software execution more closely, which involves setting and resetting the watchdog input at different points in the program rather than "pulsing" the watchdog input high-low-high or low-high-low. This technique avoids a "stuck" loop, in which the watchdog timer would continue to be reset within the loop, keeping the watchdog from timing out. Figure 19 shows an example of a flow diagram where the I/O driving the watchdog input is set high at the beginning of the program, set low at the beginning of every subroutine or loop, then set high again when the program returns to the beginning. If the program should "hang" in any subroutine, the problem would quickly be corrected, since the I/O is continually set low and the watchdog timer is allowed to time out, causing a reset or interrupt to be issued.

### \_Ordering Information (continued)

PART*	TEMP. RANGE	PIN-PACKAGE
MAX794CPE	0°C to +70°C	16 Plastic DIP
MAX794CSE	0°C to +70°C	16 Narrow SO
MAX794EPE	-40°C to +85°C	16 Plastic DIP
MAX794ESE	-40°C to +85°C	16 Narrow SO
<b>MAX795</b> _CPA	0°C to +70°C	8 Plastic DIP
MAX795_CSA	0°C to +70°C	8 SO
MAX795_EPA	-40°C to +85°C	8 Plastic DIP
MAX795_ESA	-40°C to +85°C	8 SO

\* The MAX793/MAX795 offer a choice of reset threshold voltage. Select the letter corresponding to the desired reset threshold voltage range (T = 3.00V to 3.15V, S = 2.85V to 3.00V, R = 2.55V to 2.70V) and insert it into the blank to complete the part number. The MAX794's reset threshold is adjustable.

### \_Pin Configurations



### Chip Information

TRANSISTOR COUNT: 1271

#### Package Information INCHES MILLIMETERS DIM Е MIN MAX MIN MAX 5.08 0.200 Α E1 t A1 0.015 0.38 4.45 4 A3 A2 0.125 0.175 3.18 A3 0.055 0.080 1.40 2.03 A2 Å Α ¥ в 0.016 0.022 0.41 0.56 B1 0.045 0.065 1.14 1.65 Á 4 С 0.008 0.012 0.20 0.30 D1 0.005 0.080 0.13 2.03 A1 0° - 15° Е 0.300 0.325 7.62 8.26 E1 0.240 0.310 6.10 7.87 С 2.54 е 0.100 R1 eА 0.300 7.62 в ٩R 10.16 0.400 eВ L 0.115 0.150 2.92 3.81 D1 INCHES MILLIMETERS **Plastic DIP** PKG. DIM PINS MIN MAX MIN MAX PLASTIC Р D 8 0.348 0.390 8.84 9.91 Ρ 14 D 0.735 0.765 18.67 19.43 **DUAL-IN-LINE** Р D 16 0.745 0.765 18.92 19.43 PACKAGE Р D 18 0.885 0.915 22.48 23.24 (0.300 in.) Ρ D 20 1.015 1.045 25.78 26.54 N D 24 1.14 1.265 28.96 32.13



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