## DIODE MODULE (F.R.D.)

MDF(R)250A-L/M

MDF(R)250A-L/M are high speed diode with flat mounting base which is designed for switching application of high power.

- If (AV) 250A Vrrm=400V
- Easy Construction with Anode (F)Type and Cathode (R)Type
- Reverse Recovery Time (trr) L Type: 450ns, M Type: 550ns
- High Reliability by Glass passivated Chips
(Applications)
Switching Power Supply.
Inverter Welding Power Supply



Maximum Ratings

| Symbol | Item |  | Ratings |  |  |
| :---: | :--- | :---: | :---: | :---: | :---: |
|  |  | MDF(R)250A20L/M | MDF(R)250A30L/M | MDF(R)250A40L/M |  |
| VRRM | Repetitive Peak Reverse Voltage | 200 | 300 | 400 | V |
| VRSM | Non-Repetitive Peak Reverse Voltage | 240 | 360 | 480 | V |
| VR(DC) | D.C. Reverse Voltage | 160 | 240 | 320 | V |


| Symbol | Item |  | Conditions | Ratings | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| If (AV) | Average Forward Current |  | Single phase, half wave, $180^{\circ}$ conduction, Tc:L/M $83^{\circ} / 85^{\circ} \mathrm{C}$ | 250 | A |
| IF (RSM) | R.M.S. Forward Current |  | Single phase, half wave, $180^{\circ}$ conduction, TC:L/M $83{ }^{\circ} / 85^{\circ} \mathrm{C}$ | 390 | A |
| IFSM | Surge Forward Current |  | $1 / 2$ cycle, $50 / 60 \mathrm{~Hz}$, peak value, non-repetitive | 4000/4500 | A |
| 12 t | 12 t |  | Value for one cycle of surge cureent | 84000 | $\mathrm{A}^{2} \mathrm{~S}$ |
| Tj | Operating Junction Temperature |  |  | $-30 \sim+150$ | ${ }^{\circ} \mathrm{C}$ |
| Tstg | Storage Temperature |  |  | $-30 \sim+125$ | ${ }^{\circ} \mathrm{C}$ |
|  | Mounting Torque | Mounting (M6) | Recommended Value 2.5~3.9 (25~40) | 4.7 (48) | $\mathrm{N} \cdot \mathrm{m}$ |
|  |  | Terminal (M8) | Recommended Value 8.8~10 (90~105) | 11 (115) | ( $\mathrm{kgf} \cdot \mathrm{cm}$ ) |
|  | Mass |  | Typical Value | 170 | g |

Electrical Characteristics

| Symbol | Item | Conditions |  | Ratings | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| IRRM | Repetitive Peak Reverse Current, max | at VDRm, single phase, half wave, $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 60 | mA |
| Vfm | Forward Voltage Drop,max | Foward current 800A, $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ Inst, measurement | L | 1.4 | V |
|  |  |  | M | 1.3 |  |
| Rth (j-c) | Thermal Impedance, max | Junction to case |  | 0.2 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
| trr | Reverse Recovery Time, max | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}, \mathrm{IF}=2 \mathrm{~A}, \mathrm{di} / \mathrm{dt}=20 \mathrm{~A} / \mu \mathrm{S}$ | L | 450 | ns |
|  |  |  | M | 550 |  |

M Type


Average Forward Current vs.



Average Forward Current vs.
Power Dissipation


Average Forward Current vs.


Cycle Surge Forward Current Rating


LType


Average Forward Current vs.
Allowable Case Temperature


