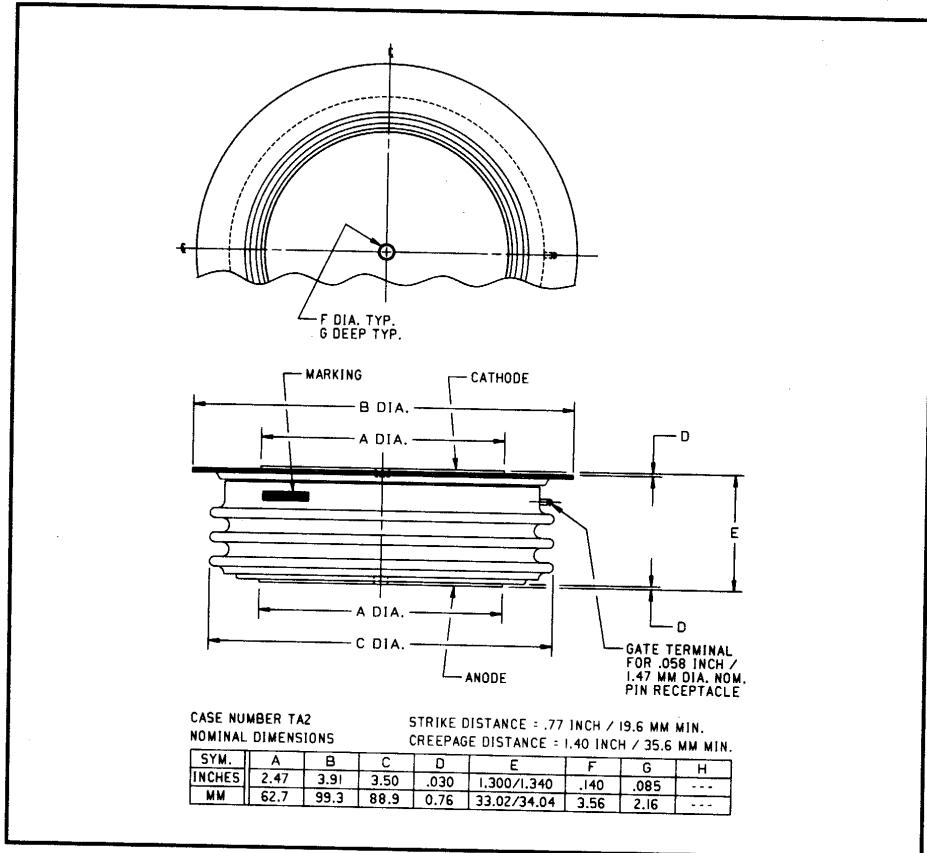
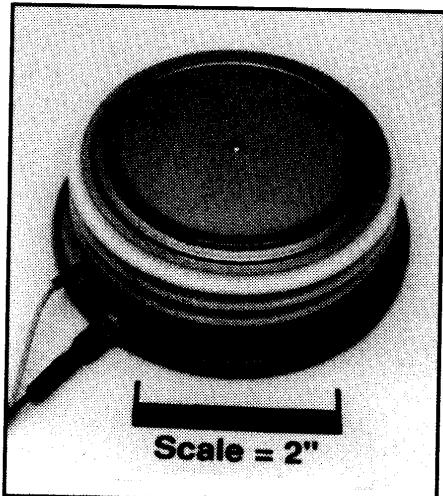


Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**Phase Control SCR**  
 1800 Amperes Average  
 2200 Volts



TA20 1800A (Outline Drawing)



**TA20 1800A Phase Control SCR**  
 1800 Amperes Average, 2200 Volts

### Ordering Information:

Select the complete 12 digit part number you desire from the table below.

Type	Voltage	Current	Turn-off	Gate Current	Lead Code
	V <sub>DRM/V<sub>RRM</sub></sub> (Volts)	I <sub>T(av)</sub> (A)	t <sub>q</sub> (μsec)	I <sub>GT</sub> (mA)	
TA20	02 through 22	18	0	3	DH
	200V through 2200V	1800A	250μsec (Typical)	200mA	12"

### Description:

Powerex Silicon Controlled Rectifiers (SCR) are designed for phase control applications. These are all-diffused, Press-Pak, hermetic Pow-R-Disc devices employing the field proven amplifying gate.

### Features:

- Low On-State Voltage
- High di/dt Capability
- High dv/dt Capability
- Hermetic Packaging
- Excellent Surge I<sup>2</sup>t Ratings

### Applications:

- Power Supplies
- Motor Control



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**TA20 1800A**

**Phase Control SCR**

1800 Amperes Average, 2200 Volts

**Absolute Maximum Ratings**

Characteristics	Symbol	TA20 1800A	Units
Non-repetitive Transient Peak Reverse Voltage	$V_{RSM}$	$V_{RRM} + 100V$	Volts
RMS On-state Current, $T_C = 85^\circ C$	$I_T(rms)$	2820	Amperes
Average Current 180° Sine Wave, $T_C = 85^\circ C$	$I_T(av)$	1800	Amperes
RMS On-state Current, $T_C = 55^\circ C$	$I_T(rms)$	4200	Amperes
Average Current 180° Sine Wave, $T_C = 55^\circ C$	$I_T(av)$	2675	Amperes
Peak One Cycle Surge On-state Current (Non-repetitive) 60Hz	$I_{tsm}$	40000	Amperes
Peak One Cycle Surge On-state Current (Non-repetitive) 50Hz	$I_{tsm}$	36500	Amperes
Critical Rate-of-rise of On-state Current (Non-repetitive)	$di/dt$	400	$A/\mu sec$
Critical Rate-of-rise of On-state Current (Repetitive)	$di/dt$	150	$A/\mu sec$
$I^2t$ (for Fusing) for One Cycle, 60Hz	$I^2t$	$6.67 \times 10^6$	$A^2sec$
Peak Gate Power Dissipation	$P_{GM}$	16	Watts
Average Gate Power Dissipation	$P_{G(av)}$	3	Watts
Operating Temperature	$T_j$	-40 to $+125^\circ C$	$^\circ C$
Storage Temperature	$T_{stg}$	-40 to $+150^\circ C$	$^\circ C$
Approximate Weight		2.1	lb.
		950	g
Mounting Force		9000 to 11000	lb.
		4100 to 5000	kg.



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**TA20 1800A**

**Phase Control SCR**

1800 Amperes Average, 2200 Volts

**Electrical Characteristics,  $T_j = 25^\circ\text{C}$  Unless Otherwise Specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Repetitive Peak Reverse Leakage Current	$I_{RRM}$	$T_j = 125^\circ\text{C}, V_R = V_{RRM}$		100		mA
Repetitive Peak Forward Leakage Current	$I_{DRM}$	$T_j = 125^\circ\text{C}, V_D = V_{DRM}$		100		mA
Peak On-state Voltage	$V_{TM}$	$I_{TM} = 3000\text{A Peak}$ $\text{Duty Cycle} < 0.1\%$		1.45		Volts
Threshold Voltage, Low-level	$V_{(TO)1}$	$T_j = 125^\circ\text{C}, I = 15\% I_{T(av)}$ to $\pi I_{T(av)}$		0.71870		Volts
Slope Resistance, Low-level	$r_{T1}$			0.1669		$\text{m}\Omega$
Threshold Voltage, High-level	$V_{(TO)2}$	$T_j = 125^\circ\text{C}, I = \pi I_{T(av)}$ to $I_{TSM}$		0.97647		Volts
Slope Resistance, High-level	$r_{T2}$			0.1215		$\text{m}\Omega$
$V_{TM}$ Coefficients, Low-level		$T_j = 125^\circ\text{C}, I = 15\% I_{T(av)}$ to $\pi I_{T(av)}$		$A_1 = 1.0791$ $B_1 = -0.12551$ $C_1 = 3.874\text{E-}06$ $D_1 = 0.02151$		
$V_{TM}$ Coefficients, High-level		$T_j = 125^\circ\text{C}, I = \pi I_{T(av)}$ to $I_{TSM}$		$A_2 = -6.7846$ $B_2 = 1.1619$ $C_2 = 1.858\text{E-}04$ $D_2 = -0.03560$		
Typical Turn-on Time	$t_{on}$	$I_T = 1000\text{A}, V_D = 1500\text{V}$	4			$\mu\text{sec}$
Typical Turn-off Time	$t_q$	$T_j = 125^\circ\text{C}, I_T = 250\text{A},$ $di_P/dt = 50\text{A}/\mu\text{sec}$ Reapplied $dv/dt = 20\text{V}/\mu\text{sec}$ Linear to 80% $V_{DRM}$	250			$\mu\text{sec}$
Minimum Critical $dv/dt$ - Exponential to $V_{DRM}$	$dv/dt$	$T_j = 125^\circ\text{C}$	300			$\text{V}/\mu\text{sec}$
Gate Trigger Current	$I_{GT}$	$T_j = 25^\circ\text{C}, V_D = 12\text{V}$		200		mA
Gate Trigger Voltage	$V_{GT}$	$T_j = 25^\circ\text{C}, V_D = 12\text{V}$		3.0		Volts
Non-Triggering Gate Voltage	$V_{GDM}$	$T_j = 125^\circ\text{C}, V_D = V_{DRM}$		0.15		Volts
Peak Forward Gate Current	$I_{GTM}$			4		A
Peak Reverse Gate Voltage	$V_{GRM}$			5		Volts

**Thermal Characteristics**

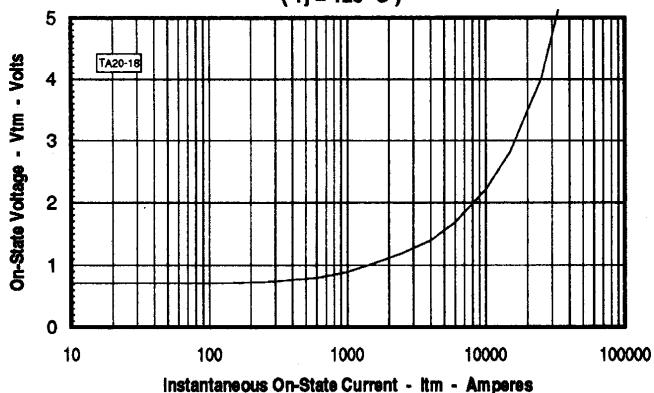
Maximum Thermal Resistance, Double Sided Cooling

Junction-to-Case	$R_{\theta(j-c)}$	0.015	$^\circ\text{C}/\text{W}$
Case-to-Sink	$R_{\theta(c-s)}$	0.007	$^\circ\text{C}/\text{W}$

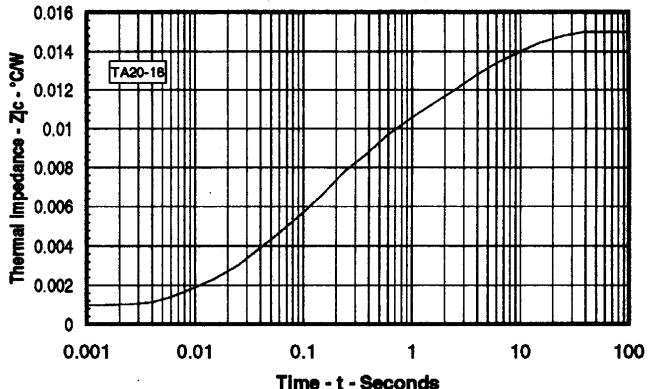
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**TA20 1800A**  
**Phase Control SCR**  
 1800 Amperes Average, 2200 Volts

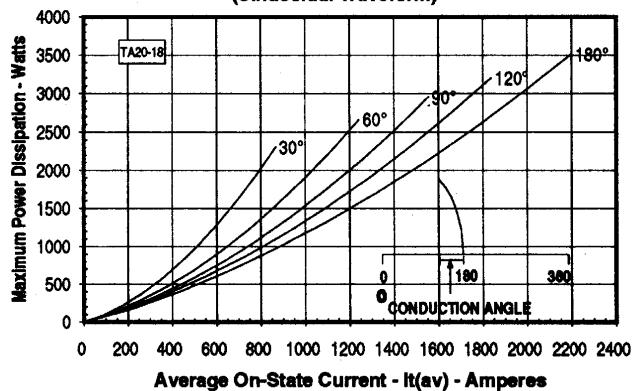
**Maximum On-State Forward Voltage Drop**  
 $(T_J = 125^\circ C)$



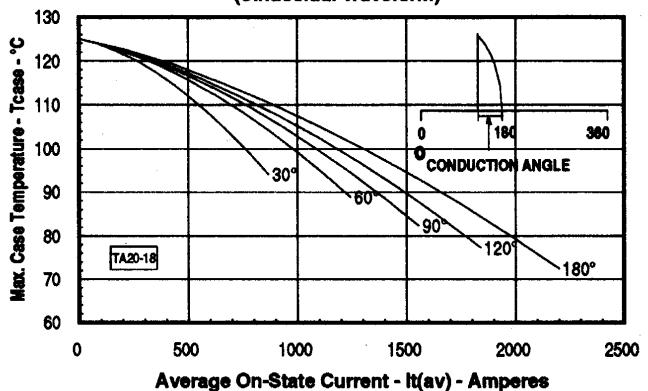
**Maximum Transient Thermal Impedance**  
**(Junction to Case)**



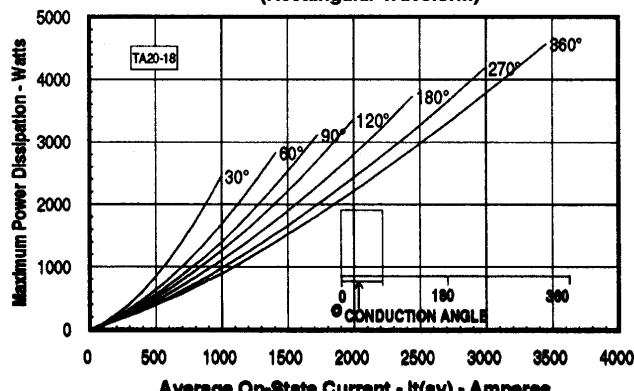
**Maximum On-State Power Dissipation**  
**(Sinusoidal Waveform)**



**Maximum Allowable Case Temperature**  
**(Sinusoidal Waveform)**



**Maximum On-State Power Dissipation**  
**(Rectangular Waveform)**



**Maximum Allowable Case Temperature**  
**(Rectangular Waveform)**

