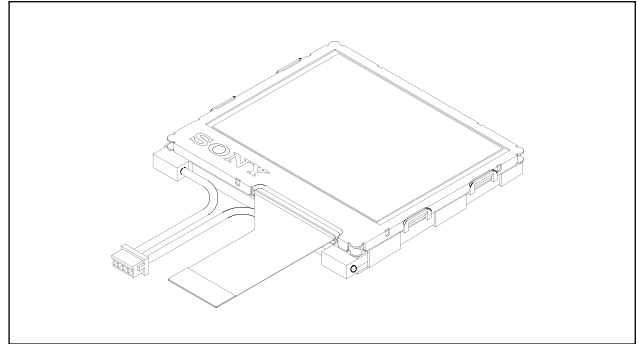


## 5.1cm (2.0 Type) NTSC/PAL Color LCD Panel (Module with Backlight)

### Description

The ACX301AKM is an LCD panel module with back light developed exclusively for the ACX301AK 5.1cm diagonal active matrix TFT-LCD panel addressed by low temperature polycrystalline silicon transistors with built-in peripheral driving circuitry. This module provides full-color representation for NTSC and PAL systems. In addition, RGB dots are arranged in a delta pattern that provides smooth picture quality without fixed color patterns compared to vertical stripe and mosaic patterns.



### Features

- Number of active dots: 200,000, 5.1cm (2.0 Type) in diagonal
- Horizontal resolution: 440 TV lines
- Center luminance: 250cd/m<sup>2</sup> (typ.)
- High contrast ratio with normally white mode: 200 (typ.)
- Built-in H and V driving circuitry (built-in input level conversion circuit, 3V drive possible)
- Low voltage, low power consumption: 12V drive: 50mW (panel block, typ.)  
0.48W (CCFL\* power consumption, typ.)  
\* Cold cathode fluorecene lamp
- Smooth pictures with a RGB delta arrangement
- Supports NTSC/PAL
- Built-in picture quality improvement circuit
- Up/down and/or right/left inverse display function
- 16:9 screen display function
- LR (low reflectance) surface treatment provides an easy-to-see display even outdoors
- Dirt-resistant surface treatment
- Thin package using a dedicated backlight (5.8mm thick)
- High color reproductivity using a backlight optimum for LCD panels

### Element Structure

- Active matrix TFT-LCD panel with built-in peripheral driving circuitry using low temperature polycrystalline silicon transistors
- Edge-light type backlight using cold cathode tubes
- Number of pixels
 

Total number of dots:	896 (H) × 230 (V) = 206,080
Number of active dots:	880 (H) × 228 (V) = 200,640
- Module dimensions
 

Package dimensions:	50.5 (W) × 45.6 (D) × 5.8 (H) (mm)
Effective display dimensions:	40.5 (H) × 30.6 (V) (mm)

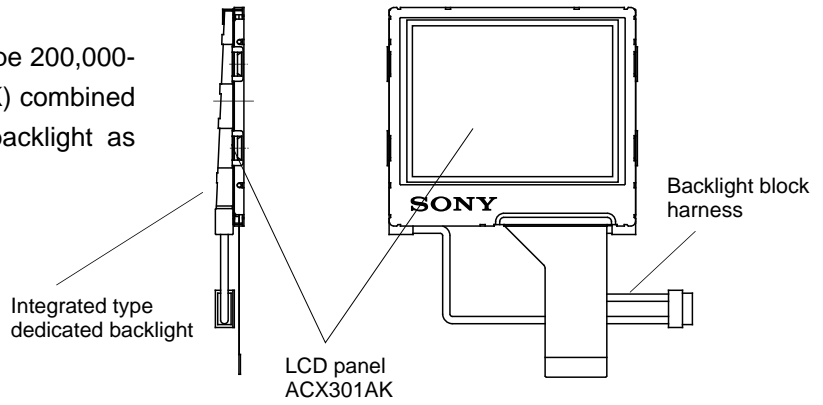
### Applications

LCD monitors, etc.

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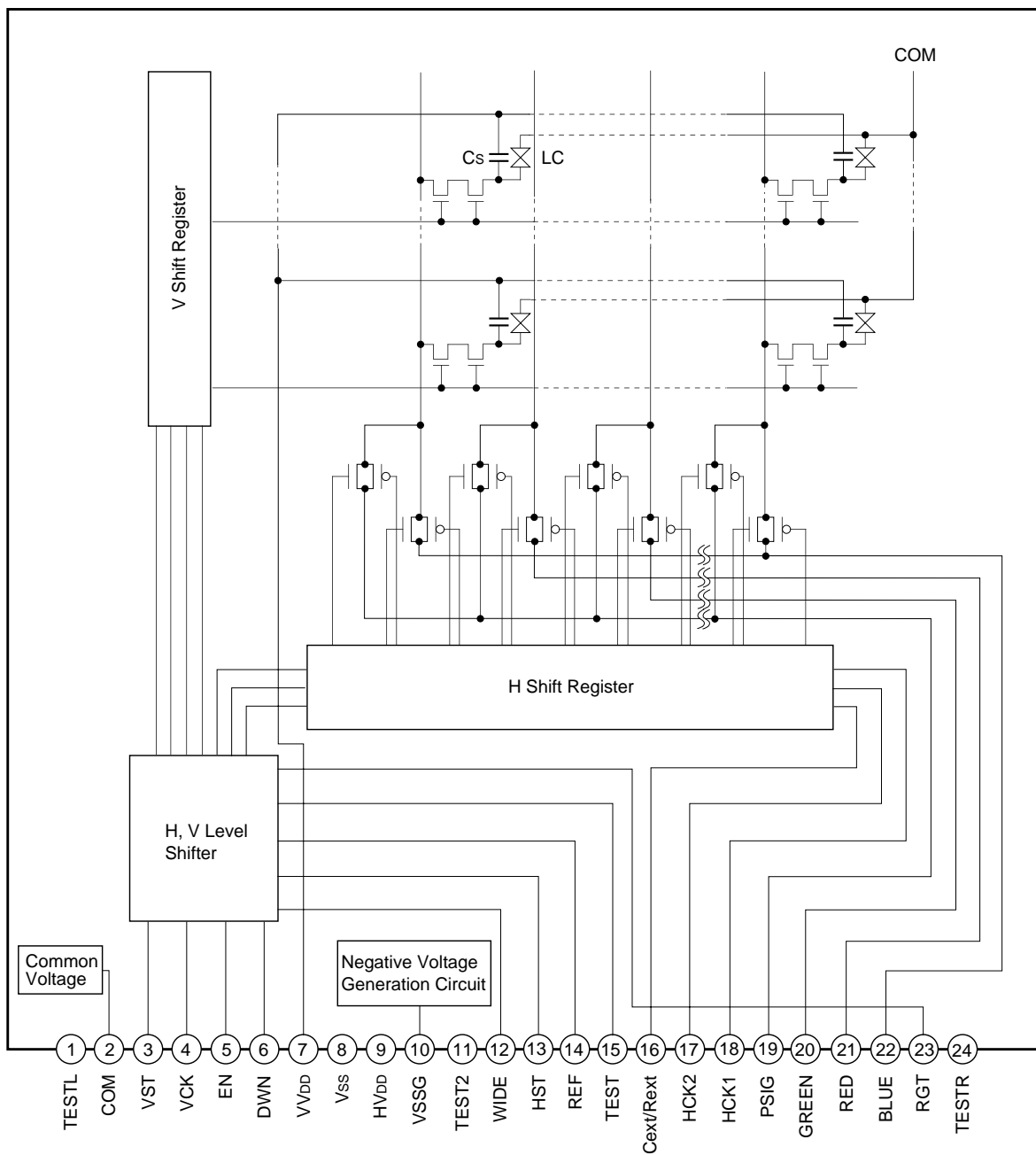
**Module Configuration**

This module is comprised of a 2.0 Type 200,000-dot color TFT-LCD panel (ACX301AK) combined with an integrated type dedicated backlight as shown in the figure on the right.



**Block Diagram**

The panel block diagram is shown below.



**Absolute Maximum Ratings** ( $V_{SS} = 0V$ )

• H driver supply voltage	HV <sub>DD</sub> , Cext/Rext	-1.0 to +17	V
• V driver supply voltage	VV <sub>DD</sub>	-1.0 to +15	V
• V driver negative supply voltage	VSSG	-3.0 to +1.0	V
• Common voltage of panel	COM	-1.0 to +17	V
• H driver input pin voltage	HST, HCK1, HCK2, RGT, WIDE	-1.0 to +17	V
• V driver input pin voltage	VST, VCK, EN, DWN, REF	-1.0 to +15	V
• Video signal, uniformity improvement signal input pin voltage	GREEN, RED, BLUE, PSIG	-1.0 to +13	V
• Operating temperature	T <sub>opr</sub>	-10 to +60	°C
• Storage temperature	T <sub>stg</sub>	-30 to +85	°C
• Storage humidity	H <sub>stg</sub>	40°C 95%	RH
• CCFL voltage	V <sub>cfl</sub>	2.0	kVp-p
• CCFL current	I <sub>cfl</sub>	4	mArms

**Operating Conditions of Panel Block**

**1. Input/output supply voltage conditions\*1**

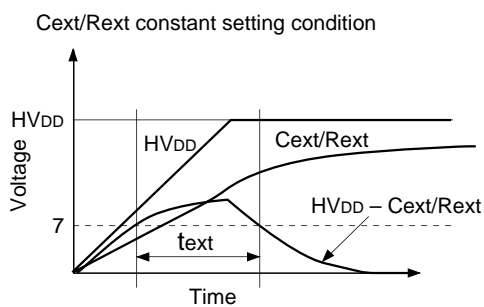
( $V_{SS} = 0V$ )

Item	Symbol	Min.	Typ.	Max.	Unit
Supply voltage	HV <sub>DD</sub>	11.4	12.0	14.0	V
	VV <sub>DD</sub>	11.4	12.0	14.0	V
	Cext/Rext*2	HV <sub>DD</sub> - 3.4	12.0	—	V
VSSG output voltage setting*3	VSSG	-2.3	-1.8	-1.5	V
Resistor connected to Cext/Rext pin*2	Rext	—	10	160	kΩ

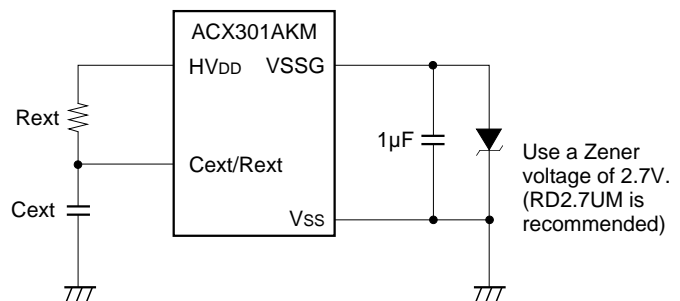
\*1 The HV<sub>DD</sub>/VV<sub>DD</sub> typical voltage setting is noted as 12.0V in these specifications.

\*2 Connect the resistor and capacitor to the Cext/Rext pin as shown in the figure below.

\*3 For the VSSG output setting, connect an external smoothing capacitor and a voltage stabilizing Zener diode as shown in the figure below.



Set a Cext and a Rext value that satisfies  $t_{ext} > 1ms$  for the period  $HV_{DD} - Cext/Rext > 7V$ .



2. Panel input signal voltage conditions

(V<sub>SS</sub> = 0V)

Item	Symbol	Min.	Typ.	Max.	Unit	
H/V driver input voltage	(Low)	VIL	-0.3	0.0	0.3	V
	(High)	VIH	2.6	3.0	5.5	V
REF input voltage	VREF	VIH/2 - 0.3	VIH/2	VIH/2 + 0.3	V	
Video signal center voltage	VVC	5.3	5.5	5.7	V	
Video signal input range	Vsig	1.0	VVC ± 4.0	V <sub>VDD</sub> - 2.0 (however, 10V or less)	V	
Uniformity improvement signal	Vpsig	VVC ± 2.3	VVC ± 2.5	VVC ± 2.7	V	
16:9 display top/bottom black signal*4	VpsigBK		VVC ± 4.0	VVC ± 4.5	V	
Common voltage of panel (Ta = 25°C)	Vcom	VVC - 0.55	VVC - 0.4	VVC - 0.25	V	

\*4 Input video and uniformity improvement signals should be symmetrical to VVC.  
The input conditions for the uniformity improvement signal Vpsig differ for 4:3 display and 16:9 display.

- 1) During 4:3 display, input the voltage amplitude symmetrical to VVC as shown in Fig. 1.
- 2) During 16:9 display, input the same signal amplitude as in 1) above during the effective display portion, and input the black signal level VpsigBK during the top/bottom black input portion as shown in Fig. 2.

During 4:3 display



Fig. 1

During 16:9 display

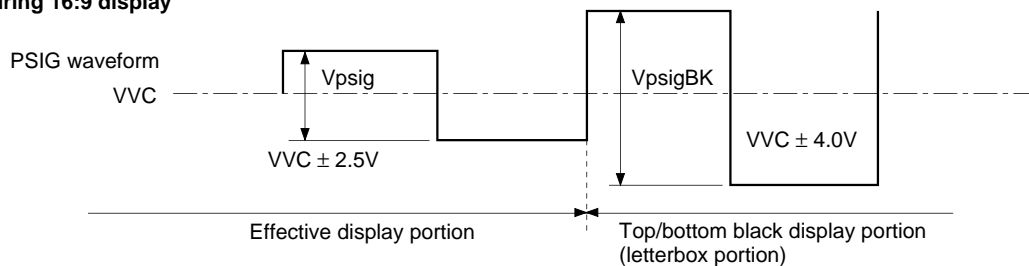


Fig. 2

Operating Conditions of Backlight Block

Input supply voltage conditions

Item	Symbol	Min.	Typ.	Max.	Unit
Lighting start voltage (Ta = -10°C)	Vstart	—	—	640	Vrms
Driving frequency	Fcfl	50	—	100	kHz
CCFL voltage (Ta = 25°C)	VLcfl	180	200	220	Vrms
CCFL current (Ta = 25°C)	ILcfl	1.0	2.4	4.0	mA <sub>rms</sub>
Wire harness applied voltage	Vlmax	—	—	2.0	kVp-p

**Pin Description of Panel Block**

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	TESTL	Panel test output; no connection	13	HST	Start pulse input for H shift register drive
2	COM	Common voltage input of panel	14	REF	Level shifter circuit REF voltage input
3	VST	Start pulse input for V shift register drive	15	TEST	Panel test output; no connection
4	VCK	Clock input for V shift register drive	16	Cext/ Rext	Time constant power supply input for H shift register drive
5	EN	Gate selection pulse enable input	17	HCK2	Clock input for H shift register drive
6	DWN	V shift register drive direction signal input	18	HCK1	Clock input for H shift register drive
7	VVDD	Power supply input for V driver	19	PSIG	Uniformity improvement signal input
8	Vss	H and V driver GND	20	GREEN	Video signal (G) input to panel
9	HVDD	Power supply input for H driver	21	RED	Video signal (R) input to panel
10	VSSG	Negative power supply setting for V driver	22	BLUE	Video signal (B) input to panel
11	TEST2	No connection inside the panel. (with 1M $\Omega$ terminating resistor)	23	RGT	H shift register drive direction signal input
12	WIDE	Pulse input for 16:9 mode	24	TESTR	Panel test output; no connection

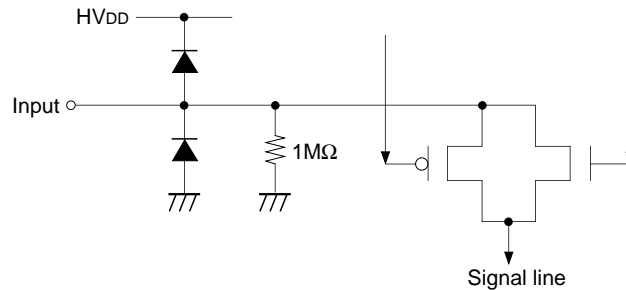
**Pin Description of Backlight Block**

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	CH	CCFL high voltage side connection	4	CL	CCFL low voltage side connection

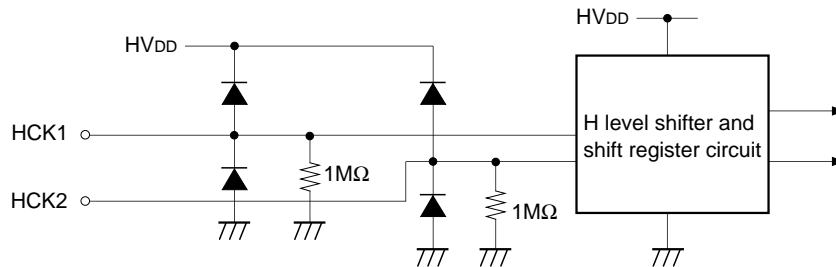
**Input Equivalent Circuits of Panel Block**

To prevent static charges, protective diodes are provided for each pin except the power supplies. In addition, protective resistors are added to all pins except the video signal input pins. All pins are connected to V<sub>SS</sub> with a high resistance of 1MΩ (typ.). The equivalent circuit of each input pin is shown below: (Resistor value: typ.)

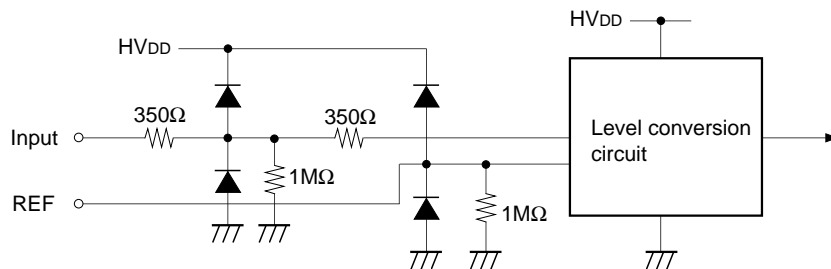
(1) RED, GREEN, BLUE, PSIG



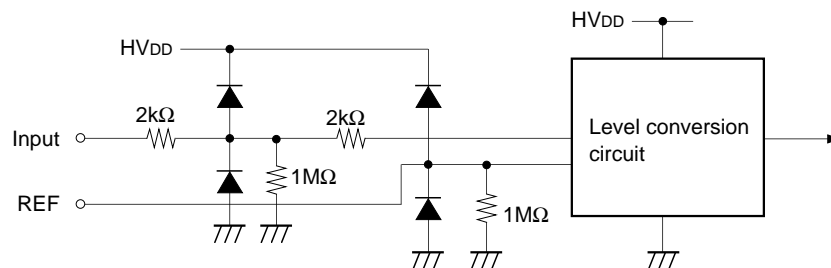
(2) HCK1, HCK2



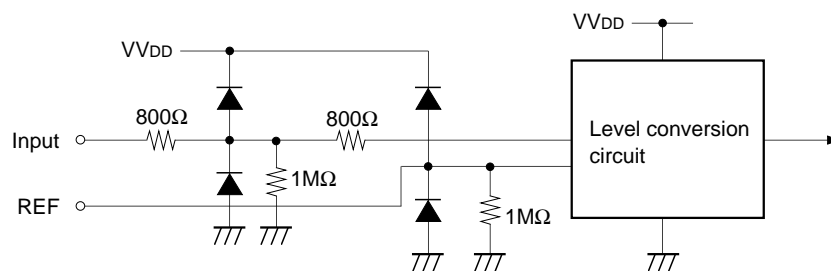
(3) HST, WIDE, REF



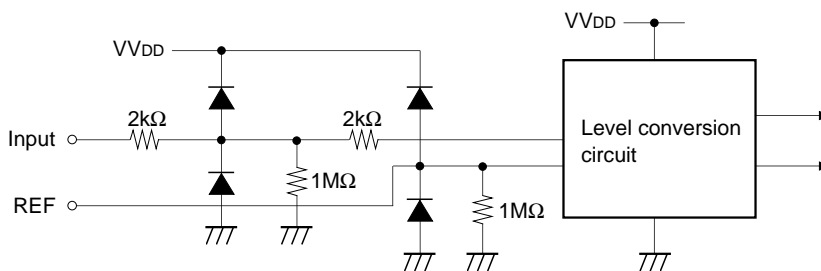
(4) RGT, REF



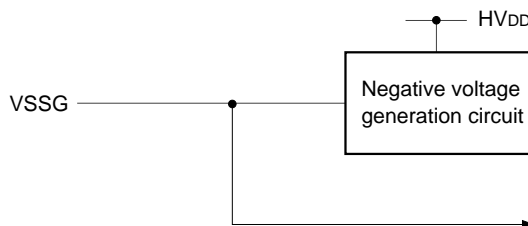
(5) VST, VCK, EN, REF



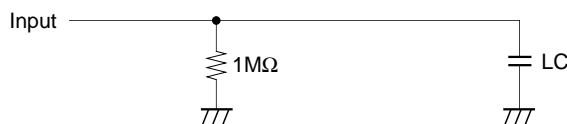
(6) DWN, REF



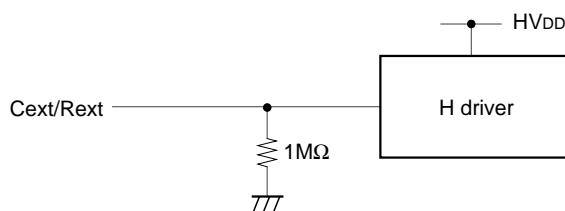
(7) VSSG



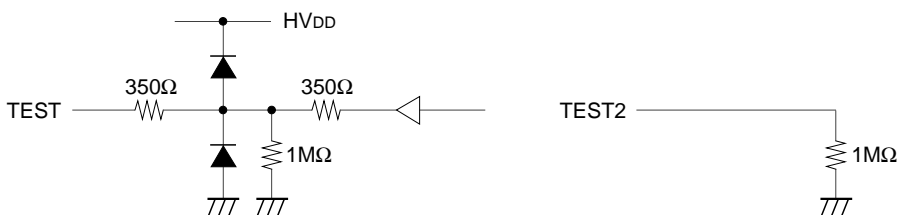
(8) COM



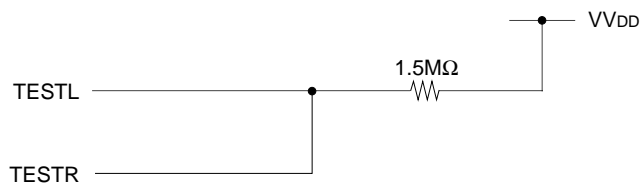
(9) Cext/Rext



(10) TEST/TEST2



(11) TESTL, TESTR



**Clock Timing Conditions of Panel Block**

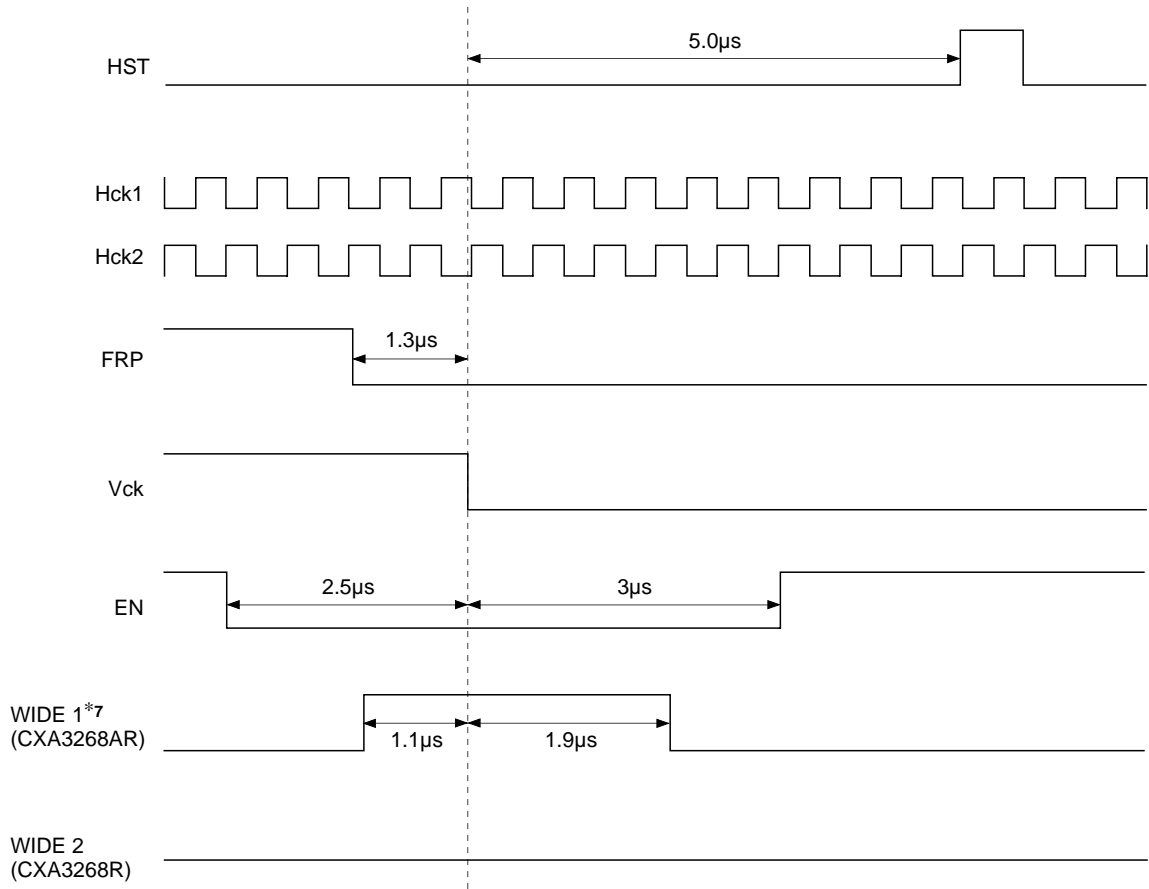
(VIH = 3.0V, HVDD = VVDD = 12V, Ta = 25°C)

	Item	Symbol	Min.	Typ.	Max.	Unit
HST	HST rise time	trHst	—	—	30	ns
	HST fall time	tfHst	—	—	30	
	HST data setup time	tdHst	137	167	197	
	HST data hold time	thHst	-30	0	30	
HCK	HCKn*5 rise time	trHckn	—	—	30	ns
	HCKn*5 fall time	tfHckn	—	—	30	
	HCK1 fall to HCK2 rise time	to1Hck	-15	0	15	
	HCK1 rise to HCK2 fall time	to2Hck	-15	0	15	
VST	VST rise time	trVst	—	—	100	μs
	VST fall time	tfVst	—	—	100	
	VST data setup time	tdVst	30	32	34	
	VST data hold time	thVst	-30	-32	-34	
VCK	VCK rise time	trVckn	—	—	100	ns
	VCK fall time	tfVckn	—	—	100	
EN	EN rise time	trEn	—	—	100	ns
	EN fall time	tfEn	—	—	100	
	EN fall to VCK rise/fall time	tdEn	2400	2500	2600	
	EN pulse width	twEn	5400	5500	5600	
WIDE	WIDE rise time	trWide	—	—	100	μs
	WIDE fall time	tfWide	—	—	100	
	WIDE (H) rise to VCK rise/fall time	tdhWide	0.9	1.1	1.3	
	WIDE (H) pulse width	twhWide	2.8	3.0	3.3	
	WIDE (V) pulse width	twvWide	1928	1933	1938	
	WIDE (V) fall to EN rise time	tov1Wide	25	32	—	
	EN rise to WIDE (V) fall time	tov2Wide	25	32	—	

\*5 HCKn means HCK1 and HCK2. (fHCKn = 3.0MHz)



Horizontal Standard Timing



WIDE signal has two timing of CXA3268R and CXA3268AR, and panel characteristics guarantee both timing.

<Horizontal Shift Register Driving Waveforms>

Item		Symbol	Waveform	Conditions
HST	HST rise time	trHst		<ul style="list-style-type: none"> <li>• HCKn*5 duty cycle 50%</li> <li>to1Hck = 0ns</li> <li>to2Hck = 0ns</li> </ul>
	HST fall time	tfHst		
	HST data setup time	tdHst		
	HST data hold time	thHst		
HCK	HCKn*5 rise time	trHckn		<ul style="list-style-type: none"> <li>• HCKn*5 duty cycle 50%</li> <li>to1Hck = 0ns</li> <li>to2Hck = 0ns</li> <li>tdHst = 167ns</li> <li>thHst = 0ns</li> </ul>
	HCKn*5 fall time	tfHckn		
	HCK1 fall to HCK2 rise time	to1Hck		
	HCK1 rise to HCK2 fall time	to2Hck		
*7 WIDE	WIDE rise time	trWide		
	WIDE fall time	tfWide		
	WIDE rise to Vck rise/fall time	tdhWide		
	WIDE pulse width	twhWide		

\*6 Definitions:

The right-pointing arrow (  $\bullet \rightarrow$  ) means +.

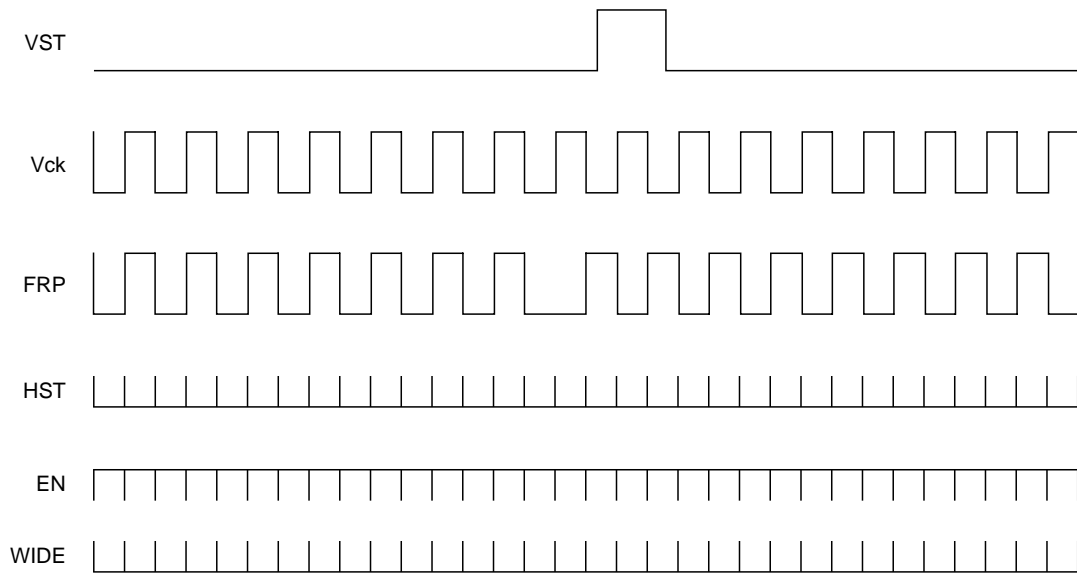
The left-pointing arrow (  $\leftarrow \bullet$  ) means -.

The black dot at an arrow (  $\bullet$  ) indicates the start of measurement.

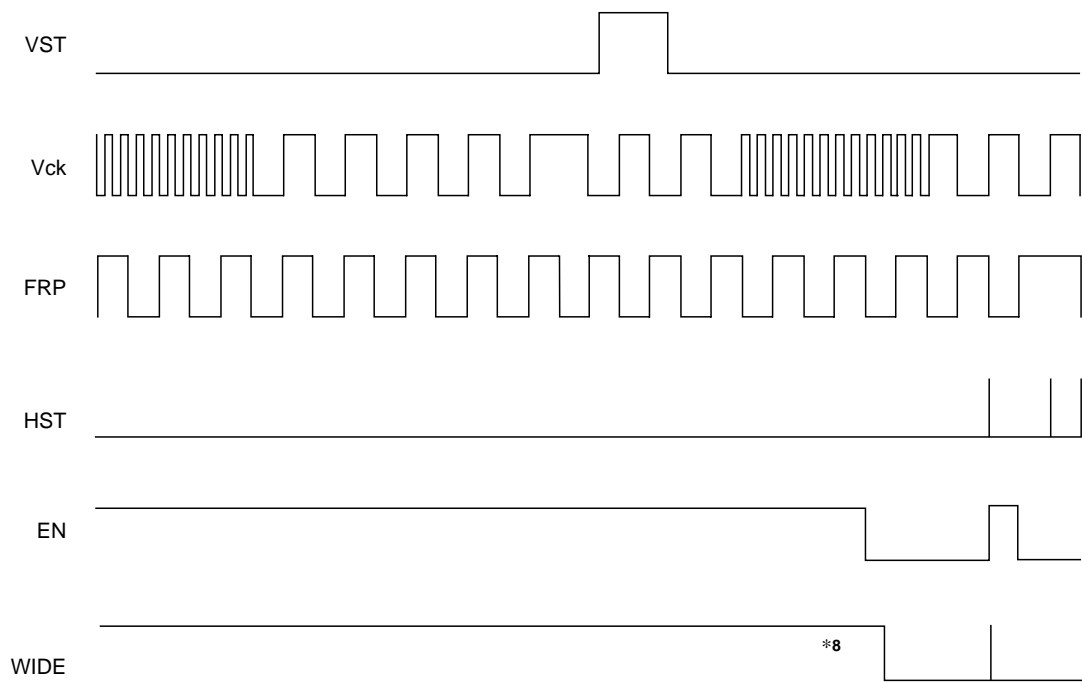
\*7 WIDE represents every 1H pulse as shown in the Horizontal Timing.

Vertical Standard Timing

NTSC 4:3 (in case of EVEN field)



NTSC WIDE (in case of EVEN field)



<Vertical Shift Register Driving Waveforms>

Item		Symbol	Waveform	Conditions
VST	VST rise time	trVst		<ul style="list-style-type: none"> <li>VCK duty cycle 50%</li> <li>to1Vck = 0ns</li> <li>to2Vck = 0ns</li> </ul>
	VST fall time	tfVst		
	VST data setup time	tdVst		
	VST data hold time	thVst		
VCK	VCK rise time	trVck		<ul style="list-style-type: none"> <li>VCK duty cycle 50%</li> <li>to1Vck = 0ns</li> <li>to2Vck = 0ns</li> <li>tdVst = 32μs</li> <li>thVst = -32μs</li> </ul>
	VCK fall time	tfVck		
EN	EN rise time	trEn		<ul style="list-style-type: none"> <li>VCK duty cycle 50%</li> <li>to1Vck = 0ns</li> <li>to2Vck = 0ns</li> </ul>
	EN fall time	tfEn		
	EN fall to VCK rise/fall time	tdEn		
	EN pulse width	twEn		
*8 WIDE	WIDE rise time	trWide		
	WIDE fall time	tfWide		
	WIDE pulse width	twvWide		
	WIDE fall to EN rise time	to1Wide		
	EN fall to WIDE fall time	to2Wide		

\*8 WIDE represents 1F cycle as shown in the Vertical Timing.

**Electrical Characteristics of Panel Block** ( $T_a = 25^\circ\text{C}$ ,  $HV_{DD} = 12.0\text{V}$ ,  $V_{VDD} = 12.0\text{V}$ ,  $V_{IH} = 3.0\text{V}$ ,  $V_{REF} = 1.5\text{V}$ )**1. Horizontal drivers**

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
HCKn input pin capacitance	CHckn	—	50	85	pF	
HST input pin capacitance	CHst	—	15	40	pF	
Video signal input pin capacitance	Csig	—	170	210	pF	
Psig input pin capacitance (4:3 display)	Cpsig	—	11	15	nF	
Psig input pin capacitance (16:9 display)	Cpsig	—	22	34	nF	
Input pin current HCK1	I Hck1	-900	-300	—	$\mu\text{A}$	HCK1: actual driving
HCK2	I Hck2	-900	-300	—	$\mu\text{A}$	HCK2: actual driving
HST	I Hst	-300	-100	—	$\mu\text{A}$	HST = GND
RGT	I RGT	-150	-50	—	$\mu\text{A}$	RGT = GND
REF	I REF	-1200	-300	—	$\mu\text{A}$	REF = $V_{IH}/2$
Current consumption ( $T_a = 25^\circ\text{C}$ )	I H25	—	3.3	4.0	mA	
( $T_a = 60^\circ\text{C}$ )	I H60	—	—	5.0	mA	

HCKn: HCK1, HCK2 (3.0MHz)

**2. Vertical drivers**

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
VCK input pin capacitance	CVck	—	15	20	pF	
VST input pin capacitance	CVst	—	15	20	pF	
Input pin current VCK	I Vck	-150	-50	—	$\mu\text{A}$	VCK = GND
VST	I Vst	-150	-50	—	$\mu\text{A}$	VST = GND
EN	I En	-150	-50	—	$\mu\text{A}$	EN = GND
DWN	I DWN	-150	-50	—	$\mu\text{A}$	DWN = GND
WIDE	I WIDE	-150	-50	—	$\mu\text{A}$	WIDE = GND
Current consumption ( $T_a = 25^\circ\text{C}$ )	I V25	—	0.7	1.0	mA	
( $T_a = 60^\circ\text{C}$ )	I V60	—	—	1.3	mA	

**3. Total power consumption of the panel**

Item	Symbol	Min.	Typ.	Max.	Unit
Total power consumption of the panel (NTSC) ( $T_a = 25^\circ\text{C}$ )	PWR25	—	48	60	mW
( $T_a = 60^\circ\text{C}$ )	PWR60	—	—	75	mW

**4. Pin input resistance**

Item	Symbol	Min.	Typ.	Max.	Unit
Pin – $V_{SS}$ input resistance 1	Rin1	0.5	1	—	$\text{M}\Omega$
Test pin – $V_{VDD}$ input resistance 2	Rin2	0.75	1.5	—	$\text{M}\Omega$

Electro-optical Characteristics of Module/Panel Block

(Ta = 25°C, NTSC mode)

Item		Symbol	Measurement method	Min.	Typ.	Max.	Unit
Contrast ratio		CR <sub>25</sub>	1	100	200	—	—
Panel transmittance*1		T		5.2	5.6	—	%
Center luminance		Lm	2	200	250	—	cd/m <sup>2</sup>
Center color temperature		Tcm	2	5700	6600	—	K
Center chromaticity		X Rx		—	0.31	0.33	CIE standards
		Y Ry	—	0.34	0.36		
Chromaticity	R	X Rx	3	0.61	0.63	0.65	
		Y Ry		0.32	0.34	0.36	
	G	X Gx		0.26	0.28	0.30	
		Y Gy		0.59	0.61	0.63	
B	X Bx	0.13	0.15	0.17			
	Y By	0.09	0.11	0.13			
V-T characteristics*1	V <sub>90</sub>	25°C V <sub>90-25</sub>	4	1.3	1.5	1.7	V
		60°C V <sub>90-60</sub>		1.3	1.5	1.7	
	V <sub>50</sub>	25°C V <sub>50-25</sub>		1.7	1.9	2.1	
		60°C V <sub>50-60</sub>		1.7	1.9	2.1	
	V <sub>10</sub>	25°C V <sub>10-25</sub>		2.2	2.4	2.6	
		60°C V <sub>10-60</sub>		2.2	2.4	2.6	
Half tone color reproduction range*1		R – G V <sub>50RG</sub>	5	-0.11	-0.08	-0.05	V
		B – G V <sub>50BG</sub>		0	0.03	0.05	
Response time*1	ON time	0°C ton0	6	—	48	60	ms
		25°C ton25		—	17	25	
	OFF time	0°C toff0		—	120	180	
		25°C toff25		—	30	75	
Flicker*1		60°C F	7	—	-60	-30	dB
Image retention time*1		60°C YT1	8	—	—	10	s
Viewing angle range		CR ≥ 10 θT θB θL θR	9	19 50 35 35	25 70 42 42	—	Degree (°)
Surface reflection ratio		θ = 0° Rf	10	—	0.8	1.5	%
Cross talk*1		25°C CTK	11	—	0.7	1.5	%

\*1 Conforms to the measurement results for the discrete panel.

### Electro-optical Characteristics of Backlight Block

Item	Symbol	Measurement method	Min.	Typ.	Max.	Unit	
Backlight center luminance* <sup>2</sup>	Lcbl	12	3740	4400	—	cd/m <sup>2</sup>	
Backlight color temperature* <sup>2</sup>	Tcbl	12	7100	8400	10700	K	
Backlight chromaticity* <sup>2</sup>	xbl	12	0.275	0.290	0.305	CIE standards	
	ybl	12	0.289	0.304	0.319		
Backlight luminance uniformity* <sup>2</sup>	BLunif	13	60	65	—	%	
Backlight life* <sup>2</sup>	BLlife	14	10000	—	—	hr	
Lighting time after dark storage* <sup>2</sup> (lighting performance after dark storage for 70 hours or more)	25°C	Tbl25	15	—	—	3	s
	−10°C	Tbl-5	15	—	—	3	s

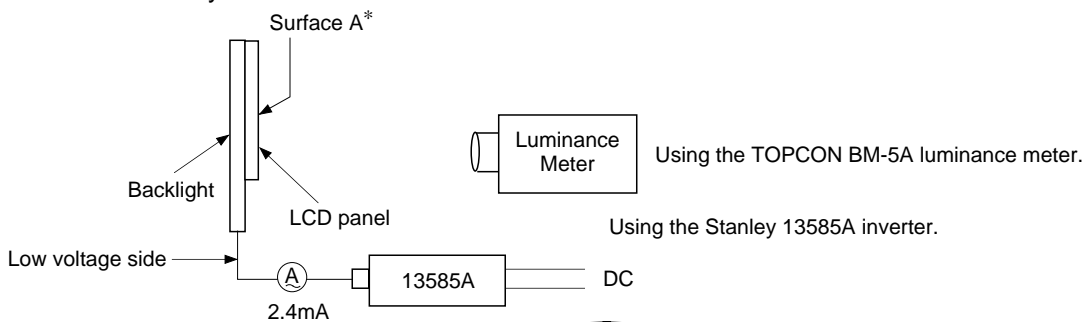
\*<sup>2</sup> Conforms to the measurement results for the discrete backlight.

<Panel/Module/Backlight Electro-optical Characteristics Measurement>

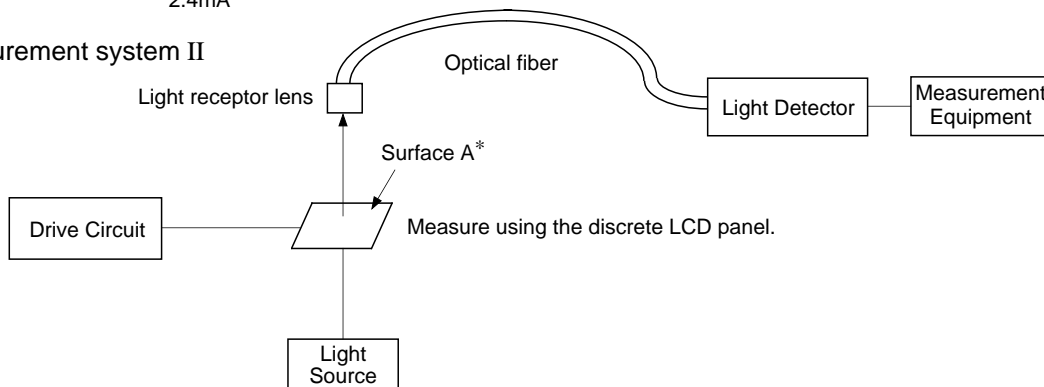
Basic measurement conditions

- (1) Driving voltage  
 $HV_{DD} = 12.0V$ ,  $VV_{DD} = 12.0V$ ,  $V_{IH} = 3.0V$ ,  $V_{REF} = 1.5V$   
 $V_{VC} = 5.5V$ ,  $V_{COM} = 5.1V$ ,  $V_{psig} = 5.5 \pm 2.5V$
- (2) Measurement temperature  
 $25^{\circ}C$  unless otherwise specified.
- (3) Measurement point  
 One point in the center of the screen unless otherwise specified.
- (4) Measurement systems  
 Three types of measurement systems are used as shown below.
- (5) R, G and B input signal voltage  $V_{sig}$   
 $V_{sig} = 5.5 \pm V_{AC}$  [ $V_{AC}$ : signal amplitude]

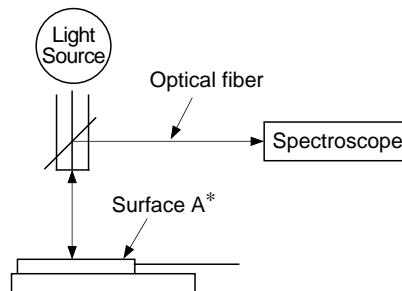
• Measurement system I



• Measurement system II



• Measurement system III



\* Surface A: See the Package Outline.

1. Contrast Ratio

Contrast ratio (CR) is given by the following formula.

$$CR = L(\text{White})/L(\text{Black})$$

L (White): Surface luminance of the TFT-LCD panel at the input signal amplitude  $V_{AC} = 0.5V$ .

L (Black): Surface luminance of the panel at  $V_{AC} = 4.0V$ .

Both luminosities are measured by System I.



**2. Optical Transmittance of Panel Block, Module Center Luminance, Color Temperature**

Optical transmittance (T) is given by the following formula.

$$T = L(\text{White}) / \text{Luminance of Backlight} \times 100 [\%]$$

L (White) is the same expression as defined in the "Contrast Ratio" section.

Optical transmittance is measured by System I using the TOPCON BM-5A.

Lm = White luminance at the center of the panel

Tcm = Color temperature at the center of the panel

**3. Chromaticity**

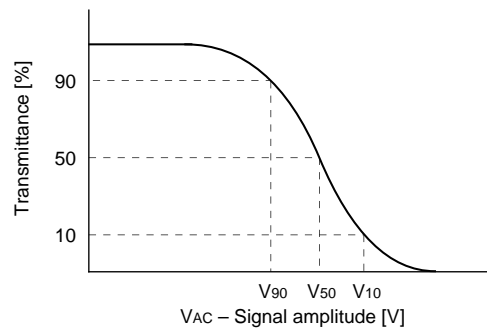
Chromaticity of the panels is measured by System I. Raster modes of each color are defined by the representations at the input signal amplitude conditions shown in the table below. System I uses x and y of the CIE standards as the chromaticity here.

		Signal amplitudes (V <sub>AC</sub> ) supplied to each input		
		R input	G input	B input
Raster	R	0.5	4.0	4.0
	G	4.0	0.5	4.0
	B	4.0	4.0	0.5
	W	0.0	0.0	0.0

(Unit: V)

**4. V-T Characteristics**

V-T characteristics, or the relationship between signal amplitude and the transmittance of the panel, are measured by System II by inputting the same signal amplitude V<sub>AC</sub> to each input pin. V<sub>90</sub>, V<sub>50</sub>, and V<sub>10</sub> correspond to the voltages which define 90%, 50%, and 10% of transmittance respectively.

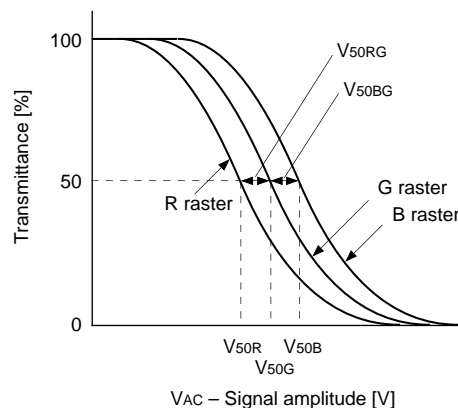


**5. Half Tone Color Reproduction Range**

The half tone color reproduction range of LCD panels is characterized by the differences between the V-T characteristics of R, G and B. The differences of these V-T characteristics are measured by System II. System II defines signal voltages of each R, G and B raster mode which correspond to 50% of transmittance, V<sub>50R</sub>, V<sub>50G</sub> and V<sub>50B</sub>, respectively. V<sub>50RG</sub> and V<sub>50BG</sub>, that is to say the differences between V<sub>50R</sub> and V<sub>50G</sub> and between V<sub>50B</sub> and V<sub>50G</sub>, are given by the following formulas respectively.

$$V_{50RG} = V_{50R} - V_{50G}$$

$$V_{50BG} = V_{50B} - V_{50G}$$



**6. Response Time**

Response times  $t_{on}$  and  $t_{off}$  are measured by System II by applying the input signal voltages in the figure to the right to each input pin. These times are defined by the following formulas.

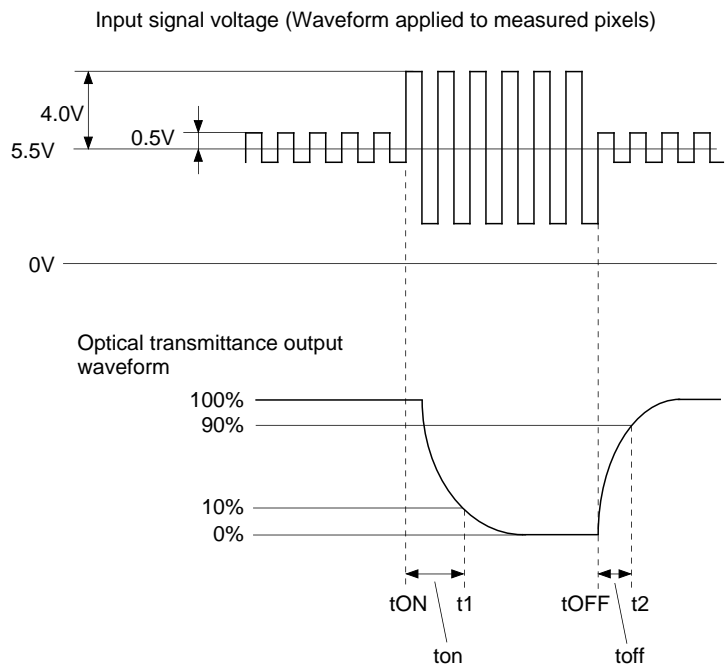
$$t_{on} = t_1 - t_{ON}$$

$$t_{off} = t_2 - t_{OFF}$$

$t_1$ : time which gives 10% transmittance of the panel.

$t_2$ : time which gives 90% transmittance of the panel.

The relationships between  $t_1$ ,  $t_2$ ,  $t_{ON}$  and  $t_{OFF}$  are shown in the figure to the right.



**7. Flicker**

Flicker (F) is given by the following formula. DC and AC components (NTSC: 30Hz, rms; PAL: 25Hz, rms) of the panel output signal for gray raster\* mode are measured by a DC voltmeter and a spectrum analyzer in System II.

$$F \text{ (dB)} = 20 \log \{ \text{AC component} / \text{DC component} \}$$

\* R, G, B input signal voltage for gray raster mode is given by  $V_{sig} = 5.5 \pm V_{50}$  (V)

where:  $V_{50}$  is the signal amplitude which gives 50% of transmittance in V-T curve.

**8. Image Retention Time**

Image retention time is given by the following procedures.

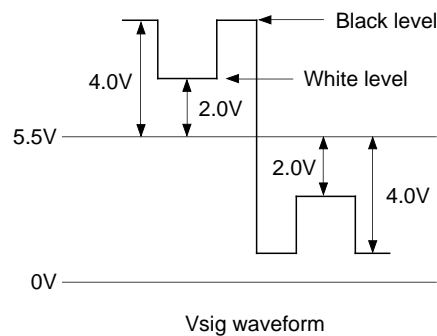
Apply the monoscope pattern\* to the LCD panel for 1 minute and then change to a gray scale signal ( $V_{sig} = 5.5 \pm V_{AC}$  (V);  $V_{AC} = 3$  to 4V). Judging by sight at the  $V_{AC}$  that holds the maximum image retention, measure the time for the residual image to disappear.

\* Monoscope pattern input conditions

$V_{sig} = 5.5 \pm 4.0$  or  $5.5 \pm 2.0$  [V]

(shown in the figure to the right)

$V_{com} = 5.1V$

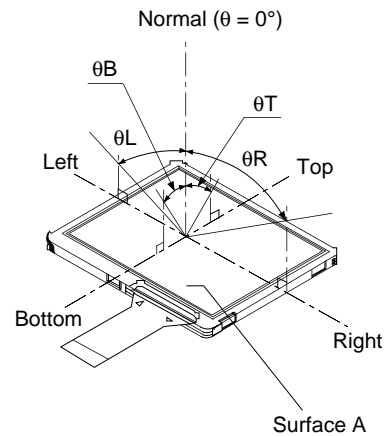


**9. Definition of Viewing Angle Range**

Viewing angle range is measured by System I. The contrast ratio (CR) is measured at the angles defined in the figure to the right and the range where  $CR \geq 10$  is taken as the viewing angle range.

Measure with surface A\* facing upwards.

\* Surface A: See the Package Outline.



**10. Surface Reflection Ratio**

Surface reflection ratio (Rf) is given by the following formula.

$$Rf = \text{Reflected optical luminance of the panel surface A}^* / \text{Reflected optical luminance of Al (wafer)} \times 100 [\%]$$

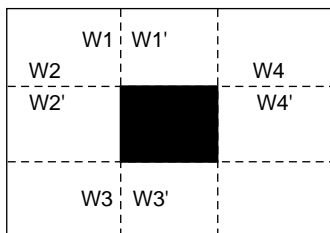
The incident and reflected angles of light are both 0°.

Both luminosities are measured by System III.

\* Surface A: See the Package Outline.

**11. Cross Talk**

Cross talk is determined by the luminance differences between adjacent areas represented by  $W_i'$  and  $W_i$  ( $i = 1$  to 4) around the black window ( $V_{sig} = 4.0V/1V$ ).



$$\text{Cross talk value CTK} = | W_i' - W_i / W_i | \times 100 [\%]$$

## 12. Backlight Characteristic Measurement Conditions

- 1) Test inverter operating conditions (using a Stanley 13585A inverter)

Driving frequency: 58.4kHz

Input voltage: 6.1V

Input current: 0.105mA

Input power: 0.64W

Tube current: 2.4mA

Tube voltage: 200V

Tube power: 0.48W

- 2) Ambient temperature and humidity

Temperature:  $25 \pm 1^\circ\text{C}$

Humidity: 30 to 85%

(Start measurement after leaving the module in the above environment for one hour.)

Measurement should be performed in a dark room with a luminance of 10 lx or less and which is not subject to the effects of reflective or external light.

There should be no heat insulating objects around the module unit, and measurement should be performed in a draftless condition.

- 3) Luminance and chromaticity measurement

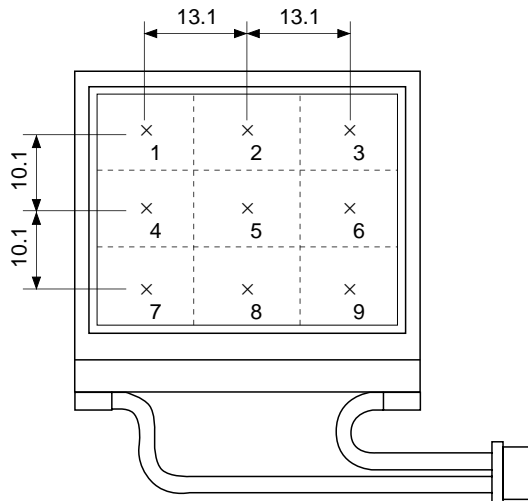
Measurement equipment: TOPCON BM-5A, viewing angle:  $0.1^\circ$ , distance: 500mm

Measure 10 minutes after the backlight is lit.

## 13. Backlight Uniformity Measurement Method

Start each measurement 10 minutes after the backlight is lit.

Luminance uniformity of the backlight is obtained by measuring the luminance at the 9 points shown below and calculating  $\text{Min. luminance} \div \text{Max. luminance} \times 100 [\%]$ .



## 14. Backlight Life Measurement Method

Definition or life: When the center luminance drops to 50% of the initial value during continuous lighting, or when normal lighting becomes impossible.

Lighting conditions:  $25 \pm 5^\circ\text{C}$ , CCFL current: 2.4mA

## 15. Backlight Dark Lighting Characteristics Measurement Method

Shelf conditions: Leave for 70 hours or more in the dark at each temperature ( $25^\circ\text{C}$ ,  $-10^\circ\text{C}$ ) condition.

Lighting conditions: 0.5 lx or less at each temperature ( $25^\circ\text{C}$ ,  $-10^\circ\text{C}$ ) condition.

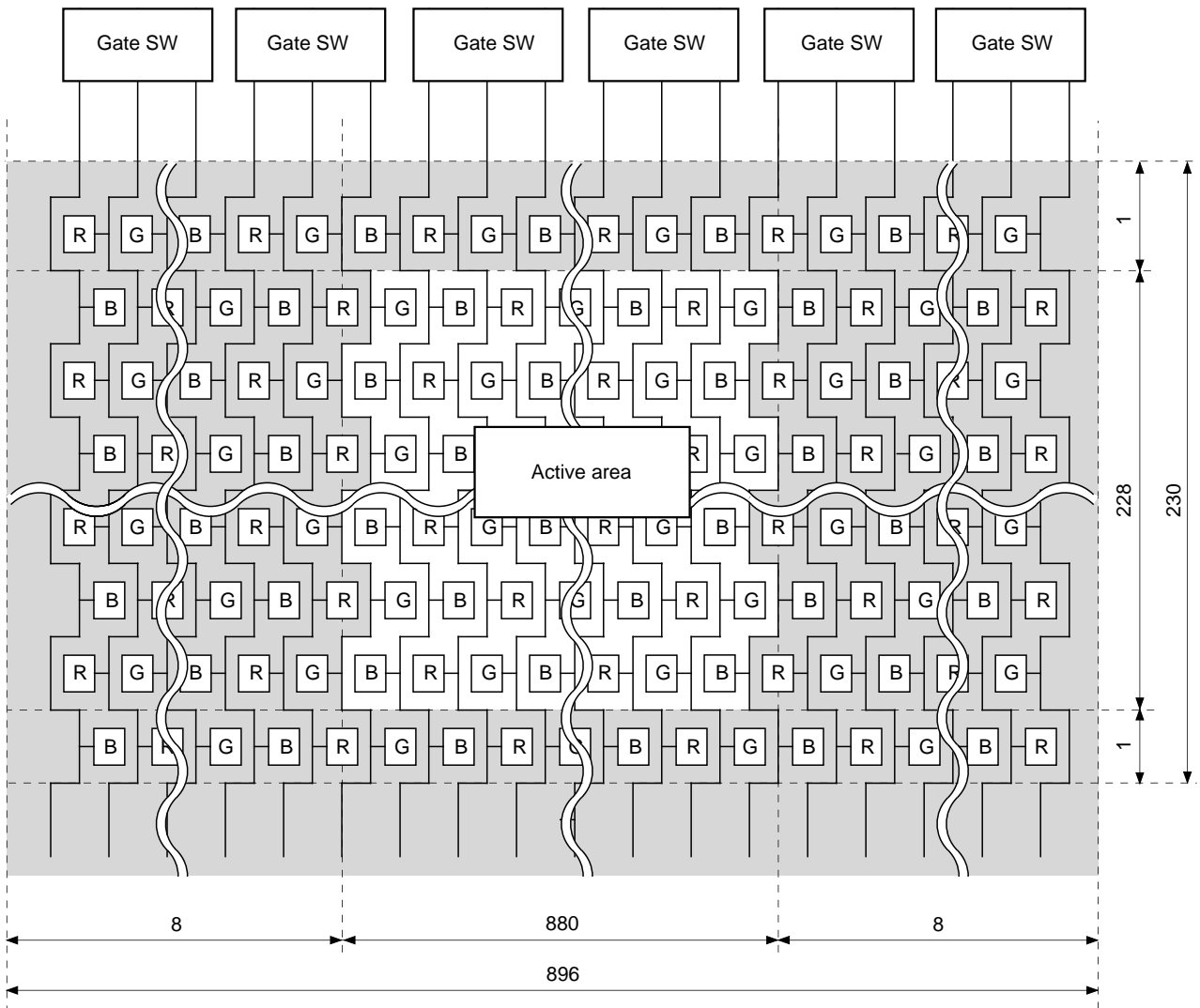
The used inverter should have a Vp-p or 1.81kVp-p or more.

Lighting time: Time from power-on until the backlight is lit.

**Description of Panel Block Operation**

**1. Color Coding**

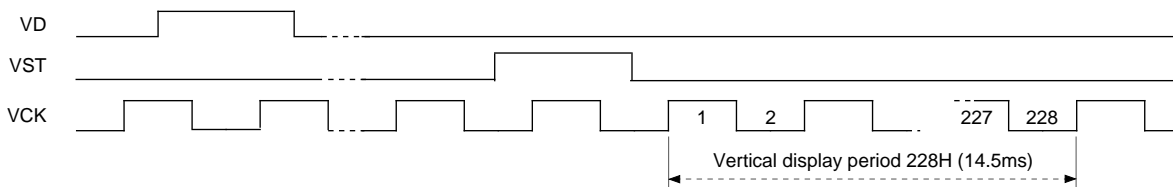
The color filters are coded in a delta arrangement. The shaded area is used for the dark border around the display.



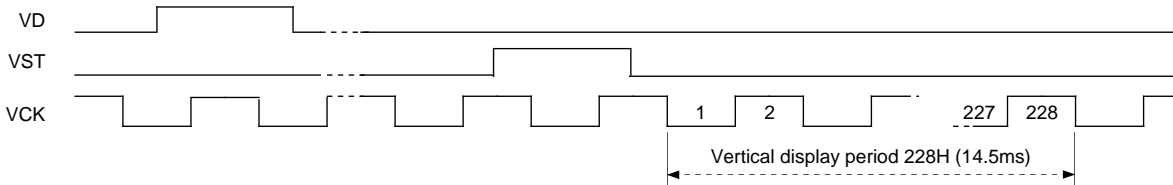
**2. Description of LCD Panel Operations**

- A vertical driver, which consists of vertical shift registers, enable-gates and buffers, applies a selected pulse to each of 228 line electrodes sequentially one line electrode at a time in a single horizontal scanning period.
- The selected pulse is output when the enable pin goes to high level. PAL signal pulse elimination display and 16:9 mode pulse elimination display are possible by using the enable pin and simultaneously controlling VCK.
- A horizontal driver, which consists of horizontal shift registers, gates and CMOS sample-and-hold circuitry, applies selected pulses to each of 880 signal electrodes sequentially in a single horizontal scanning period. These pulses are used to supply the sampled video signal to the row signal lines.
- The scanning direction of the horizontal shift registers can be switched with the RGT pin. The scanning direction is left to right (right scan) for RGT pin at high level (2.6 to 5.5V), and right to left (left scan) for RGT pin at low level (0V). In addition, the scanning direction of the vertical shift registers can be switched with the DWN pin. The scanning direction is top to bottom for DWN pin at high level (2.6 to 5.5V), and bottom to top for DWN pin at low level (0V). (These scanning directions are from a front view.)
- The vertical and horizontal drivers address one pixel, and then thin film transistors (TFTs; two TFTs for one pixel) turn on to apply a video signal to the pixel. The same procedures lead to the entire 228 × 880 pixels to display a picture in a single vertical scanning period.
- Pixel dots are arranged in a delta pattern, where sets of RGB pixels are positioned shifted by 1.5 dots against adjacent horizontal lines. The horizontal driver output pulse must be shifted by 1.5 dots for each horizontal line against the horizontal sync signal to apply a video signal to each pixel properly.
- The video signal should be input with the polarity-inverted every horizontal cycle.
- The relationships between the vertical shift register start pulse VST and the vertical display period, and between the horizontal shift register start pulse HST and the horizontal display period are shown below for top to bottom and left to right scan.

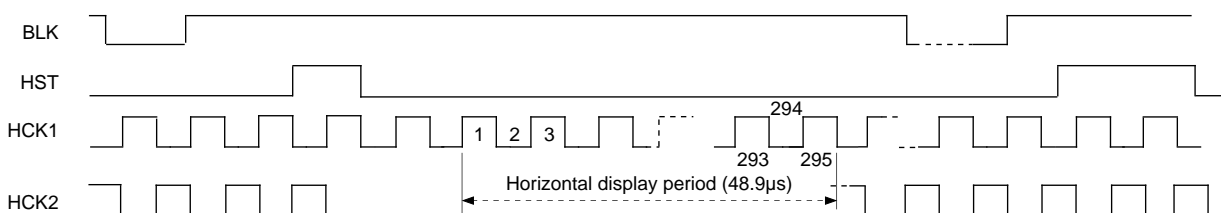
(1) Vertical display period (DWN: high level)



(2) Vertical display period (DWN: low level)



(3) Horizontal display period (RGT: high level)



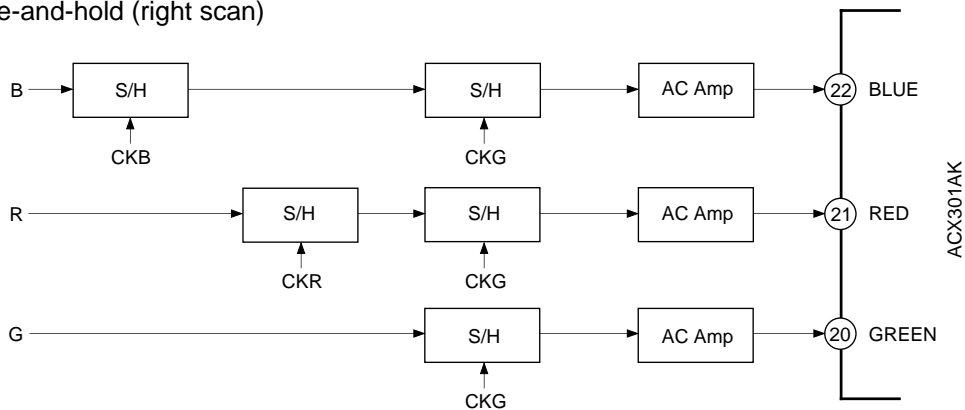
### 3. RGB Simultaneous Sampling

The horizontal driver samples R, G and B video signal simultaneously, which requires phase matching between the R, G and B signals to prevent the horizontal resolution from deteriorating. Thus phase matching by an external signal delay circuit is needed before applying the video signal to the LCD panel.

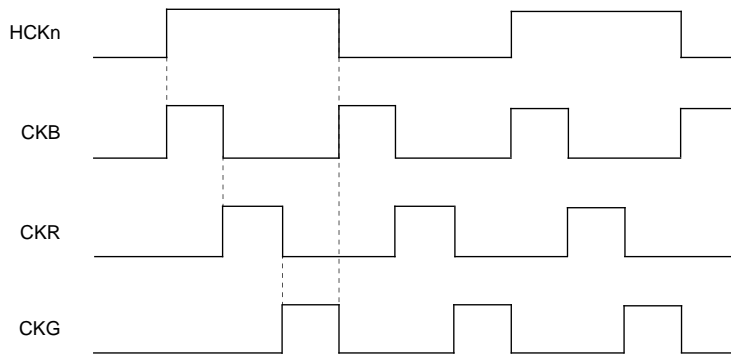
Two methods are applied for the delaying procedure: Sample-and-hold and Delay circuit. These two block diagrams are as follows.

The ACX301AK has a right/left inversion function. The following phase relationship diagram indicates the phase setting for right scan (RGT = high level). For left scan (RGT = low level), the phase setting should be inverted for the B and G signals.

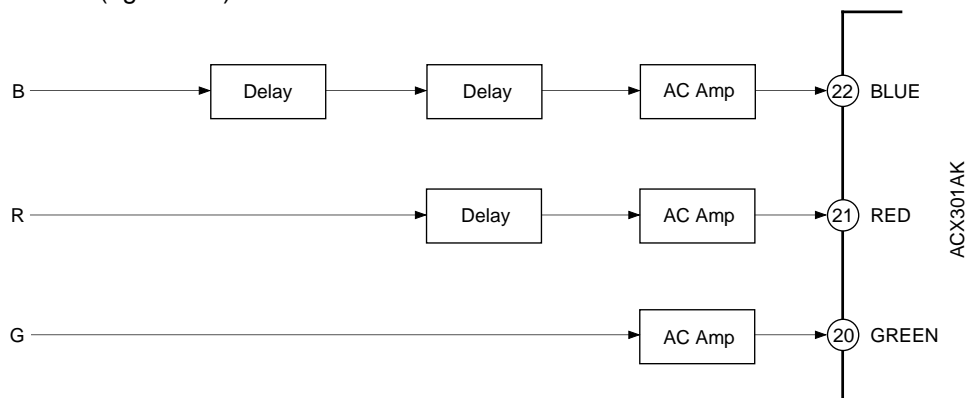
#### (1) Sample-and-hold (right scan)



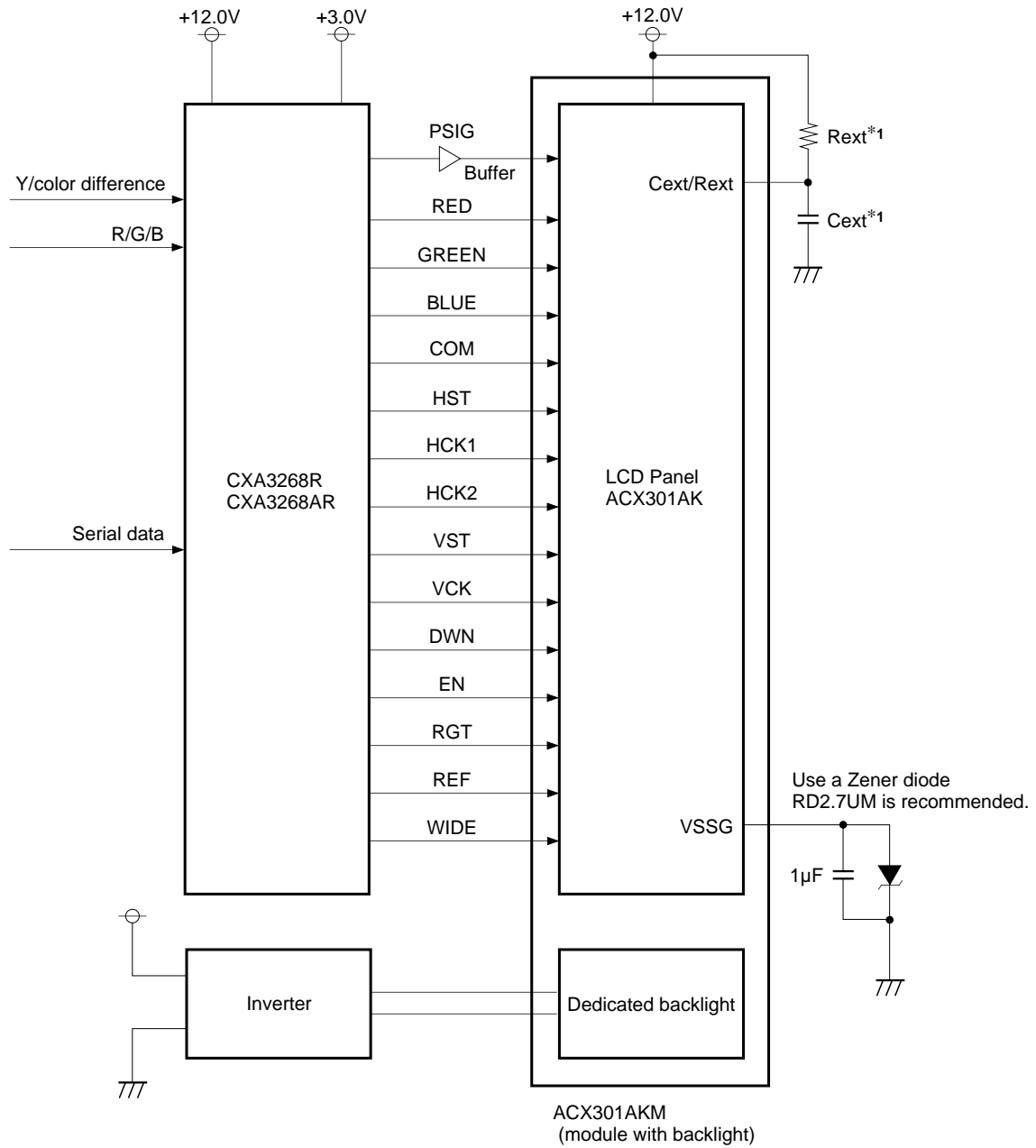
#### <Phase relationship of delaying sample-and-hold pulses> (right scan)



#### (2) Delay element (right scan)



System Configuration



\*1 See page 3 for the value setting.

\*2 When the CXA3268AR is used, insert buffer circuit to PSIG output.



## Notes on Handling

### (1) Static charge prevention

Be sure to take the following protective measures. TFT-LCD panels are easily damaged by static charges.

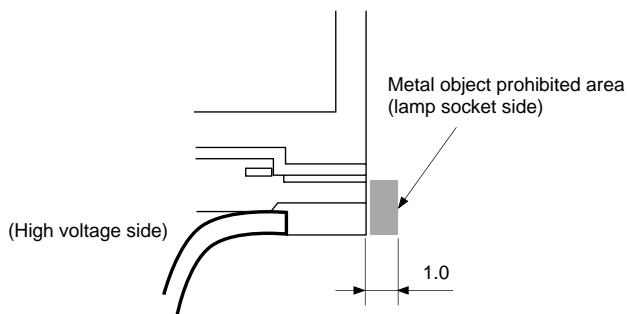
- a) Use non-chargeable gloves, or simply use bare hands.
- b) Use an earth-band when handling.
- c) Do not touch any electrodes of a panel.
- d) Wear non-chargeable clothes and conductive shoes.
- e) Install grounded conductive mats on the working floor and working table.
- f) Keep panels away from any charged materials.
- g) Use ionized air to discharge the panels.

### (2) Protection from dust and dirt

- a) Operate in a clean environment.
- b) When delivered, the panel surface (Polarizer) is covered by a protective sheet. Peel off the protective sheet carefully so as not to damage the panel.
- c) Do not touch the polarizer surface. The surface is easily scratched. When cleaning, use a clean-room wiper with isopropyl alcohol. Be careful not to leave stains on the surface.
- d) Use ionized air to blow dust off the panel.

### (3) Module fixing method

- a) The design reference edges are the upper and left edges as viewed from the front. (See the Package Outline.)
- b) Positioning in the x and y directions should be based on the panel frame or the panel window frame.
- c) Do not set positioning guides inside the following ranges.
  - c-1: Within 2.3mm on both sides of the four panel frame corners
  - c-2: FPC outlet portion
  - c-3: Back light lamp socket portion
- d) Set the backlight holder on the rear of the backlight outside of the effective area of the panel. In particular, use a structure that does not apply pressure near the center of the rear of the backlight.
- e) Connect the panel or backlight frame to GND. (static charge prevention)
- f) High voltage is applied around the CCFL, so avoid locating metal objects within 1mm from the side of the lamp socket (rubber) in order to prevent discharge. (See the figure below.)



### (4) Other handling precautions

- a) Do not twist or bend the flexible PC board especially at the connecting region because the board is easily deformed.
- b) Do not fold or pull on the backlight harness.
- c) Do not drop the panel.
- d) Do not twist or bend the panel, panel frame or backlight.
- e) Keep the panel and backlight away from heat sources.
- f) Do not dampen the panel or backlight with water or other solvents.
- g) Avoid storage or use the panel at high temperatures or high humidity, as this may result in damage (faulty backlight lighting).

