



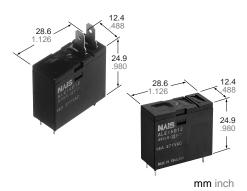






# 16A Power Relay For Micro wave oven

# LE RELAYS



#### **FEATURES**

- 1. Ideal for magnetron and heater loads
- 2. Excellent heat resistance
- This satisfies UL coil insulation class B/ class F available
- 3. High insulation resistance
- Creepage distance and clearances between contact and coil: Min. 8 mm .315
- Surge withstand voltage: Min. 10,000V

#### 4. Low operating power

- Nominal operating power: 400mW/ 200mW (High sensitive type)
- 5. A wide variety of types
- Product line consists of 4 types with different shapes and pins
- 6. Conforms to the various safety standards:
- UL/CSA, TÜV, VDE approved and SEMKO available

#### **SPECIFICATIONS**

#### Contact

Arrangement		1 Form A		
Initial contact resis (By voltage drop 6		100 mΩ		
Contact material		Silver alloy		
Rating (resistive load)	Nominal switch- ing capacity	16 A 277 V AC		
	Max. switching power	4,432 V A		
	Max. switching voltage	277 V AC		
	Max. switching current	16 A		
Expected life (min. operations)	Mechanical (at 180 cpm)	2×10 <sup>6</sup>		
	Electrical (at 20 cpm) (Resistive load)	105		

#### Coil

Туре	Standard	High sensitive
Nominal operating power	400 mW	200 mW

- Specifications will vary with foreign standards certification ratings.
- \* Measurement at same location as "Initial breakdown voltage" section.
- \*2 Detection current: 10mA
- $^{*_3}$  Wave is standard shock voltage of  $\pm 1.2 \times 50 \mu s$  according to JEC-212-1981
- \*4 Excluding contact bounce time.
- \*5 Half-wave pulse of sine wave: 11 ms; detection time: 10 μs
- \*6 Half-wave pulse of sine wave: 6 ms
- \*7 Detection time: 10 μs
- \*8 Refer to 5. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT (Page 24).

#### Characteristics

Max. operating spe (at rated load)	ed	20 cpm	
Initial insulation res	sistance*1	Min. 1,000 MΩ (at 500 V DC)	
Initial breakdown	Between open contacts	1,000 Vrms for 1 min.	
voltage*2	Between con- tacts and coil	4,000 Vrms for 1 min.	
Initial surge voltage and coil*3	e between contact	Min. 10,000 V	
Operate time*4 (at nominal voltage	e) (at 20°C 68°F)	Max. 20ms	
Release time (with (at nominal voltage		Max. 20ms Max. 25ms (200 mW type)	
Temperature rise (a (resistance method 16 A, 20°C 68°F)		Max. 55°C Max. 45°C (200 mW type)	
Shock resistance	Functional*5	Min. 200 m/s <sup>2</sup> {20 G}	
SHOCK TESISIATICE	Destructive*6	Min. 1,000 m/s <sup>2</sup> {100 G}	
Vibration	Functional*7	10 to 55Hz at double amplitude of 1.5mn	
resistance	Destructive	10 to 55Hz at double amplitude of 1.5mm	
Conditions for operation, transport and storage*8	Ambient temp.	-40°C to +85°C -40°F to +185°F	
(Not freezing and condensing at low temperature)	Humidity	5 to 85% R.H.	
Unit weight		Approx. 17 g .60 oz	

## TYPICAL APPLICATIONS

- Microwave ovens
- Refrigerators
- OA equipment

E	Ex. A LE	1 2	B 1.	2
Product name	Contact arrangement	Terminal shape	Coil insulation class	Coil voltage, V DC
LE	1: 1 Form A 7: 1 Form A (200 mW)	2: TMP type/PCB side three terminals (includes one dummy terminal) 3: TMP type/PCB side three terminals 4: TMP type/PCB side four terminals 5: PCB type (No tab terminals)	F: Class F insulation	05: 5 18: 18 06: 6 24: 24 09: 9 48: 48 12: 12

UL/CSA, TÜV, VDE approved type is standard.

ORDERING INFORMATION

Note: Standard packing; Carton: 100 pcs. Case 500 pcs.

# LE

# **TYPES**

#### 1. Standard type

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal)	TMP type/PCB side three terminals	TMP type/PCB side four terminals	PCB type (No tab terminals)
		Part No.	Part No.	Part No.	Part No.
	5	ALE12O05	ALE13O05	ALE14O05	ALE15\(\)05
	6	ALE12O06	ALE13O06	ALE14O06	ALE15\(\)06
	9	ALE12O09	ALE13O09	ALE14O09	ALE15\(\to\)09
1 Form A	12	ALE12O12	ALE13O12	ALE14O12	ALE15O12
	18	ALE12O18	ALE13O18	ALE14O18	ALE15O18
	24	ALE12O24	ALE13O24	ALE14O24	ALE15O24
	48	ALE12O48	ALE13O48	ALE14O48	ALE15\(\triangle 48\)

O: Input the following letter. Class B: B, Class F: F

2. High sensitive type

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal)	TMP type/PCB side three terminals	TMP type/PCB side four terminals	PCB type (No tab terminals)	
		Part No.	Part No.	Part No.	Part No.	
1 Form A (High sensitivity: 200mW)	5	ALE72O05	ALE73O05	ALE74O05	ALE75\(\text{O05}\)	
	6	ALE72O06	ALE73O06	ALE74\(\to\)06	ALE75\(\to\)06	
	9	ALE72O09	ALE73O09	ALE74O09	ALE75\(\text{O09}\)	
	12	ALE72O12	ALE73O12	ALE74O12	ALE75O12	
	18	ALE72O18	ALE73O18	ALE74O18	ALE75O18	
	24	ALE72O24	ALE73O24	ALE74O24	ALE75\(\)24	
	48	ALE72O48	ALE73O48	ALE74O48	ALE75\(\text{O48}\)	

O: Input the following letter. Class B: B, Class F: F

# COIL DATA (at 20°C 68°F)

### 1. Standard type

Nominal voltage, V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F)	Drop-out voltage, V DC (min.) (at 20°C 68°F)	Coil resistance, Ω (±10%) (at 20°C 68°F)	Nominal operating current, mA (±10%) (at 20°C 68°F)	Nominal operating power, mW (at 20°C 68°F)	Maximum allowable voltage, V DC (at 20°C 68°F)
5	3.75	0.25	63	80		7.25
6	4.5	0.3	90	66.7		8.7
9	6.75	0.45	203	44.4		13.05
12	9	0.6	360	33.3	400	17.4
18	13.5	0.9	810	22.2		26.1
24	18	1.2	1,440	16.7		34.8
48	36	2.4	5,760	8.3		69.6

#### 2. High sensitive type

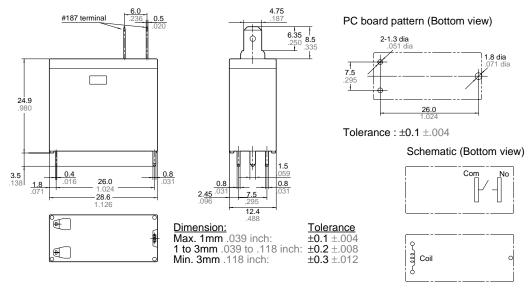
Nominal voltage, V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F)	Drop-out voltage, V DC (min.) (at 20°C 68°F)	Coil resistance, Ω (±10%) (at 20°C 68°F)	Nominal operating current, mA (±10%) (at 20°C 68°F)	Nominal operating power, mW (at 20°C 68°F)	Maximum allowable voltage, V DC (at 20°C 68°F)
5	3.75	0.25	125	40		7.25
6	4.5	0.3	180	33.3		8.7
9	6.75	0.45	405	22.2		13.05
12	9	0.6	720	16.7	200	17.4
18	13.5	0.9	1,620	11.1		26.1
24	18	1.2	2,880	8.3		34.8
48	36	2.4	11,520	4.2		69.6

**DIMENSIONS** mm inch

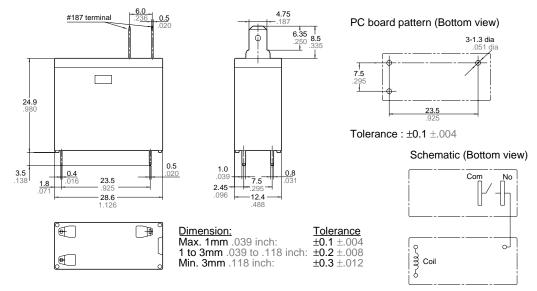
#### 1. TMP type

PCB side three terminals (includes one dummy terminal)

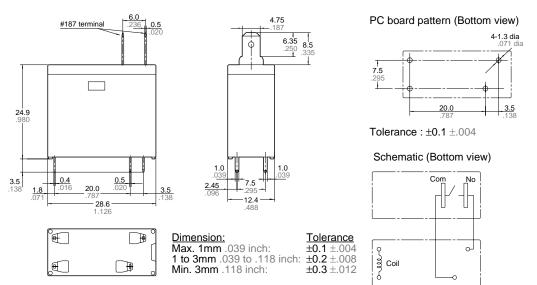




PCB side three terminals mm inch



PCB side four terminals mm inch

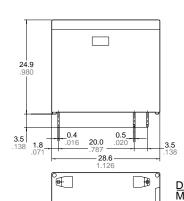


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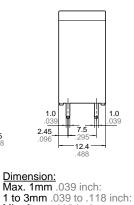
#### 2. PCB type

PCB side four terminals (No tab terminals)





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Min. 3mm .118 inch:

PC board pattern (Bottom view) 20.0

mm inch

Tolerance: ±0.1 ±.004

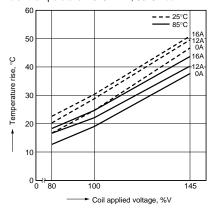
Schematic (Bottom view)



#### REFERENCE DATA

1-1. Coil temperature rise (400mW type)

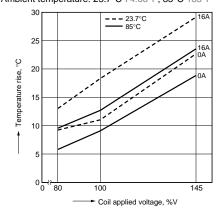
Sample: ALE15B12, 6 pcs. Point measured: coil inside Ambient temperature: 25°C 77°F, 85°C 185°F



#### 1-2. Coil temperature rise (200mW type)

Sample: ALE75B12, 6 pcs. Point measured: coil inside Ambient temperature: 23.7°C 74.66°F, 85°C 185°F

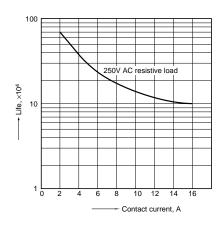
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#### 2. Life curve

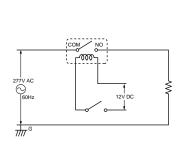
Tolerance ±0.1 ±.004 ±0.2 ±.008

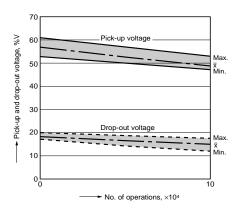
±0.3 ±.012



3. Electrical life test (16 A 277 V AC, resistive load)

Sample: ALE15B12, 6 pcs.
Operation frequency: 20 times/min.
(ON/OFF = 1.5s: 1.5s)
Ambient temperature: Room temperature
Circuit:





For Cautions for Use, see Relay Technical Information (Page 11 to 39).