SHARP CORPORATION

No. DG-991015

TECHNICAL LITERATURE

FOR

Light Emitting Diode

参考

MODEL No. GM5WT95200A

DATE 28-Jan-99

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2. When using this product, please observe the absolute maximum ratings and the instructions for use outlined in these specification sheets, as well as the precautions mentioned below. Sharp assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets, and the precautions mentioned below.

   (Precautions)

   (1) This products is designed for use in the following application areas;

   [* OA equipment * Audio visual equipment * Home appliance
   * Telecommunication equipment (Terminal) * Measuring equipment
   * Tooling machines * Computers]

   If the use of the product in the above application areas is for equipment listed in paragraphs (2) or (3), please be sure to observe the precautions given in those respective paragraphs.

   (2) Appropriate measures, such as fail-safe design and redundant design considering the safety design of the overall system and equipment, should be taken to ensure reliability and safety when this product is used for equipment which demands high reliability and safety in function and precision, such as ;

   [* Transportation control and safety equipment (aircraft, train, automobile etc.)
   * Traffic signals * Gas leakage sensor breakers * Rescue and security equipment
   * Other safety equipment]

   (3) Please do not use this product for equipment which require extremely high reliability and safety in function and precision, such as ;

   [* Space equipment * Telecommunication equipment (for trunk lines)
   * Nuclear power control equipment * Medical equipment]

   (4) Please contact and consult with a Sharp sales representative if there are any questions regarding interpretation of the above three paragraphs.
3. Please contact and consult with a Sharp sales representative for any questions about this product.

** The technical literature is subject to be changed without notice **

Opto-Electronic Devices Division

Electronic Components Group

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GM5WT95200A technical literature

1. Application

This technical literature applies to the light emitting diode device Model No. GM5WT95200A.

1 Chip type white LED (GaN chip LED device)

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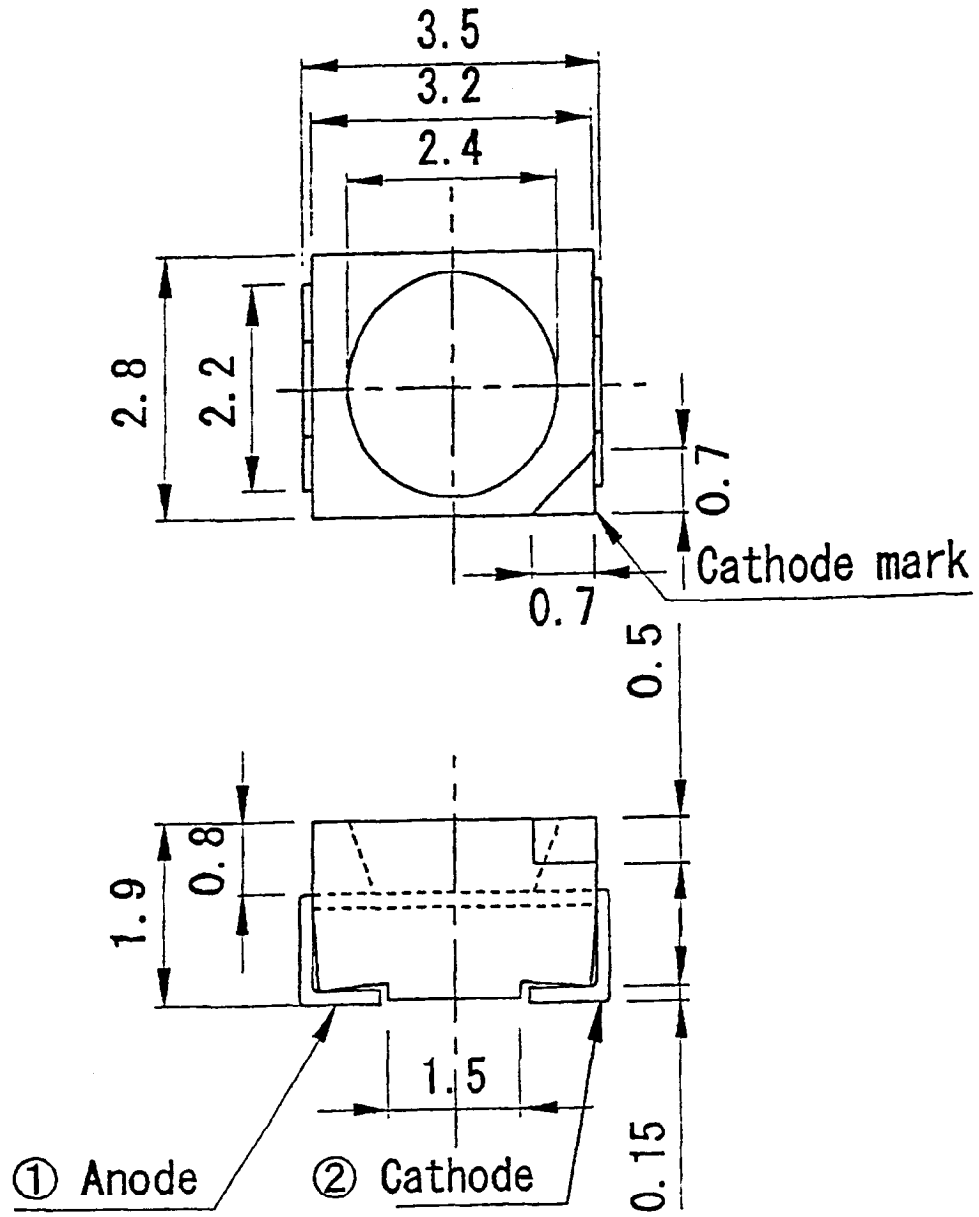
2. Outline dimensions and terminal connections



Note.

1. It is not include the flash in this dimension.

2. Pin Connection ① Anode ② Cathode

3. Unspecified tolerance to be ±0.2

Unit	Scale	Applicable Model	Drawing No.
mm	Free	GM5WT95200A	51101014

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3. Ratings and characteristics

3-1. Absolute maximum ratings (Ta=25°C)

Parameter		Symbol	Rating	Unit
Power dissipation		P	135	mW
Continuous forward current		I_F	30	mA
Peak forward current (Note 1)		I_{FM}	50	mA
Derating factor	DC	-	0.40	mA/°C
	Pulse	-	0.67	mA/°C
Reverse voltage		V_R	5	V
Operating temperature		Topr	-40 to +100	°C
Storage temperature		Tstg	-40 to +100	°C
Soldering temperature (Note 2)		Tsol	295	°C

(Note1) Duty ratio=1/10,Pulse width=0.1ms

(Note2) Manual soldering Max.3second

3-2. Electro characteristics (Ta=25°C)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Forward voltage	V_F	I_F=20mA	-	3.8	4.5	V
Reverse current	I_R	VR=4V	-	-	100	μA

3-3. Optical characteristics (Ta=25°C)

Model No.	Condition	Luminous intensity *3 Iv(mcd)TYP.	luminous intensity rank				Color coordinates ranks		
GM5WT95200A	IF=20mA	200	G	H	I	J	O	P	Q

(Note3) Measured by SHARP EG&G MODEL550 (Radiometer/Photometersystem)

3-4. Luminous intensity rank (Ta=25°C)

Rank : Luminous intensity	Rank : Luminous intensity	Unit	Condition	
b : 4.8 ~ 9.2	E : 43 ~ 84	mcd	I_F=20mA	Tolerance: ±15%
a : 6.9 ~ 13.2	F : 62 ~ 121			
A : 10 ~ 19	G : 89 ~ 174			
B : 14 ~ 28	H : 128 ~ 250			
C : 21 ~ 40	I : 185 ~ 360			
D : 30 ~ 58	J : 266 ~ 518			

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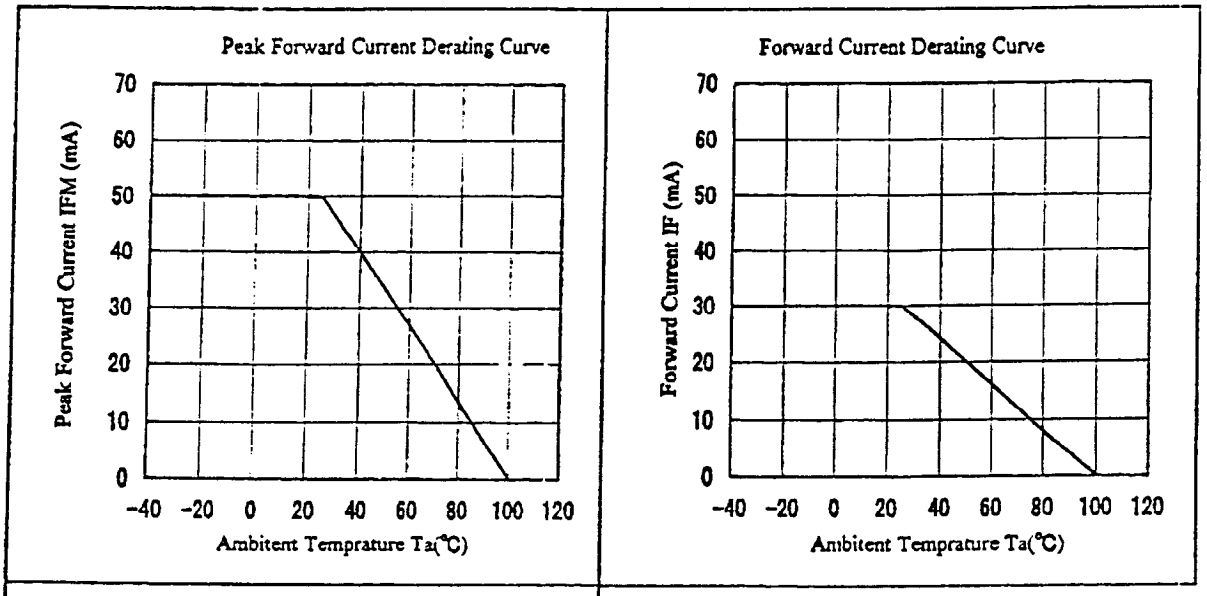
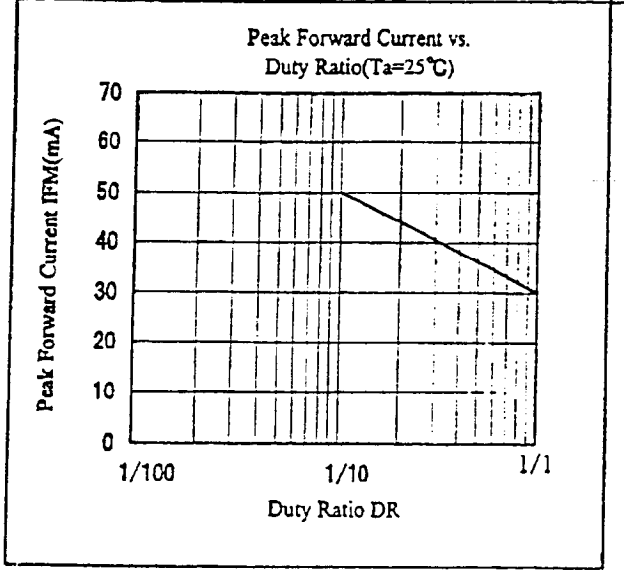
3-5.Color coordinates ranks

Rank : Color coordinates		
Rank	X	Y
O	0. 26 ~ 0. 32	0. 2 ~ 0. 38
P	0. 3 ~ 0. 36	0. 22 ~ 0. 40
Q	0. 34 ~ 0. 40	0. 26 ~ 0. 44

3-6. Derating curve





(Note)Above characteristic data are typical data and not guranted data.

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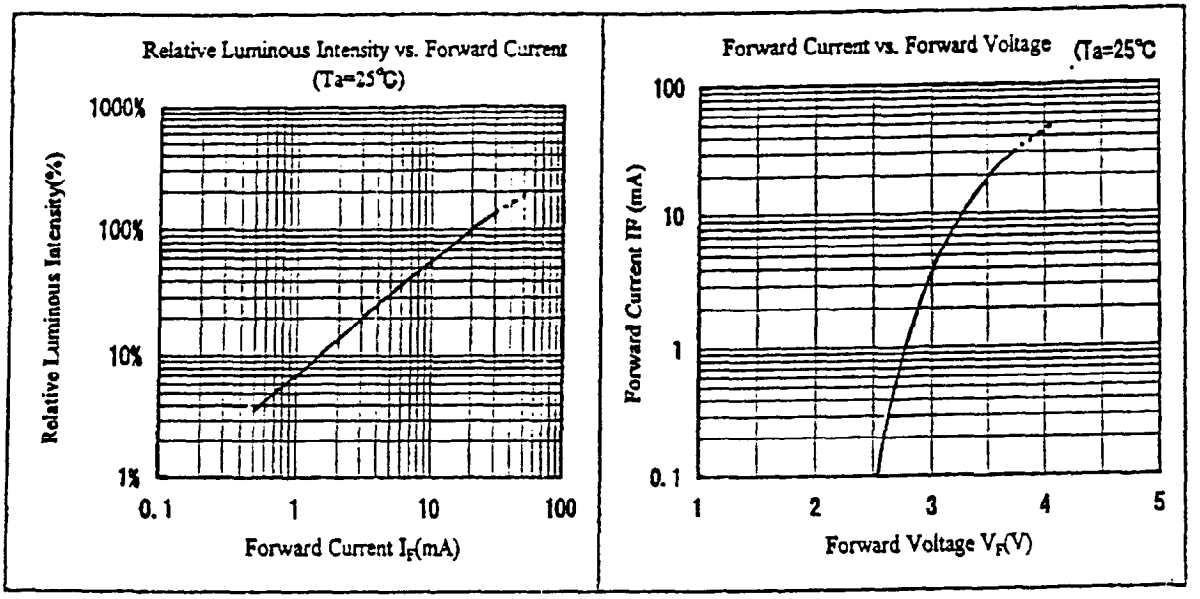
3-7. Characteristics chart



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4. Reliability

The reliability of products shall be satisfied with items listed below.

4-1. Test items and test conditions

Confidence level: 90%

Test items	Test conditions	Samples (n) Defective (C)	LTPD (%)
temperature cycling	-40℃(30min)~+100℃(30min),100cy	n=22, C=0	10
High temp. and high humidity storage	Ta=+60℃, 90%RH, t=1000h	n=22, C=0	10
High temperature storage	Ta=(Tstg_maximum ratings),t=1000h	n=22, C=0	10
Low temperature storage	Ta=(Tstg_minimun ratings),t=1000h	n=22, C=0	10
Operating test	Ta=25℃,I_F=(I_F_maximum ratings),t=1000h	n=22, C=0	10
Mechanical shock	15 000m/s^2, 0.5ms,3times / ±X,±Y,±Z direction	n=11, C=0	20
Variable frequency vibration	200m/s^2, 100~2 000~100Hz/sweepfor 20min.,4times/X,Y,Z direction	n=11, C=0	20
Soldering heat	Refer to the attached sheet,Page 12/13 1 time	n=11, C=0	20

5-2. Failure judgement criteria (Note1)

Parameter	Symbol	Failure judgement criteria (Note2)
Forward voltage	V_F	V_F > U.S.L. × 1.2
Reverse current	I_R	I_R > U.S.L. × 2.0
Luminous intensity	Iv	Iv > The first stage value × 1.5 or The first stage value × 0.5 > Iv

(Note1)Measuring condition is in accordance with specification.

(Note2)U.S.L. is shown by Upper Specification Limit.

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5. Incoming inspection

5-1. Inspection method

A single sampling plan, normal inspection level II based on ISO 2859-1 shall be adopted.

5-2. Description of inspection and criteria

No.	Inspection items	Criteria	Defect	AQL
1	Open/Short	No light emission	Major defect	0.1%
2	Radiation color	Not correct		
3	Taping	Product inserted in reverse direction		
4	Label	Model number is not printed,or misprinted		
5	Electro-optical characteristics	Not conforming to the specification	Minor defect	0.4%
6	Outline dimensions	Not conforming to the specification		
7	Dust and flaw	Effect to the specification		
8	Resin flash	0.3mm or greater from the product		

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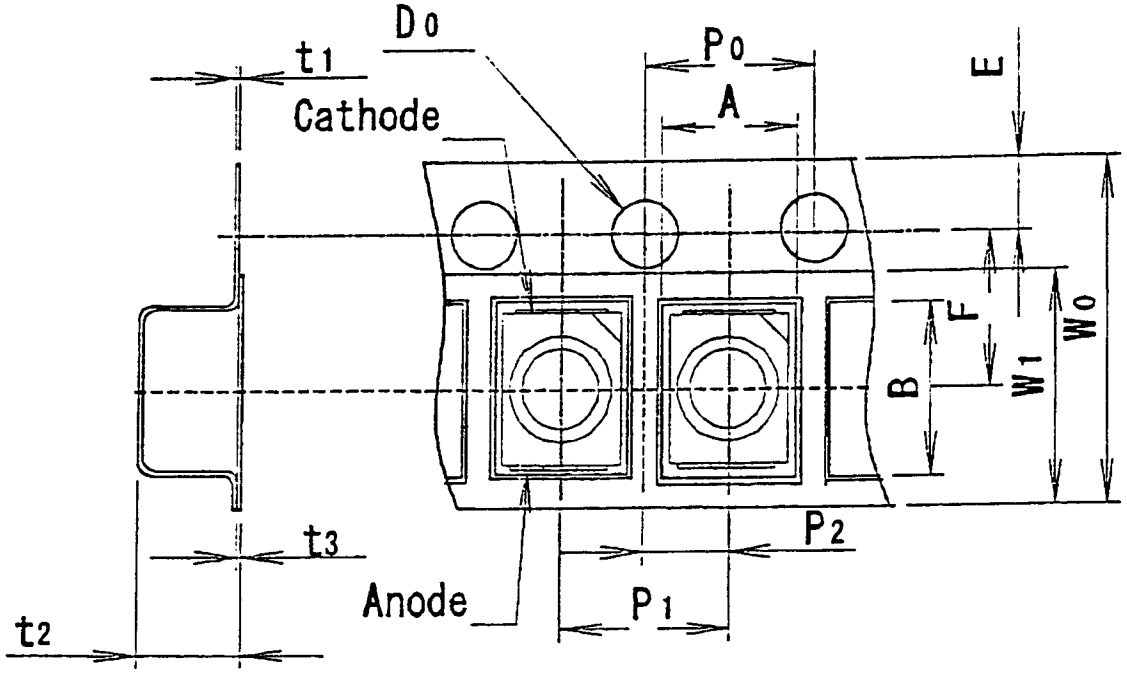
6. Taping

6-1 Taping

6-1-1.Shape and dimension of tape(TYP.)



Parameter		Symbol	Dimension [mm](TYP.)	Remarks
Concave square hole for part insertion	Vertical	A	3.2	Dimension excludes corner R at inside bottom
	Horizontal	B	3.8	
	Pitch	P_1	4.0	
Round sprocket hole	Diameter	D_0	1.55	
	Pitch	P_0	4.0	Accumulated error ±0.5mm/10 pitch
	Position	E	1.75	Distance between tape edge and hole center
Center to center dimension	Vert.dire	P_2	2.0	Center line of the concave square hole and round sprocket hole
	Hori.dire	F	3.5	
Cover tape	Width	W_1	5.5	
	Thickness	t_3	0.1	
Carrier tape	Width	W_0	8.0	
	Thickness	t_1	0.3	
Thickness of the entire unit		t_2	2.3	With cover tape and carrier tape combined

※ Material : Carrier tape...PS, Cover tape...Polyester

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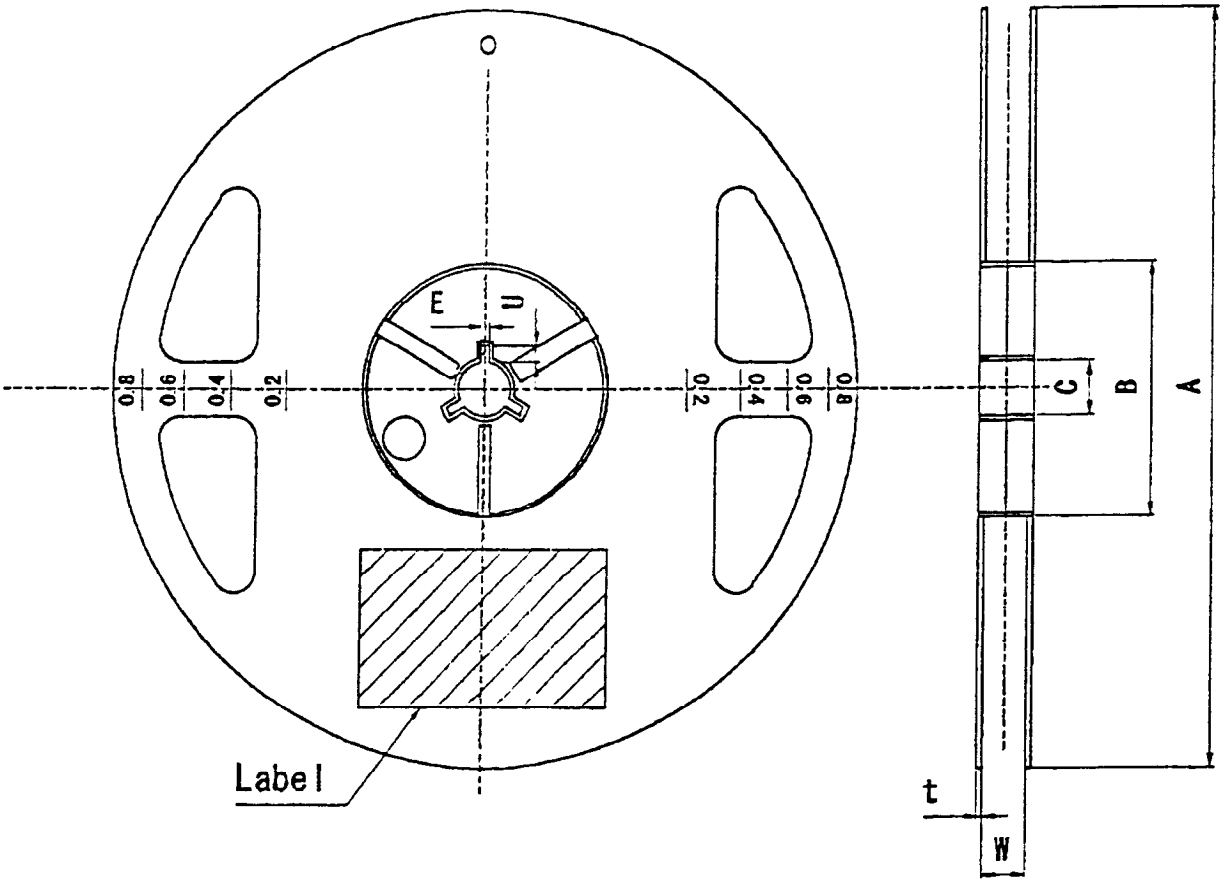
6-1-2.Shape and dimension of reel(TYP.)



Parameter			Symbol	Dimension [mm](TYP.)	Remarks
Frange	Diameter		A	ϕ178	
	Thickness		t	1.5	
	Inner space direction		W	10	Dimension of shaft core
Hub	External diameter		B	ϕ60	
	Spindle hole diameter		C	ϕ13	
	Key slit	Width	E	2.0	
		Depth	U	4.5	
Notation for part name etc.			Labeling on one side of flange.(part name,quantity,lot No.)		

※ Material : Reel...Polystyrene

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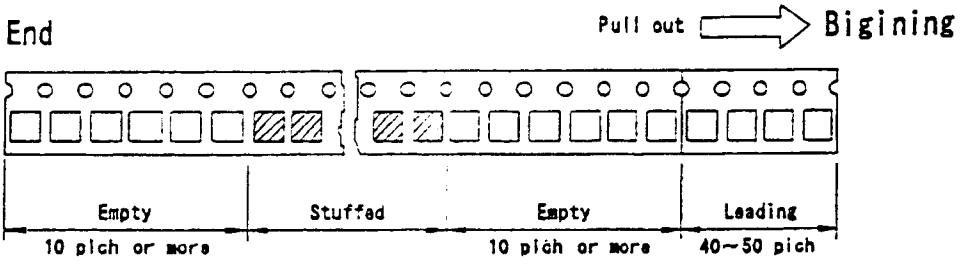
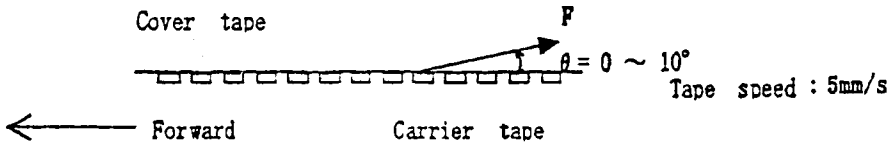
6-1-3. Taping specification

(1) Lead tape:



(2) Cover tape strength against peeling: F=0.1~0.8N(θ =10° or less)



(3) Tape strength against bending:

The radius of bending circle should be 30mm or more.

If it is less than 30mm, the cover may peel.

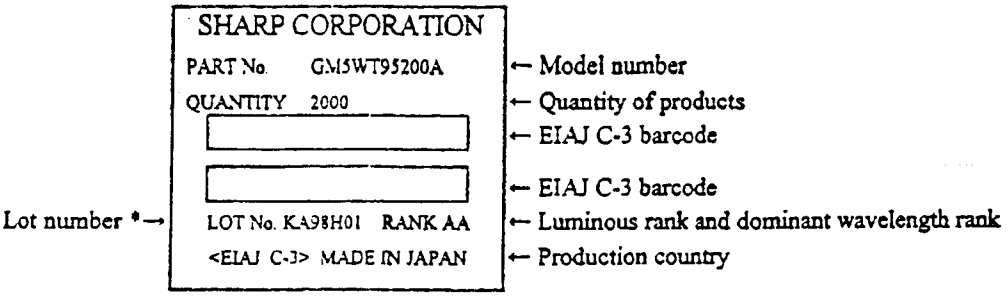
(4) Jointing of tape: There should not be joint of cover tape or carrier tape.

(5) Quantity per reel: Average 2,000pcs. per reel

(6) Product weight: Approx. 0.03 g

(7) Others:
① Apparent defect of product should not be packed and product should not upset.
② There should not be missing above continuous three products.
③ Products should be easily taken out.
④ Products should not be attached to the cover tape at peeling.

6-2. Label for reel



* :Lot number indication

① Production plant code(to be indicated alphabetically)
② Production lot(single or double figures)
③ Year of production(the last two figures of the year)
④ Month of production
(to be indicated alphabetically with January corresponding to A)
⑤ Date of production(01~31)

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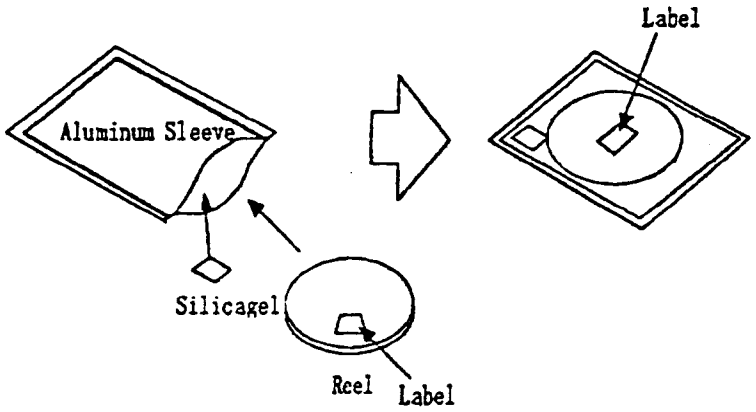
6-3. Dampproof package

In other to avoid the absorption of humidity in transport and storage, the devices are packed in aluminum sleeve.



6-3-1.Strage conditions

Temperature : 5 to 30℃ Humidity : less than 60%RH

6-3-2.Treatment after opening

(1) Please make a soldering within 2 days after opening under following condition;

Temperature : 5 to 30℃ Humidity : less than 60%RH

(2) In case the devices are not used for a long time after opening ,the storage in dry box is recommendable. Or it is better to repack the devices with a desicative by the sealer and put them in the some storage conditions as 7-3-1. Then they should be used within 2 days.

(3) Please make a soldering after a following baking treatment if unused term should be over the conditions of (2)

Recommendable conditions:

① in taping

Temprature:60℃ to 65℃,Time:36 to 48 hours

② in individual (on PWB or metallic tray)

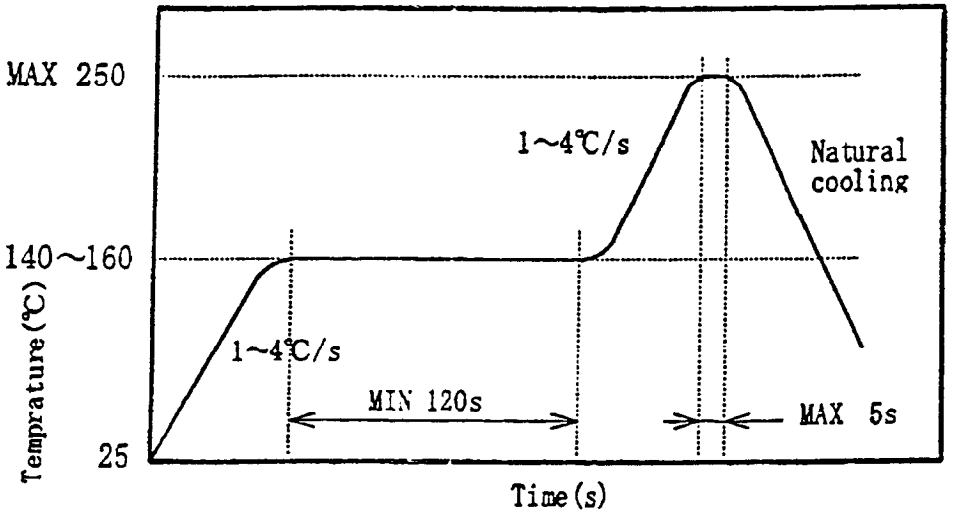
Temprature:100℃ ,Time:2 to 3 hours

7. Soldering

7-1.Reflow soldering

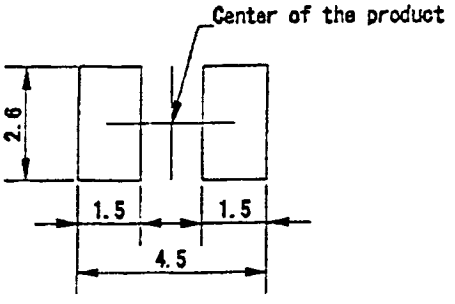
(1) It is not recommended to exceed the soldering temperature and time shown below. Caused by substrate bend or the other mechanical stress during reflow soldering may happen gold wire disconnection etc. Therefore please check and study your solder reflow machine's best condition.

(2) Reflow soldering temperature profile to be done under the following condition. to be done under the following condition.



Recommendable Thermal Model

(4) Recommendable Metal Mask pattern for screen print
Recommend 0.2mm to 0.3mm thickness metal mask for screen print. Caused by solder reflow condition, solder paste, substrate and the other material etc., may change solderbility.
Please check and study actual solderbility before usage.



Recommended solder pattern

7-2.Manual soldering

(1) It is recommended to keep the soldering iron temperature at 295℃ (soldering iron power consumption 20W) and not to solder more than once or for over 3 seconds.

(2) When using a soldering iron, care must be taken not to damage the package. (Pay attention not to allow any under stress or heat on package.)

7-3. Dip soldering method

To be done under the following condition.

Pre-heat temp. : 80 to 120 ℃
time : 30 to 120 seconds
Soldering temp. : Max. 260℃
time : within 5 seconds

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8. Precautions for use

8-1. Precautions matters for designing circuit

(1)This product is not designed as electromagnetic and ionized-particle radiation resistant.

(2)This LED device applies blue LED & florescent material to emit white light. Therefore, depending on the value of operation current, tone of the color may change slightly. Please check the tone under actual usage condition in advance.

8-2. Cleaning method

(1) Solvent cleaning

Recommend conditions: ① Solvent temperature is not more than 45 ℃. ② Immersion up to 3 minutes.

(2) Ultrasonic cleaning

The affect on the device from ultrasonic bath, ultrasonic output, duration, board size and device mounting method. Test the cleaning method under actual conditions and check for abnormalities before actual use.

(3) Solvents

Use only the following types of solvent.

water, alcohol, chlorofluorocabon-based solvent when cleaning is necessary.

Recommend conditions: R.T. 40KHz, 30W/l , 3 to 5 minutes

9. Environment

9-1. Ozonosphere destructive chemicals.

(1) The device doesn't contain following substance.

(2) The device doesn't have a production line whose process requires following substance.
Restricted part: CFCs,halones,CCl_4,Trichloroethane(Methychloroform)

9-2. Bromic non-burning materials

The device doesn't contain bromic non-burning materials(PBBOs,PBBs)