PREPARED BY:	DATE:		/	SPEC. No.	ED-98106
7f. Tsumano	June 11.1998	SHAI	SISU	ISSUE	June 9, 1998
APPROVED BY:	DATE:	ELECTRONIC COMP		REPRESEN	TAGEVE LEVIS ON
10 Domanaka	June 11, 1898	SPECIFICA'	TION	OPTO-ELEC	CTRONIC DEVICES DIV.
	DEVICE	SPECIFICATION FOR SOLID STATE No. S105T0 (Business dealing name	1		
Please do 2. When usin these s for any da	not reproduce or cau ng this product, plea pecification sheets, a umage resulting from	ude materials protected und use anyone to reproduce the se observe the absolute manus well as the precautions muse of the product which do in these specification sheet.	m without Sharp's cimum ratings and tentioned below. So oes not comply wi	s consent. I the instruction Sharp assumes th the absolut	ons for use outlined s no responsibility te maximum ratings
(2) A	This product is designed. OA equipment Telecommunication Tooling machines If the use of the pro (2) or (3), please be Appropriate measure the safety design of the	on equipment (Terminal) Computers duct in the above application sure to observe the precautes, such as fail-safe design a the overall system and equip	 Home appliances Measuring equipments areas is for equipments given in those and redundant deserted in the second redundant deserted reduced r	ment ipment listed it respective passign considerinates are to ensur	aragraphs. ng e reliability
(3) 1	• Transportation and • Transportation co • Traffic signals • Other safety equip Please do not use the safety in function • Space equipment	product is used for equipmed precision, such as; entrol and safety equipment Gas leakage sensor breake pment is product for equipment we and precision, such as; • Telecommunication equ entrol equipment	(aircraft, train, aurs · Rescue and hich require extremisment (for trunk	utomobile etc.) security equip mely high relia	pment
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DATE	:		Depart	umura, ment Genera ering Dept.,II	l Manager of
BY			Opto-E	lectronic Dev M Group	

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1. Application

This specification applies to the outline and characteristics of SIP type Solid State Relay (SSR), Model No. S105T01 (Apply line voltage 100V to 125V AC).

2. Outline

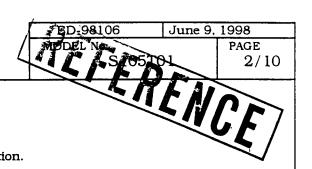
- 2.1 Refer to the attached drawing No. S3D95016.
- 2.2 (1) Trade mark (2) Model No. and (3) Lot symbol shall be indicated on the surface.
- 3. Ratings and characteristics $\,:$ Refer to the attached sheet, Page 4 to 6.
 - 3.1 Absolute maximum ratings
 - 3.2 Electrical characteristics

4. Reliability

Refer to the attached sheet, Page 7, 8.

5. Incoming inspection

Refer to the attached sheet, Page 8.



6. Supplements

6.1 This product is not designed against irradiation.

This product is assembled with electrical input and output.

This product incorporates non-coherent light emitting diode.

6.2 ODS materials

This product shall not contain the following materials.

Also, the following materials shall not be used in the production process for this product.

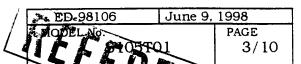
 $\begin{array}{ll} \text{Materials for ODS} \ : \ \text{CFC}_{\text{S}}, \text{Halon, Carbon tetrachloride,} \\ & 1.1.1\text{-Trichloroethane} \ (\text{Methylchloroform}) \end{array}$

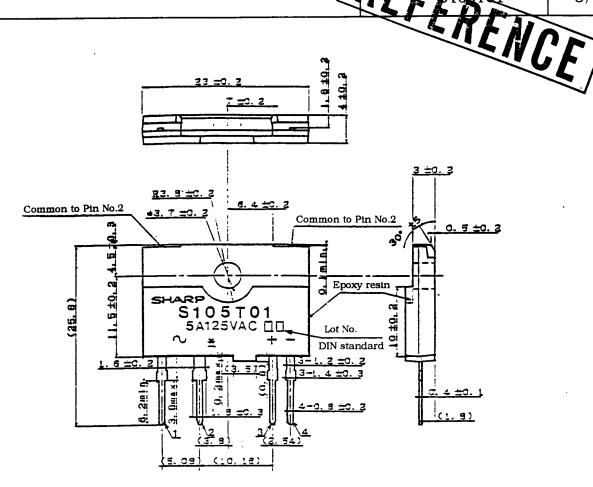
6.3 Brominated flame retardants

Specific brominated flame retardants such as the $PBBO_S$ and PBB_S are not used in this device at all.

7. Notes

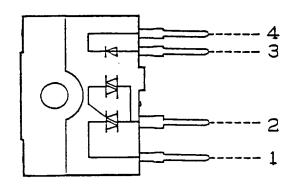
Refer to the attached sheet, Page 9, 10.





Product mass: Approx. 3.5g Pin finish: Solder plating

Pin Nos. and internal connection diagram



Pin No.	Connect
1	Output (Triac T1)
2	Output (Triac T2)
3	Input (+)
4	Input (-)

- 1) * mark does not allow external wiring.
- 2) (): TYP.

Scale	Unit		
2/1	l=1/1mm		
Name	S105T01 Outline Dimensions		
Drawing No.	S3D95016		

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3.1 Absolute maximum ratings

Parameter		Symbol	Rating	Unit	Conditions
I	Forward current	I _F	50	mA	
Input	Reverse voltage	V_R	6	v	
	RMS on-state current	I _T	5	Arms	Refer to the Fig.1, 2
	Peak one cycle surge current	Isurge	50	A	60Hz sine wave Tj=25℃ start
Output	Repetitive peak off- state voltage	$V_{ m DRM}$	400	V	
	Non-repetitive peak off-state voltage	V_{DSM}	400	V	
	Critical rate of rise of on-state current	dI _T ∕dt	50	A/μs	
	Operating frequency	f	45 to 65	Hz	
0	Operating temperature		-25 to +100	°C	
Storage temperature		Tstg	-30 to 125	Ĉ	
Isolation voltage (*1)		Viso	3.0	kVrms	AC 60Hz, For 1min 40 to 60%RH
Soldering temperature		Tsol	260	Ĉ	For 10 seconds

(*1) Isolation voltage measuring method

- (1) Dielectric withstand tester, with zero-cross circuit shall be used.
- (2) The wave form of applied voltage shall be sine wave.
- (3) It shall be applied voltage between input and output. (Inputs and outputs shall be short-circuited respectively)

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3.2 Electrical characteristics

Parameter		Symbol	MIN.	TYP.	MAX.	Unit	Conditions
Input	Forward voltage	$V_{\mathbf{F}}$	-	1.2	1.4	v	I _F =20mA
	Reverse current	I _R	-	-	10-4	A	V _R =3V
	Repetitive peak off-state current	I _{DRM}	-	-	10-4	A	V _D =V _{DRM}
	On-state voltage	V _T	-	-	1.5	Vrms	I _T =2Arms, R load, I _F =20mA
Output	Holding current	I _H	-	-	50	mA	
	Critical rate of rise of off-state voltage	dv/dt	30	-	~	V/μs	$V_D = 2/3V_{DRM}$
	Commutation critical rate of rise of off- state voltage	(dv/dt)c	5	-	-	V/μs	Tj=125°C, V _D =2/3V _{DRM} , dIt/dt=-2.5A/ms
	Minimum trigger current	I _{FT}	-	•	8	mA	$V_D=12V$, $R_L=30 \Omega$
Transfer charac-	Isolation resistance	Riso	10 ¹⁰	-	-	Ω	DC500V 40 to 60%RH
teris- tics	Turn on time	t _{ON}	<u>-</u>	-	1	ms	AC50Hz
	Turn off time	t _{OFF}	-	-	10	ms	AC50Hz
Thermal resistance		R _{th(j-c)}	-	5	-	°C/W	Between junction and case
Thermal resistance		R _{th(j-a)}	-	45	-	°C/W	Between junction and ambient

RMS on-state current derating curve

Fig. 1 Ta-I_T (rms) rating

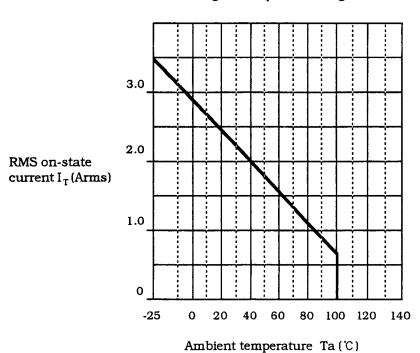
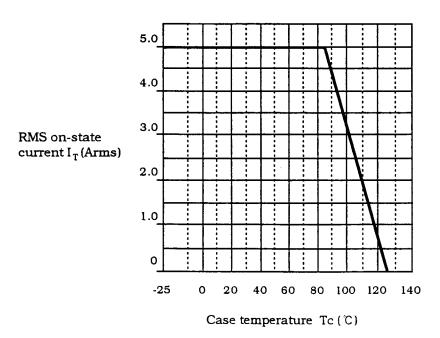
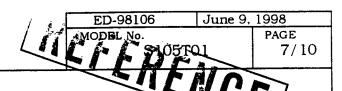


Fig. 2 Tc-I_T (rms) rating





4. Reliability

The reliability of products shall satisfy items listed below.

Confidence level: 90% LTPD: 10%/20%

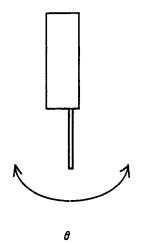
Test Items	Test Conditions	Failure Judgement Criteria	Samples (n) Defective (C)
Temperature cycling	1 cycle -30°C to +125°C (30min) (30min) 20 cycles test	(1) V _F >U×1.2	n=22, C=0
High temp. high humidity storage	+60°C, 90%RH, 500h	(2) I _R >U×2.0 (3) I _{DRM} >U×2.0	n=22, C=0
High temp. storage	+125°C, 1000h	(4) $V_T>U\times1.2$	n=22, C=0
Low temp. storage	-30°C, 1000h	(5) $I_{FT}>U\times1.2$	n=22, C=0
Intermittent operation	AC100V, I_T =2Arms, I_F =20mA For 1min ON, OFF Ta=25 ±3 °C, 500h		n=22, C=0
Vibration	200m/s ² 100 to 2000Hz/4min 4times/X, Y, Z direction		n=11, C=0
Terminal strength (Bending)	The first bending test is to put back into the original shape after the terminal bent 90° by a 5N load. The second bending test is to do the same but opposite direction. These two tests shall be performed. *1		n=11, C=0
Terminal strength (Tension)	Weight: 10N 30s/ terminal direction		n=11, C=0
Soldering heat	260 C, 5s Up to 1.5mm from resin portion *2		n=11, C=0
Solderability	230±5℃, 5±0.5s Use rogin flux. *2	Soldering area < 95% of A portion	n=11, C=0

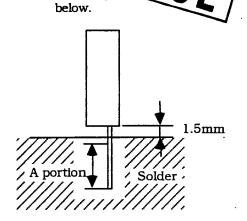
U : Max. specification values

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*1 Terminal bending direction is shown below.





A portion : From the lower edge of tiber cut portion to the end of lead

5. Incoming inspection

A single sampling plan, normal inspection level $\, \mathbb{I} \,$ based on ISO2859 is applied. The AQL according to the inspection items are shown below.

Defect	Inspection items	AQL (%)	Judgement criteria	
Maion	Electrical characteristics			
Major defect	Unreadable marking	0.10	Depend on the specification	
	Open, short			
Minor	Appearance	0.40		
defect	Dimensions	0.40		

Inspection items of electrical characteristics :

 $\boldsymbol{V_{F}}, \boldsymbol{I_{R}}, \boldsymbol{I_{DRM}}, \boldsymbol{V_{T}}, \boldsymbol{I_{H}}, \boldsymbol{I_{FT}}, \boldsymbol{Viso}, \, Riso$

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7. Notes

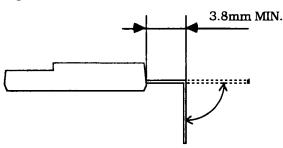
- (1) The LED chip used in the input side of Solid State Relay generally decreases the light emission power after long operation time. The amount of light emission power decrease depends on the ambient temp. and the applied current. (50%/5years)
- (2) Please make sure that surge absorption circuit and dv/dt control circuit are provided for protection of \$105T01. In general, we recommend that both CR circuit and varistor be used in conjunction. Watch for faulty operation that may be caused by leakage current that runs through the CR circuit.
- (3) Current value of the load shall be holded within the range of derating curve. Install an optional heat sink as required.
- (4) By using optional heat sink, if it is necessary to take isolation voltage between \$105T01 and optional heat sink. Please use insulation sheet.
- (5) Optional heat sink shall be installed by screws-fastening torque 0.3 to 0.5N⋅m. And, please conform to the below items in order to be sunk heat effectively to generating heat in this device.
 - (a) It shall be no unevenness on contacting surface among heat sink, insulation sheet and device.
 - (b) It shall be no burr and metal chip etc. on contacting surface among heat sink, insulation sheet and device.
 - (c) It shall be spread equally silicone grease on contacting surface among heat sink, insulation sheet and device. Silicon grease shall be used such as :
 - ① No secular variation in operating temperature range.
 - ② Base oil does not separate and it does not permeate in the device.
 - ③ If base oil permeate into the inside of the device, it does not effect any degradation, for example, due to the expansion of the coating material for chip.

For example, we recommend G-746; Shin-Etsu Chemical Co., Ltd. and SC-102; Toray Dow Corning Silicone Co., Ltd.

(6) If it is necessary to employ screws with installation of optional heat sink, please solder after fixing screws.

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PENCE (6) If it is necessary to bend terminal pins, please bend the away from base of terminal pins to prevent mechanical stress of terminal pins and resin of mold.



- (7) Some have a built-in rectifier such as diode, etc. as part of the electromagnetic counter or solenoid specified for use on AC. If this is the face, check out properly the wave form of the load current. If it is a rectangular wave as it may become, the SSR will not turn OFF.
- (8) In case that pulse drive is carried out, it shall be recommended to use that the pulse width of input signal is 1ms or more.
- (9) Cleaning conditions:

1) Solvent cleaning:

Solvent temperature 45°C or less Immersion for 3min or less

2) Ultrasonic cleaning: The effect to device by ultrasonic cleaning differs

by cleaning bath size, ultrasonic power

output, cleaning time, PCB size or device mounting condition etc. Please test it in actual using condition and confirm that doesn't occur any defect before starting

the ultrasonic cleaning.

3) The following cleaning solvent shall be recommended.

Ethyl alcohol, Methyl alcohol, Isopropyl alcohol

In case when the other solvent is used, there are cases that the packaging resin is eroded. Please use the other solvent after thorough confirmation is performed in actual using condition. solid state relay, S105T01