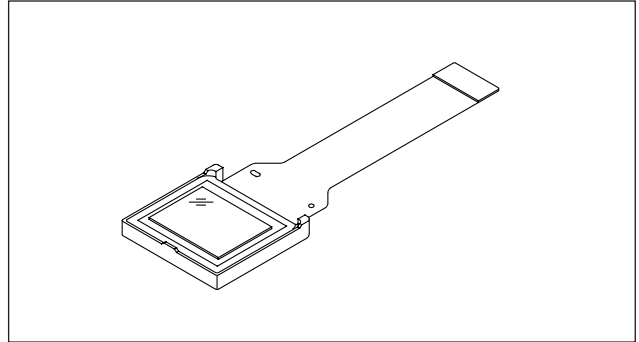


1.4cm (0.55-inch) NTSC/PAL Color LCD Panel

Description

The LCX024AKB is a 1.4cm diagonal active matrix TFT-LCD panel addressed by polycrystalline silicon super thin film transistors with built-in peripheral driving circuit. This panel provides full-color representation in NTSC/PAL mode. RGB dots are arranged in a delta pattern featuring high picture quality of no fixed color patterns, which is inherent in vertical stripes and mosaic pattern arrangements.



Features

- The number of active dots: 113,578 (0.55-inch; 1.397cm in diagonal)
- Horizontal resolution: 260 TV lines
- High optical transmittance: 3.4% (typ.)
- High contrast ratio with normally white mode: 270 (typ.)
- Built-in H and V drivers (built-in input level conversion circuit, TTL drive possible)
- High quality picture representation with RGB delta arranged color filters
- Full-color representation
- NTSC/PAL compatible
- Right/left inverse display function
- 4:3 and 16:9 aspect switching function

Element Structure

- Dots

Total dots : 537 (H) × 222 (V) = 119,214

Active dots: 521 (H) × 218 (V) = 113,578

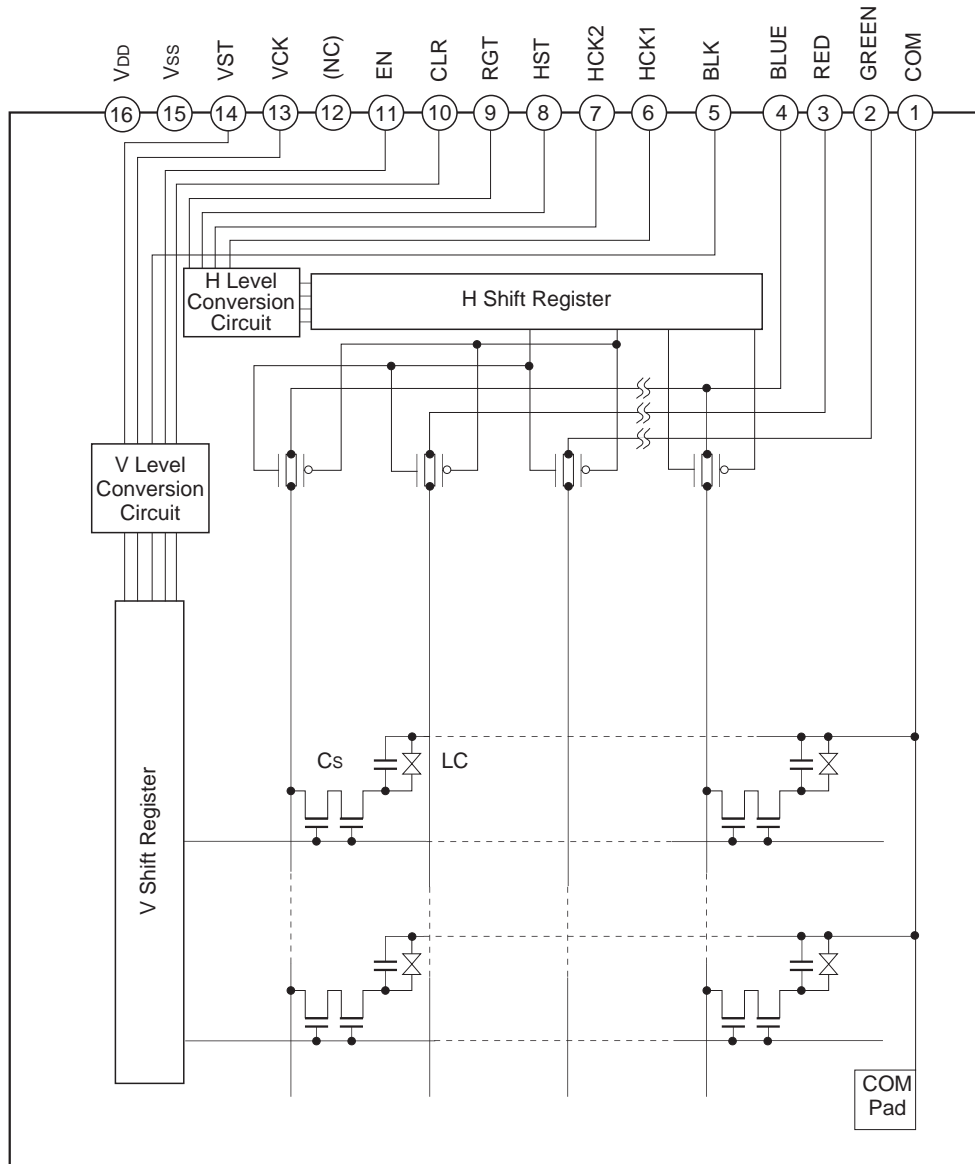
- Built-in peripheral driver using polycrystalline silicon super thin film transistors.

Applications

- Viewfinders
- Super compact liquid crystal monitors etc.

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Block Diagram



Absolute Maximum Ratings ($V_{SS} = 0V$)

| | | | |
|----------------------------------|------------------|-------------|----|
| • H and V driver supply voltages | V_{DD} | -1.0 to +17 | V |
| • H driver input pin voltage | HST, HCK1, HCK2 | -1.0 to +17 | V |
| | RGT | | |
| • V driver input pin voltage | VST, VCK | -1.0 to +17 | V |
| | CLR, EN, BLK | | |
| • Video signal input pin voltage | GREEN, RED, BLUE | -1.0 to +15 | V |
| • Operating temperature | T_{opr} | -10 to +70 | °C |
| • Storage temperature | T_{stg} | -30 to +85 | °C |

Operating Conditions ($V_{SS} = 0V$)

Supply voltage

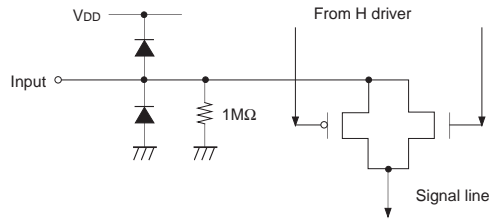
 V_{DD} 11.4 to 14.0 VInput pulse voltage (V_{p-p} of all input pins except video signal input pins) V_{in} 2.6V (more than)**Pin Description**

| Pin No. | Symbol | Description | Pin No. | Symbol | Description |
|---------|--------|--|---------|----------|--|
| 1 | COM | Common voltage of panel | 9 | RGT | Drive direction pulse for H shift register (H: normal, L: reverse) |
| 2 | GREEN | Video signal (G) to panel | 10 | CLR | Improvement pulse for uniformity |
| 3 | RED | Video signal (R) to panel | 11 | EN | Enable pulse for gate selection |
| 4 | BLUE | Video signal (B) to panel | (12) | (NC) | Not connected |
| 5 | BLK | Top/bottom block display pulse | 13 | VCK | Clock pulse for V shift register drive |
| 6 | HCK1 | Clock pulse for H shift register drive | 14 | VST | Start pulse for V shift register drive |
| 7 | HCK2 | Clock pulse for H shift register drive | 15 | V_{SS} | GND (H, V drivers) |
| 8 | HST | Start pulse for H shift register drive | 16 | V_{DD} | Power supply for H and V drivers |

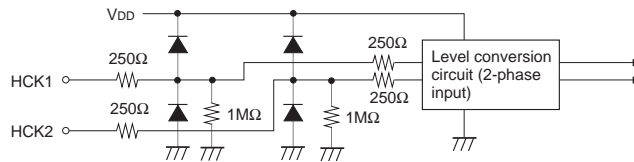
Input Equivalent Circuit

To prevent static charges, protective diodes are provided for each pin except the power supply. In addition, protective resistors are added to all pins except video signal input. All pins are connected to Vss with a high resistance of 1MΩ (typ.). The equivalent circuit of each input pin is shown below: (The resistor value: typ.)

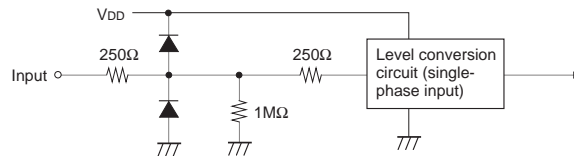
(1) Video signal input



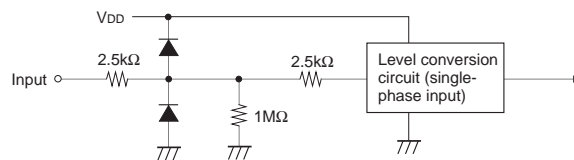
(2) HCK1, HCK2



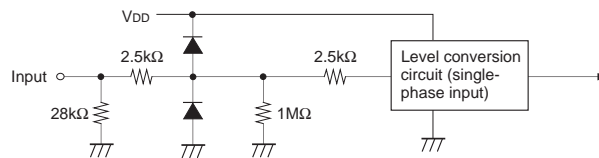
(3) HST



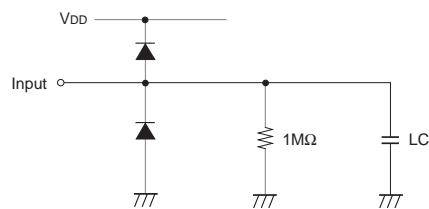
(4) RGT, VST, CLR, EN, VCK



(5) BLK



(6) COM



Level Conversion Circuit

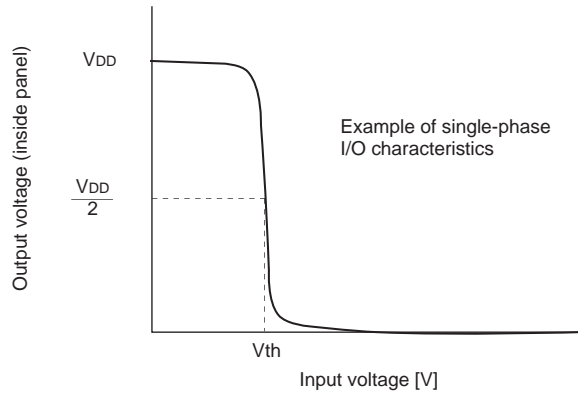
The LCX024AKB has a built-in level conversion circuit in the clock input unit located inside the panel. The circuit voltage is stepped up to V_{DD} inside the panel. This level conversion circuit meets the specifications of a 3.0V power supply of the externally-driven IC.

1. I/O characteristics of level conversion circuit

(For a single-phase input unit)

An example of the I/O voltage characteristics of a level conversion circuit is shown in the figure to the right. The input voltage value that becomes half the output voltage (after voltage conversion) is defined as V_{th} .

The V_{th} value varies depending on the V_{DD} voltage. The V_{th} values under standard conditions are indicated in the table below. (HST, VST, EN, CLR, RGT, VCK and BLK in the case of a single-phase input)

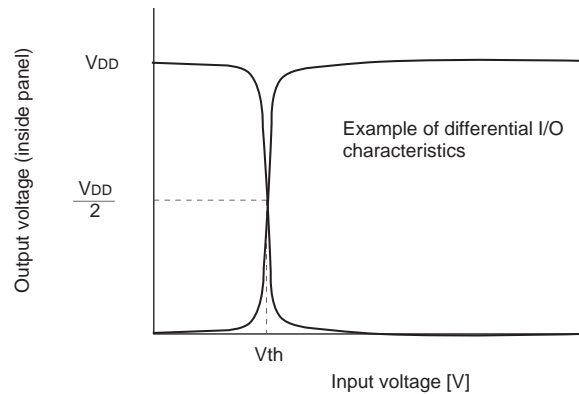


$V_{DD} = 12.0V$

| Item | Symbol | Min. | Typ. | Max. | Unit |
|------------------------|--------|------|------|------|------|
| Vth voltage of circuit | Vth | 0.35 | 1.50 | 2.60 | V |

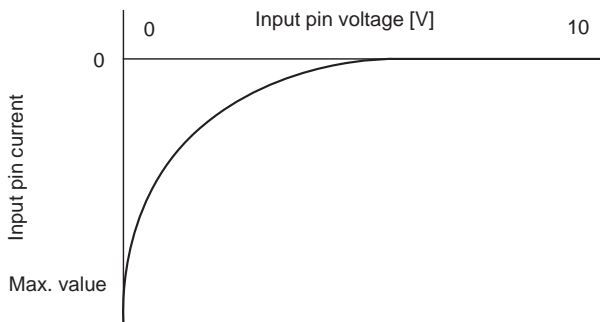
(For a differential input unit)

An example of I/O voltage characteristics of a level conversion circuit for a differential input is shown in the figure to the right. Although the characteristics, including those of the V_{th} voltage, are basically the same as those for a single-phased input, the two-phased input phase is defined. (Refer to clock timing conditions.)

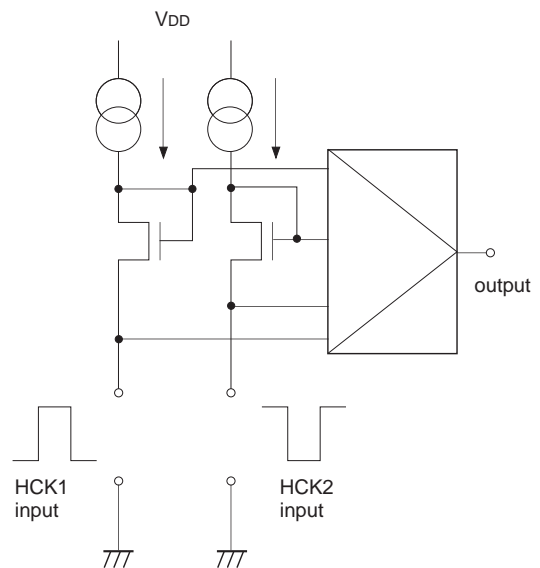


2. Current characteristics at the input pin of level conversion circuit

A slight pull-in current is generated at the input pin of the level conversion circuit. (The equivalent circuit is shown to the right.) The current volume increases as the voltage at the input pin decreases, and is maximized when the pin is grounded. (Refer to electrical characteristics.)



Pull-in current characteristics at the input pin



Level conversion equivalent circuit

Input Signals

1. Input signal voltage conditions ($V_{SS} = 0V$, $V_{DD} = 11.4$ to $14V$)

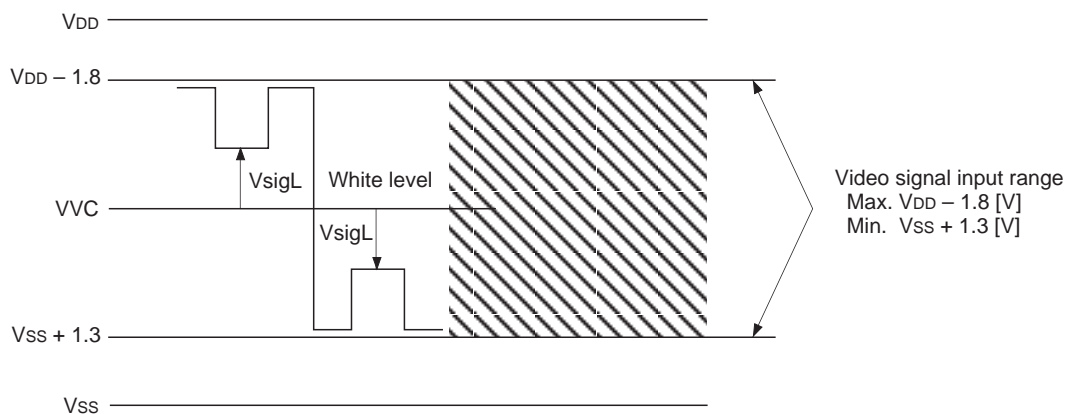
| Item | | Symbol | Min. | Typ. | Max. | Unit |
|--|--------|--------|--------------|-------------|--------------|------|
| H driver input voltage (HST, HCK1, HCK2, RGT) | (Low) | VHIL | -0.35 | 0.0 | 0.35 | V |
| | (High) | VHIH | 2.6 | 5.0 | 5.5 | V |
| V driver input voltage (VST, VCK1, VCK2, CLR, EN) | (Low) | VVIL | -0.35 | 0.0 | 0.35 | V |
| | (High) | VVIH | 2.6 | 5.0 | 5.5 | V |
| Video signal center voltage | | VVC | 5.8 | 6.0 | 6.2 | V |
| Common voltage of panel | | VCOM | $VVC - 0.45$ | $VVC - 0.3$ | $VVC - 0.15$ | V |

| Item | Symbol | Min. | Typ. | Max. | Unit |
|--------------------------------|--------|----------------|------|----------------|------|
| Video signal input range | Vsig | $V_{SS} + 1.3$ | | $V_{DD} - 1.8$ | V |
| Video signal input white level | VsigL | 0.5 | | | V |

Note) Video signal shall be symmetrical to VVC.

Supplement) Video signal input range is set within the range shown below for V_{DD} and V_{SS} .

Also, video signal white level is defined for VVC as shown below.



2. Clock timing conditions (Ta = 25°C, Input voltage = 3.0V, VDD = 12.0V)

| | Item | Symbol | Min. | Typ. | Max. | Unit | |
|-------------------|------------------------------|--------|------|------|------|------|----|
| HST | Hst rise time | trHst | | | 30 | ns | |
| | Hst fall time | tfHst | | | 30 | | |
| | Hst data set-up time | tdHst | -170 | 135 | 170 | | |
| | Hst data hold time | thHst | -455 | -135 | -50 | | |
| HCK | Hckn* ² rise time | trHckn | | | 30 | | |
| | Hckn* ² fall time | tfHckn | | | 30 | | |
| | Hck1 fall to Hck2 rise time | to1Hck | -15 | 0 | 15 | | |
| | Hck1 rise to Hck2 fall time | to2Hck | -15 | 0 | 15 | | |
| CLR | Clr rise time | trClr | | | 100 | | |
| | Clr fall time | tfClr | | | 100 | | |
| | Clr pulse width | twClr | 3400 | 3500 | 3600 | | |
| | Clr fall to Hst rise time | toHst | 1100 | 1200 | 1300 | | |
| VST | Vst rise time | trVst | | | 100 | | μs |
| | Vst fall time | tfVst | | | 100 | | |
| | Vst data set-up time | tdVst | -50 | 32 | 50 | | |
| | Vst data hold time | thVst | -50 | -32 | -20 | | |
| VCK | Vck rise time | trVck | | | 100 | ns | |
| | Vck fall time | tfVck | | | 100 | | |
| EN | En rise time | trEn | | | 100 | | |
| | En fall time | tfEn | | | 100 | | |
| | Vck fall to En fall time | tdVck2 | -100 | 0 | 100 | | |
| | Vck rise to En rise time | tdVck1 | -100 | 0 | 100 | | |
| BLK* ³ | BLK rise time | trBlk | | | 100 | ms | |
| | BLK fall time | tfBlk | | | 100 | | |
| | BLK pulse width | twBlk | | 1.0 | | | |
| | BLK fall to CLR fall time | toClr | 600 | 700 | 800 | | |

*² Hckn means Hck1, Hck2. (fHckn = 1.84MHz, fVckn = 7.865kHz)

*³ BLK pulse is used only for 16:9 mode. For 4:3 mode, connect to Vss.

<Horizontal Shift Register Driving Waveform>

| Item | | Symbol | Waveform | Conditions |
|------|-----------------------------|--------|----------|---|
| HST | Hst rise time | trHst | | ○ HCKn*2 duty cycle 50% to1Hck = 0ns to2Hck = 0ns |
| | Hst fall time | tfHst | | |
| | Hst data set-up time | tdHst | | |
| | Hst data hold time | thHst | | |
| HCK | Hckn*2 rise time | trHckn | | ○ HCKn*2 duty cycle 50% to1Hck = 0ns to2Hck = 0ns tdHst = 135ns thHst = -135ns |
| | Hckn*2 fall time | tfHckn | | |
| | Hck1 fall to Hck2 rise time | to1Hck | | |
| | Hck1 rise to Hck2 fall time | to2Hck | | |
| CLR | Clr rise time | trClr | | ○ HCKn*2 duty cycle 50% to1Hck = 0ns to2Hck = 0ns |
| | Clr fall time | tfClr | | |
| | Clr pulse width | twClr | | |
| | Clr fall to Hst rise time | toHst | | |

<Vertical Shift Register Driving Waveform>

| Item | | Symbol | Waveform | Conditions |
|------|---------------------------|--------|----------|--|
| VST | Vst rise time | trVst | | ○ VCK duty cycle 50% |
| | Vst fall time | tfVst | | |
| | Vst data set-up time | tdVst | | |
| | Vst data hold time | thVst | | |
| VCK | Vck rise time | trVck | | ○ VCK duty cycle 50% tdVst = 32μs thVst = -32μs |
| | Vck fall time | tfVck | | |
| EN | En rise time | trEn | | ○ VCK duty cycle 50% to1Vck = 0ns to2Vck = 0ns |
| | En fall time | tfEn | | |
| | Vck rise to En rise time | tdVck | | |
| | Vck rise to En fall time | tdVck | | |
| BLK | BLK rise time | trBlk | | |
| | BLK fall time | tfBlk | | |
| | BLK pulse width | twBlk | | |
| | BLK fall to CLR fall time | toClr | | |

*4 Definitions: The right-pointing arrow (●→) means +.
 The left-pointing arrow (←●) means -.
 The black dot at an arrow (●) indicates the start of measurement.

Electrical Characteristics

1. Horizontal drivers

(Ta = 25°C, V_{DD} = 12.0V, Input voltage = 3.0V)

| Item | Symbol | Min. | Typ. | Max. | Unit | Condition |
|------------------------------------|--------|------|------|------|------|------------|
| Input pin capacitance | HCKn | | 5 | 10 | pF | |
| | HST | | 5 | 10 | pF | |
| Input pin current | HCK1 | -500 | -250 | | μA | HCK1 = GND |
| | HCK2 | -500 | -250 | | μA | HCK2 = GND |
| | HST | -300 | -100 | | μA | HST = GND |
| | RGT | -100 | -25 | | μA | RGT = GND |
| Video signal input pin capacitance | Csig | | 35 | 45 | pF | |

2. Vertical drivers

| Item | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----------------------|--------------------------------|------|------|------|------|---------------------------------|
| Input pin capacitance | VCK | | 5 | 10 | pF | |
| | VST | | 5 | 10 | pF | |
| | VST EN CLR VCK BLK | -100 | -25 | | μA | VST, EN, CLR, VCK, BLK = GND |

3. Total power consumption of the panel

| Item | Symbol | Min. | Typ. | Max. | Unit |
|---|--------|------|------|------|------|
| Total power consumption of the panel (NTSC) | PWR | | 30 | 50 | mW |

4. VCOM input resistance

| Item | Symbol | Min. | Typ. | Max. | Unit |
|---|--------|------|------|------|------|
| VCOM – V _{ss} input resistance | Rcom | 0.5 | 1 | | MΩ |

Electro-optical Characteristics

(Ta = 25°C, NTSC mode)

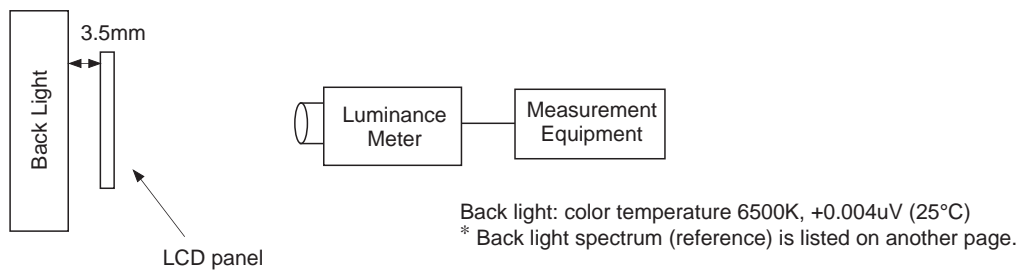
| Item | | | Symbol | Measurement method | Min | Typ. | Max. | Unit |
|------------------------------------|--|---------|---------------------|--------------------|-------|-------|-------|---------------|
| Contrast ratio | V _{DD} = 12.0V V _{sig} = 6.0 ± 4.0V | 60°C | CR _{4.060} | 1 | 70 | 200 | — | — |
| | | 25°C | CR _{4.025} | | 70 | 200 | — | |
| | V _{DD} = 13.5V V _{sig} = 6.0 ± 4.5V | 60°C | CR _{4.560} | | 80 | 270 | — | |
| | | 25°C | CR _{4.525} | | 80 | 270 | — | |
| Optical transmittance | | | T | 2 | 2.6 | 3.4 | — | % |
| Chromaticity | R | X | R _x | 3 | 0.560 | 0.630 | 0.670 | CIE standards |
| | | Y | R _y | | 0.300 | 0.345 | 0.390 | |
| | G | X | G _x | | 0.275 | 0.310 | 0.347 | |
| | | Y | G _y | | 0.541 | 0.595 | 0.650 | |
| | B | X | B _x | | 0.120 | 0.148 | 0.187 | |
| | | Y | B _y | | 0.040 | 0.088 | 0.122 | |
| V-T characteristics | V ₉₀ | 25°C | V ₉₀₋₂₅ | 4 | 1.1 | 1.6 | 2.2 | V |
| | | 60°C | V ₉₀₋₆₀ | | 1.0 | 1.5 | 2.1 | |
| | V ₅₀ | 25°C | V ₅₀₋₂₅ | | 1.5 | 2.0 | 2.5 | |
| | | 60°C | V ₅₀₋₆₀ | | 1.4 | 1.8 | 2.4 | |
| | V ₁₀ | 25°C | V ₁₀₋₂₅ | | 2.2 | 2.5 | 3.2 | |
| | | 60°C | V ₁₀₋₆₀ | | 2.1 | 2.4 | 3.1 | |
| Half tone color reproduction range | | R vs. G | V _{50RG} | 5 | — | -0.10 | -0.25 | V |
| | | B vs. G | V _{50BG} | | — | 0.10 | 0.45 | |
| Response time | ON time | 0°C | ton0 | 6 | — | 30 | 100 | ms |
| | | 25°C | ton25 | | — | 8 | 40 | |
| | OFF time | 0°C | toff0 | | — | 65 | 150 | |
| | | 25°C | toff25 | | — | 20 | 60 | |
| Flicker | | 60°C | F | 7 | — | — | -40 | dB |
| Image retention time | | 60 min. | YT60 | 8 | — | — | 20 | s |

<Electro-optical Characteristics Measurement>

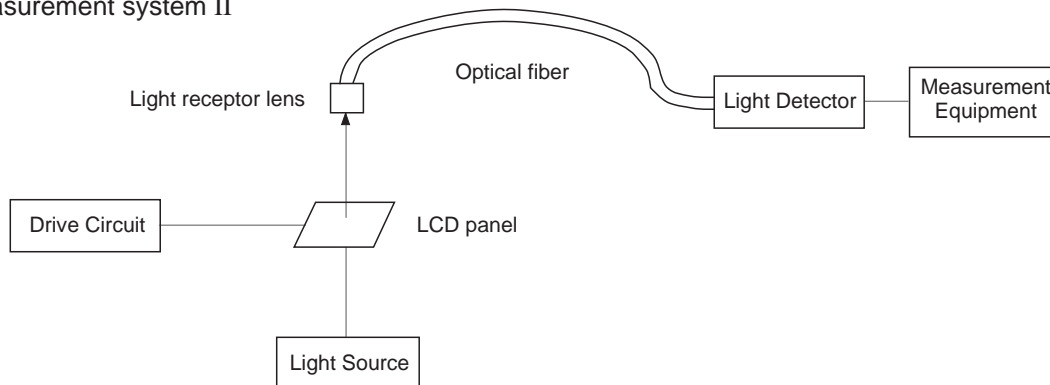
Basic measurement conditions

- (1) Driving voltage
 $V_{DD} = 13.5V$
 $V_{VC} = 6.0V, V_{COM} = 5.7V$
- (2) Measurement temperature
 $25^{\circ}C$ unless otherwise specified.
- (3) Measurement point
 One point in the center of screen unless otherwise specified.
- (4) Measurement systems
 Two types of measurement system are used as shown below.
- (5) RGB input signal voltage (V_{sig})
 $V_{sig} = 6.0 \pm V_{AC}$ [V] (V_{AC} : signal amplitude)

* Measurement system I



* Measurement system II



1. Contrast Ratio

Contrast Ratio (CR_{4.0}) is given by the following formula (1).

$$CR_{4.0} = \frac{L_{4.0} (White)}{L_{4.0} (Black)} \dots(1)$$

L_{4.0} (White): Surface luminance of the TFT-LCD panel at $V_{DD} = 12.0V, V_{VC} = 6.0V, V_{COM} = 5.7V$ and the RGB signal amplitude $V_{AC} = 0.5V$.

L_{4.0} (Black): Surface luminance of the panel at $V_{AC} = 4.0V$.

Contrast Ratio (CR_{4.5}) is given by the following formula (2).

$$CR_{4.5} = \frac{L_{4.5} (White)}{L_{4.5} (Black)} \dots(2)$$

L_{4.5} (White): Surface luminance of the TFT-LCD panel at the RGB signal amplitude $V_{AC} = 0.5V$.

L_{4.5} (Black): Surface luminance of the panel at $V_{AC} = 4.5V$.

The above luminosities are measured by System I.

2. Optical Transmittance

Optical Transmittance (T) is given by the following formula (2).

$$T = \frac{L \text{ (White)}}{\text{Luminance of Back Light}} \times 100 [\%] \dots(2)$$

L (White) is the same expression as defined in the "Contrast Ratio" section.

3. Chromaticity

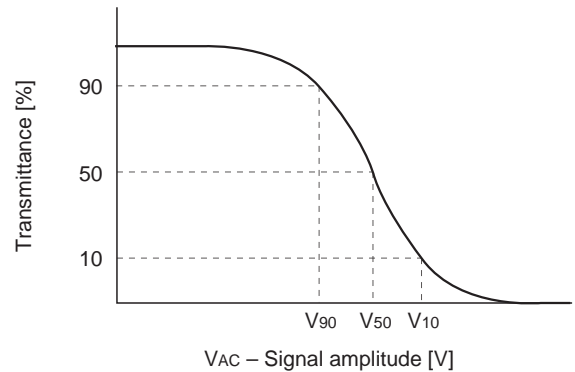
Chromaticity of the panels are measured by System I. Raster modes of each color are defined by the representations at the input signal amplitude conditions shown in the table below. System I uses Chromaticity of x and y on the CIE standards here.

| | | Signal amplitudes (V _{AC}) supplied to each input | | |
|--------|---|---|---------|---------|
| | | R input | G input | B input |
| Raster | R | 0.5 | 4.5 | 4.5 |
| | G | 4.5 | 0.5 | 4.5 |
| | B | 4.5 | 4.5 | 0.5 |

(Unit : V)

4. V-T Characteristics

V-T characteristics, the relationship between signal amplitude and the transmittance of the panels, are measured by System II. V₉₀, V₅₀ and V₁₀ correspond to the each voltage which defines 90%, 50% and 10% of transmittance respectively. (Transmittance at V_{AC} = 0.5V is 100%.)

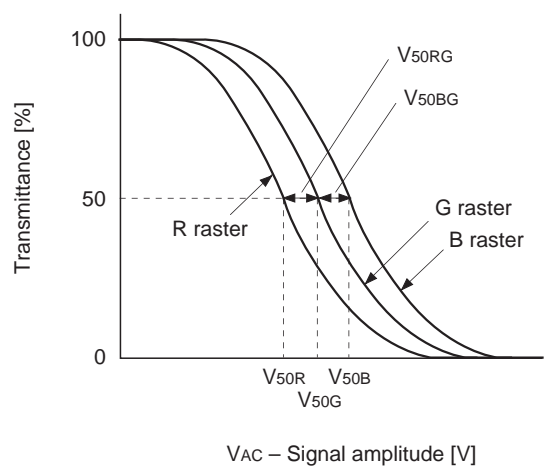


5. Half Tone Color Reproduction Range

Half tone color reproduction range of the LCD panels is characterized by the differences between the V-T characteristics of R, G and B. The differences of these V-T characteristics are measured by System II. System II defines signal voltages of each R, G, B raster modes which correspond to 50% of transmittance, V_{50R}, V_{50G} and V_{50B} respectively. V_{50RG} and V_{50BG}, the voltage differences between V_{50R} and V_{50G}, V_{50B} and V_{50G}, are simply given by the following formulas (3) and (4) respectively.

$$V_{50RG} = V_{50R} - V_{50G} \dots(3)$$

$$V_{50BG} = V_{50B} - V_{50G} \dots(4)$$



6. Response Time

Response time t_{on} and t_{off} are defined by the formulas (5) and (6) respectively.

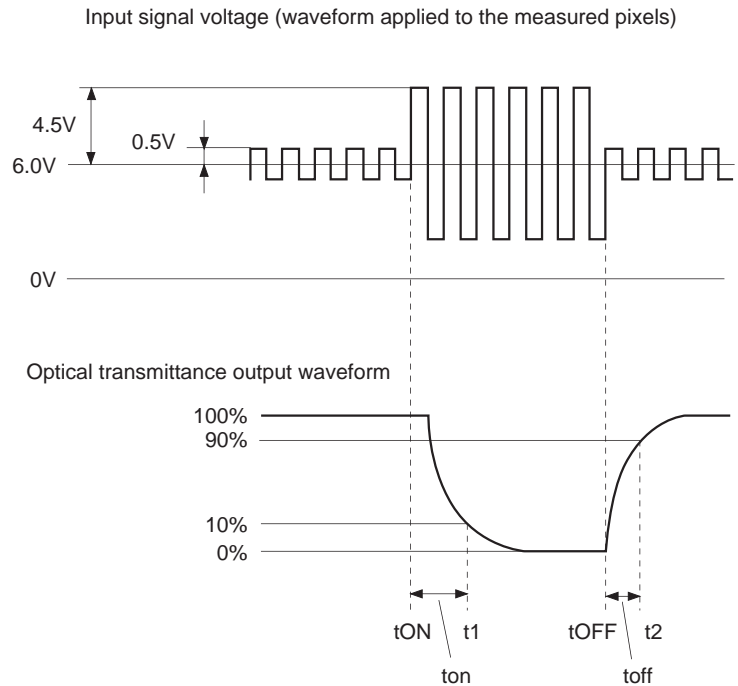
$$t_{on} = t_1 - t_{ON} \dots(5)$$

$$t_{off} = t_2 - t_{OFF} \dots(6)$$

t_1 : time which gives 10% transmittance of the panel.

t_2 : time which gives 90% transmittance of the panel.

The relationships between t_1 , t_2 , t_{ON} and t_{OFF} are shown in the right figure.



7. Flicker

Flicker (F) is given by the formula (7). DC and AC (NTSC: 30Hz, rms, PAL: 25Hz, rms) components of the panel output signal for gray raster* mode are measured by a DC voltmeter and a spectrum analyzer in System II.

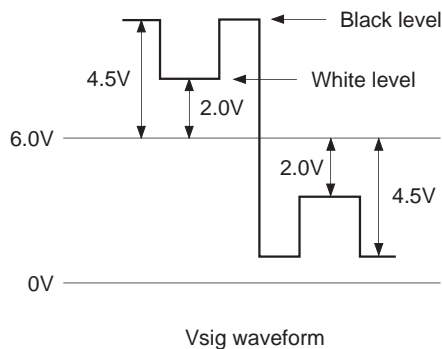
$$F \text{ (dB)} = 20 \log \left\{ \frac{\text{AC component}}{\text{DC component}} \right\} \dots(7)$$

* R, G, B input signal condition for gray raster mode is given by $V_{sig} = 6.0 \pm V_{50}$ (V) where: V_{50} is the signal amplitude which gives 50% of transmittance in V-T characteristics.

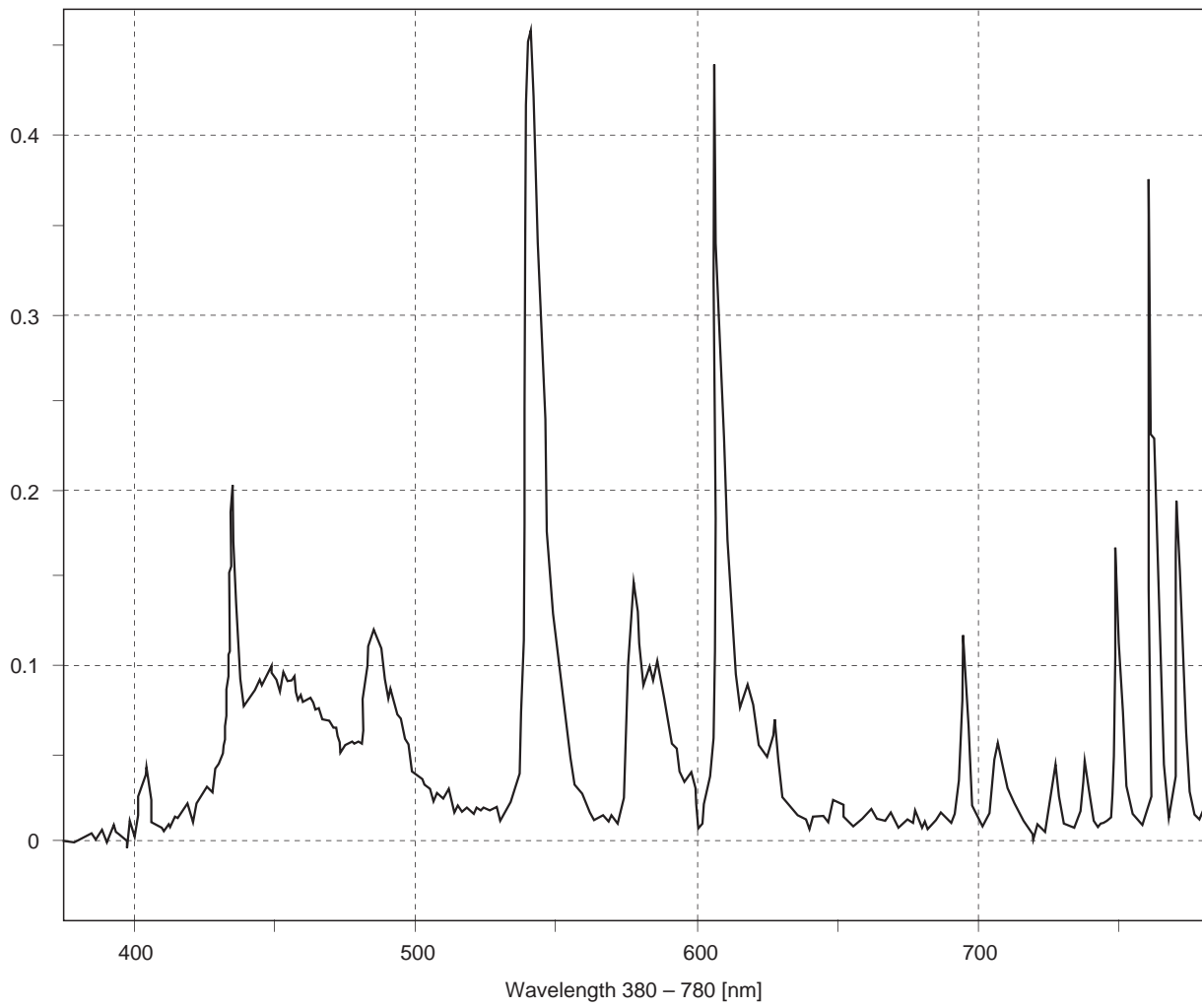
8. Image Retention Time

Apply the monoscope signal to the LCD panel for 60 minutes and then change this signal to the gray scale of $V_{sig} = 6.0 \pm V_{AC}$ (V_{AC} : 3 to 4V), judging by sight at V_{AC} that hold the maximum image retention, measure the time till the residual image becomes indistinct.

* Monoscope signal conditions:
 $V_{sig} = 6.0 \pm 4.5$ or 6 ± 2.0 (V)
 (shown in the right figure)
 $V_{COM} = 5.7V$



Example of Back Light Spectrum (Reference)

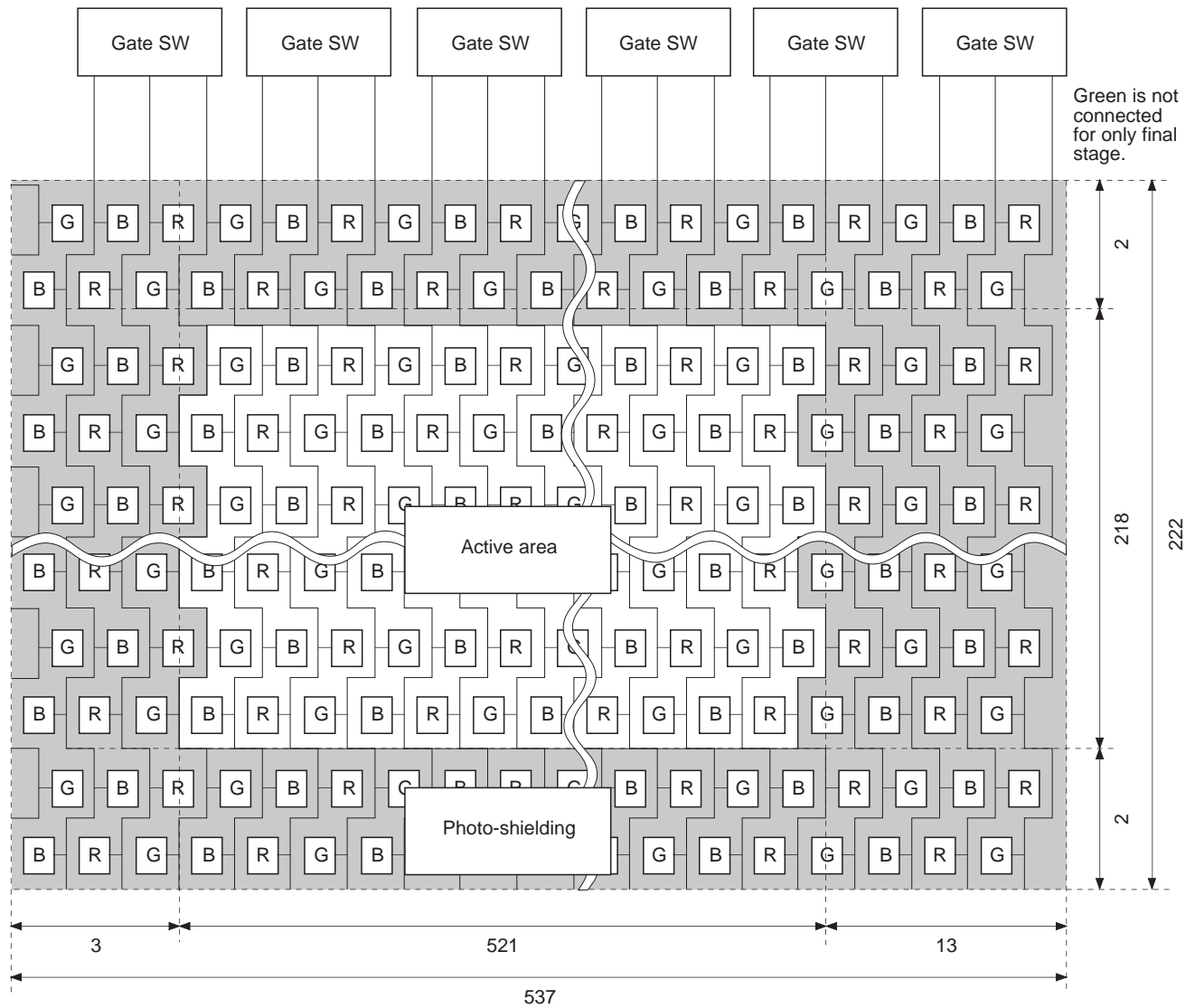


Description of Operation

1. Color Coding

Color filters are coded in a delta arrangement.

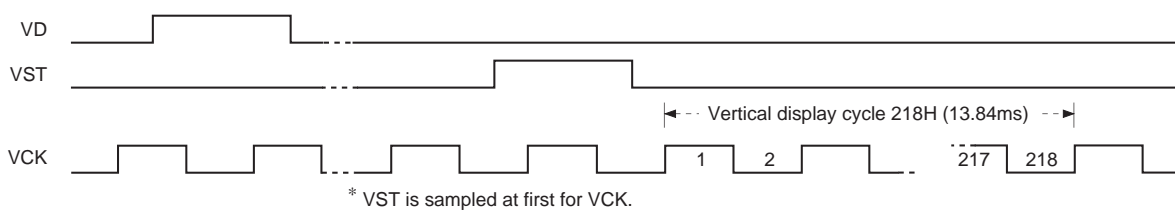
The shaded area is used for the dark border around the display.



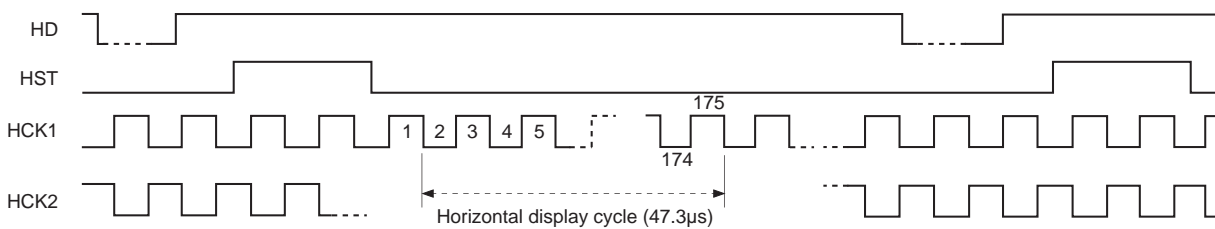
2. LCD Panel Operations

- A vertical driver, which consists of vertical shift registers, enable-gates and buffers, applies a selected pulse to every 218 gate lines sequentially in every horizontal scanning period. A vertical shift register scans the gate lines from the top to bottom of the panel.
- The selected pulse is delivered when the enable pin turns to High level. PAL mode images are displayed by controlling the enable and VCK pin. The enable pin should be High when not in use.
- A horizontal driver, which consists of horizontal shift registers, gates and CMOS sample-and-hold circuits applies selected pulses to every 521 signal electrodes sequentially in a single horizontal scanning period.
- Scanning direction of horizontal shift register can be switched with RGT pin. Scanning direction is left to right for RGT pin at High level; and right to left for RGT pin at Low level. (These scanning directions are from a front view.) Normally, set to High level.
- Vertical and horizontal drivers address one pixel and then turn on Thin Film Transistors (TFTs; two TFTs) to apply a video signal to the dot. The same procedures lead to the entire 218 × 521 dots to display a picture in a single vertical scanning period.
- Pixel dots are arranged in a delta pattern, where sets of RGB pixels are positioned with 1.5-dot shifted against adjacent horizontal line. 1.5-dot shift of a horizontal driver output pulse against horizontal synchronized signal is required to apply a video signal to each dot properly. 1H reversed displaying mode is required to apply video signal to the panel.
- The CLR pin is provided to eliminate the shading effect caused by the coupling of selected pulses. While maintaining the CLR at High level, the VDD potential of gate output inverter drops to approximately 8.5V. This pin shall be grounded when not in use.
- The video signal shall be input with polarity-inverted system in every horizontal cycle.
- Timing diagrams of the vertical and the horizontal right-direction scanning (RGT = High level) display cycle are shown below:

(1) Vertical display cycle



(2) Horizontal display cycle (right scan)



The horizontal display cycle consists of $521/3 = 174$ clock pulses because of RGB simultaneous sampling.
 * Refer to Description of Operation "3. RGB Simultaneous Sampling."

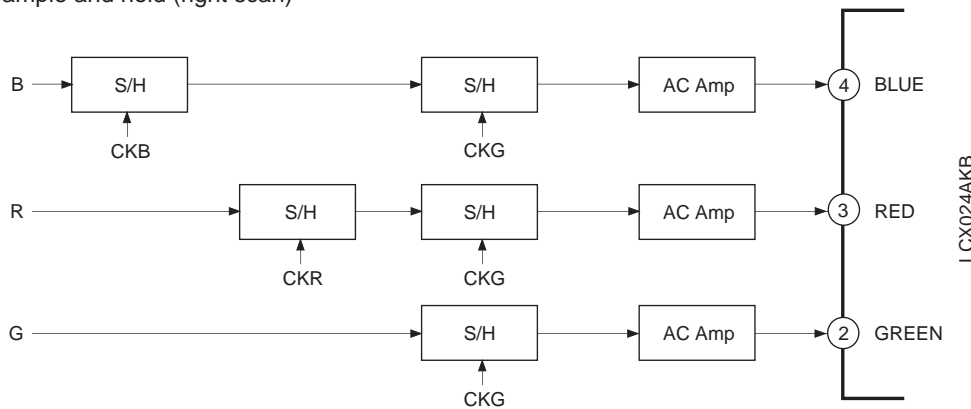
3. RGB Simultaneous Sampling

Horizontal driver samples R, G and B signal simultaneously, which requires the phase matching between R, G and B signals to prevent horizontal resolution from deteriorating. Thus phase matching between each signal is required using an external signal delaying circuit before applying video signal to the LCD panel.

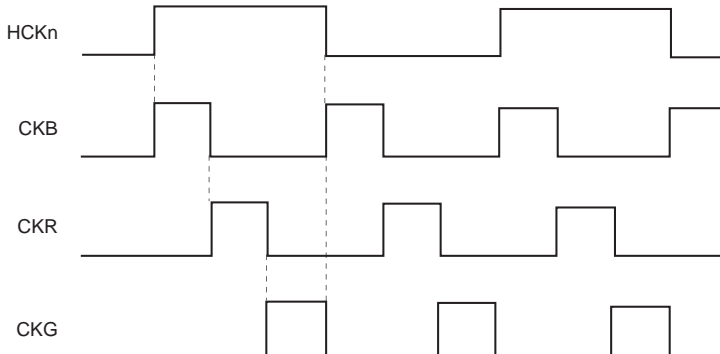
Two methods are applied for the delaying procedure: Sample and hold and Delay circuit. These two block diagrams are as follows.

The LCX024AKB has the right/left inverse function. The following phase relationship diagram indicates the phase setting for the right scan (RGT = High level). For the left scan (RGT = Low level), the phase setting shall be inverted between B and G signals.

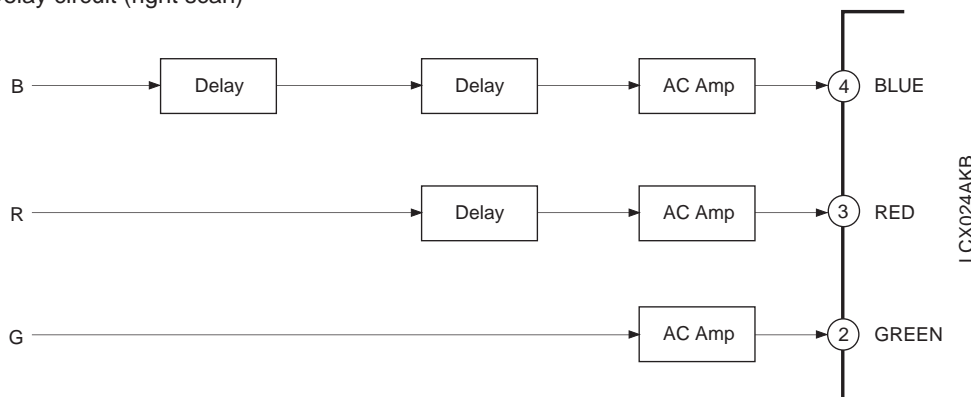
(1) Sample and hold (right scan)



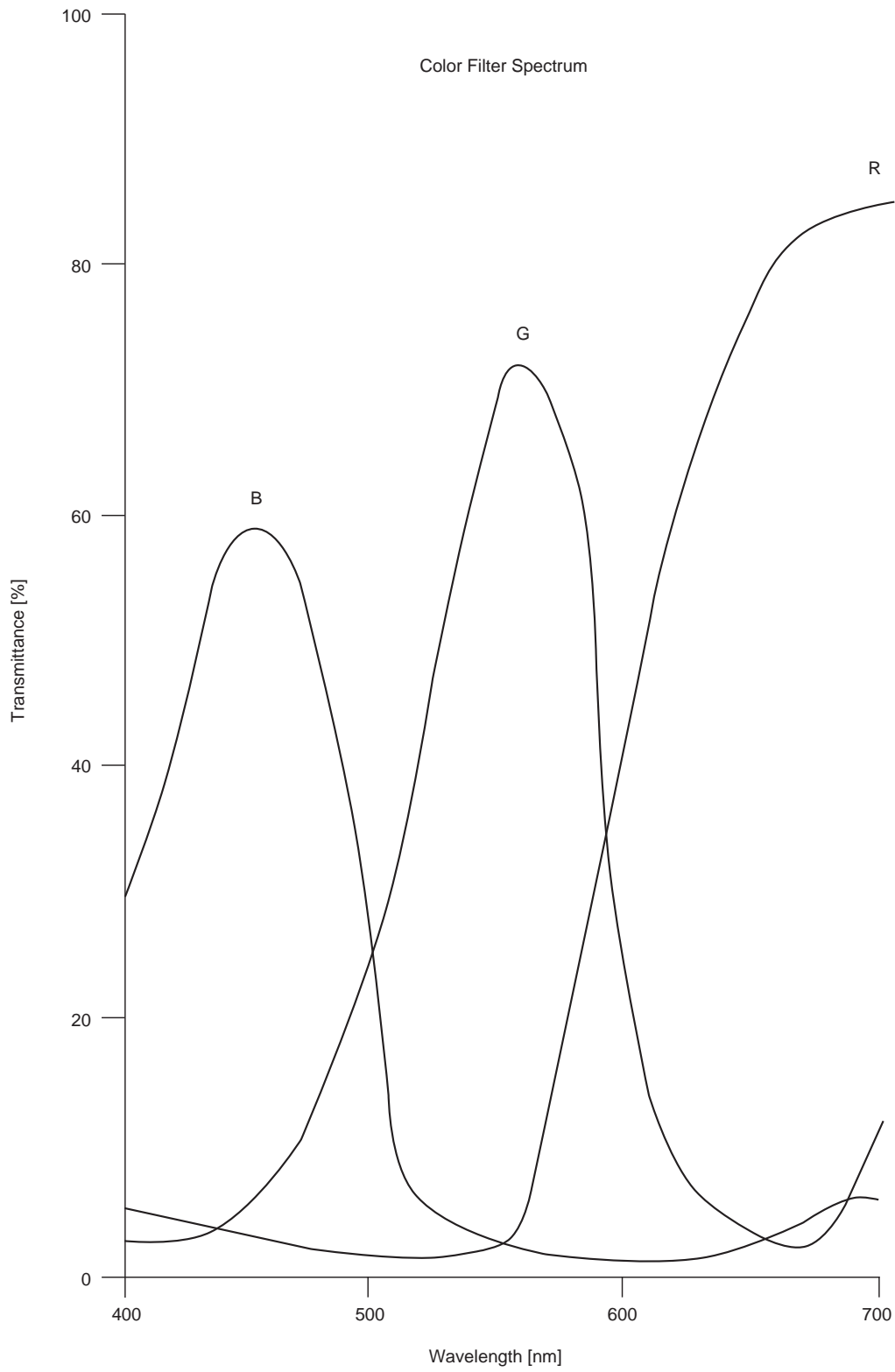
<Phase relationship of delaying sample-and-hold pulses> (right scan)



(2) Delay circuit (right scan)

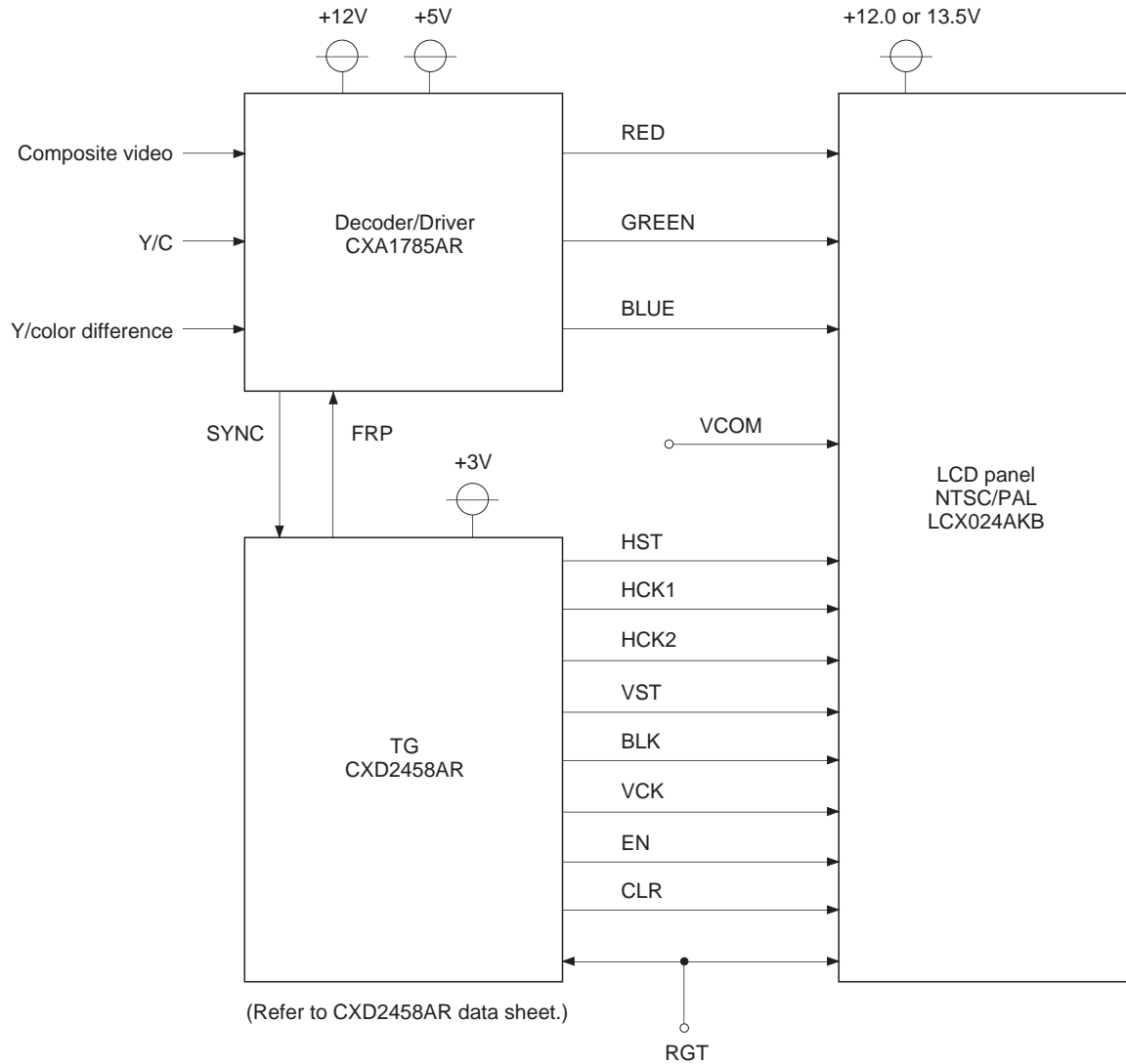


Example of Color Filter Spectrum (Reference)



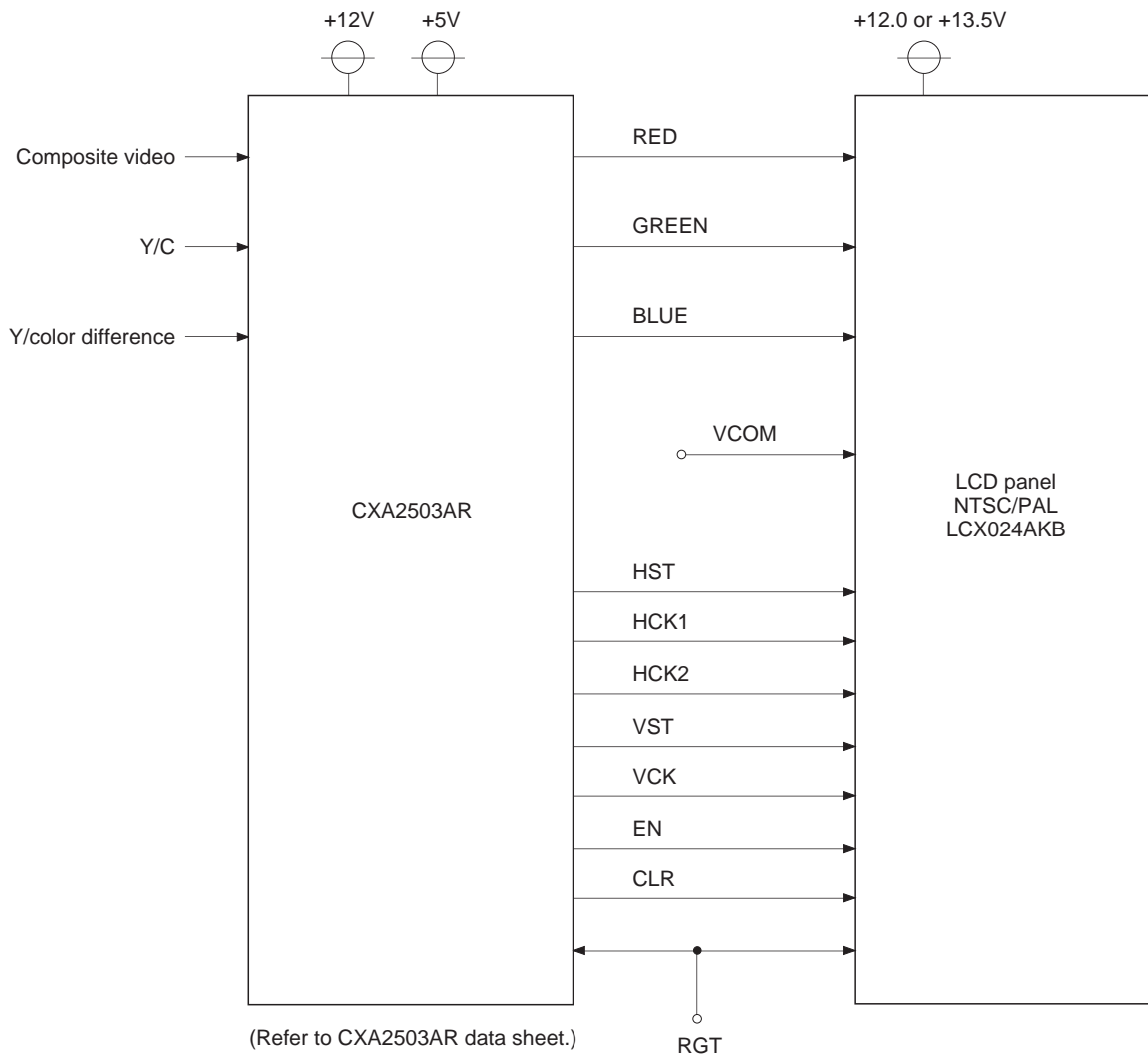
Color Display System Block Diagram (1)

An example of dual-chip display system is shown below.



Color Display System Block Diagram (2)

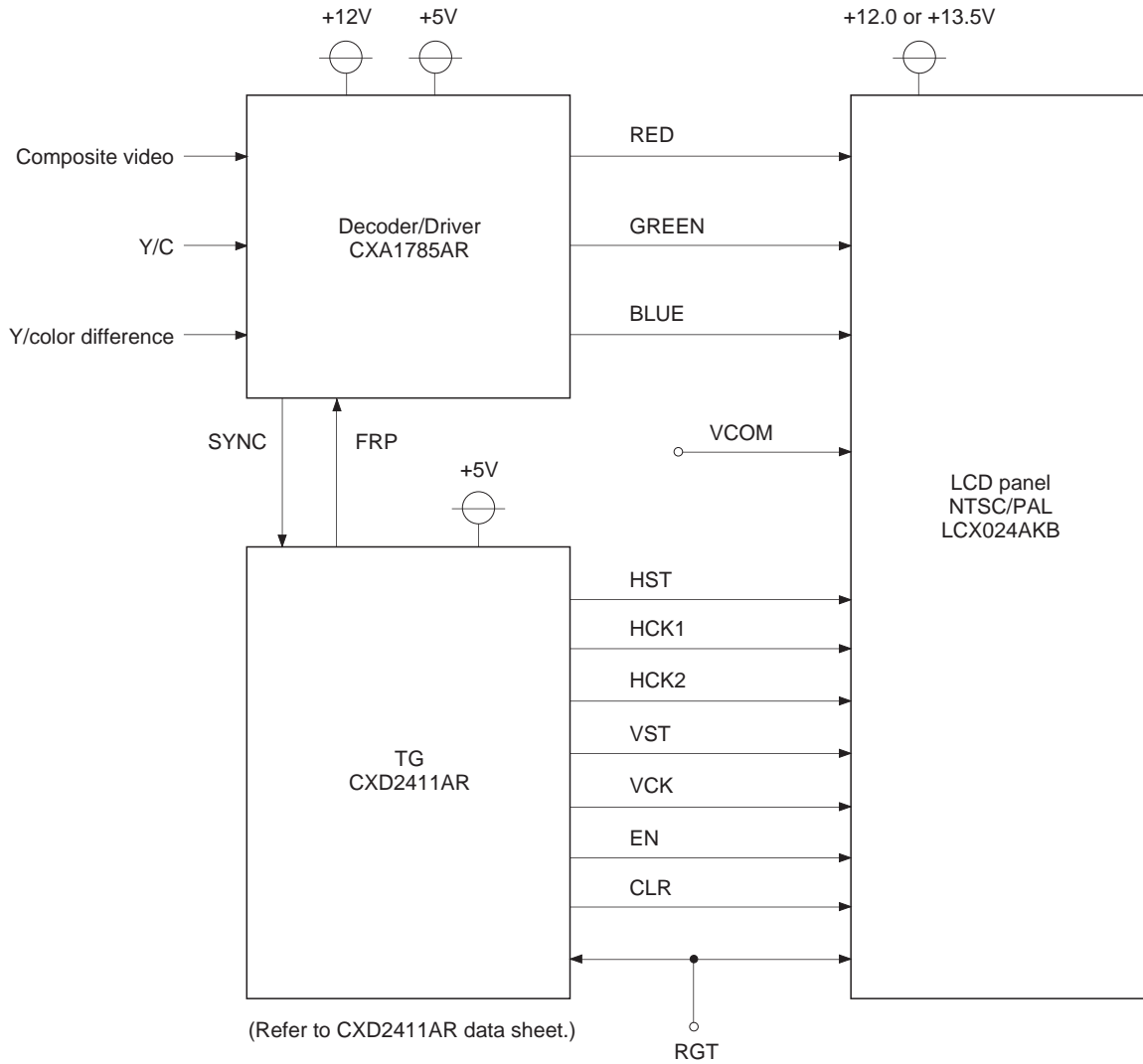
An example of single-chip display system is shown below.



When the CXA2503AR is used, connect BLK (Pin 5) of the LCD panel to Vss or leave that pin open. The LCX024AKB specification conforms to the LCX005BKB specification.

Color Display System Block Diagram (3)

An example of dual-chip display system is shown below.



When the CXA1785AR and the CXD2411AR are used, connect BLK (Pin 5) of the LCD panel to Vss or leave that pin open. The LCX024AKB specification conforms to the LCX005BKB specification.

Notes on Handling**(1) Static charge prevention**

Be sure to take following protective measures. TFT-LCD panels are easily damaged by static charge.

- a) Use non-chargeable gloves, or simply use bare hands.
- b) Use an earth-band when handling.
- c) Do not touch any electrodes of a panel.
- d) Wear non-chargeable clothes and conductive shoes.
- e) Install conductive mat on the working floor and working table.
- f) Keep panels away from any charged materials.
- g) Use ionized air to discharge the panels.

(2) Protection from dust and dirt

- a) Operate in clean environment.
- b) When delivered, a surface of a panel (Polarizer) is covered by a protective sheet. Peel off the protective sheet carefully not to damage the panel.
- c) Do not touch the surface of a panel. The surface is easily scratched. When cleaning, use a clean-room wiper with isopropyl alcohol. Be careful not to leave stain on the surface.
- d) Use ionized air to blow off dust at a panel.

(3) Other handling precautions

- a) Do not twist or bend the flexible PC board especially at the connecting region because the board is easily deformed.
- b) Do not drop a panel.
- c) Do not twist or bend a panel or a panel frame.
- d) Keep a panel away from heat source.
- e) Do not dampen a panel with water or other solvents.
- f) Avoid to store or to use a panel in a high temperature or in a high humidity, which may result in panel damages.

Package Outline

Unit: mm

